



Article Design of a High Uniformity Laser Sheet Optical System for Particle Image Velocimetry

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Abstract: Particle image velocimetry (PIV) is a non-contact, instantaneous and full-flow velocity measurement method based on cross-correlation analysis of particle image. It is widely used in fluid mechanics and aerodynamics. Laser sheet optical system is one of the key equipment of PIV, and it is an important guarantee to obtain high definition particle image. In the PIV measurement task of large low speed wind tunnel, in order to solve the problem of sheet light illumination uniformity of large size model and take into account the requirements of PIV technology on the thickness of the sheet light, a hybrid algorithm is used to design a high uniformity laser sheet optical system based on the theory of physical optics. The simulation results show that the size of the sheet light is 400 mm \times 1 mm, the diffraction efficiency reaches 97.77%, and the non-uniformity is only 0.03%. It is helpful to acquire high-resolution images of particles in the full field of view. It also can be applied to a series of non-contact flow field measurement techniques such as plane laser induced fluorescence, filtered Rayleigh scattering and two-color plane laser induced fluorescence temperature measurement.

Keywords: particle image velocimetry; diffraction optical element; high uniformity sheet light; laser beam shaping

1. Introduction

Particle image velocimetry (PIV), a non-contact and transient velocity measurement method, was developed in 1980s [1]. Since it was proposed, the technology has been developed rapidly and used widely [2–7]. The PIV system is mainly composed of a particle generator, a laser sheet optical system, a particle image acquisition system, and an image processing software. It works as follows. First, the particle generator is used to distribute tracer particles in the flow field. Then, the laser sheet optical system is used to output sheet light in a very short time to illuminate the measurement area of the flow field. At the same time, particle images are collected by the particle image acquisition system. Finally, the particle image is calculated by image processing software to obtain the velocity distribution of the measured area.

Laser sheet optical system is one of the key equipment of PIV, and it is an important guarantee to obtain high definition particle image. The most common optical system for extending a laser beam to a sheet light is the cylindrical lens group. The incident laser will be expanded into a linear laser when passing through two orthogonal concave and convex cylindrical lenses. This method is mature in technology and simple in structure. But in the case of large view field measurements, the sheet light uniformity is very poor. A simulation is conducted using ASAP software from Institute of Optics and Electronics. A laser beam with a diameter of 9 mm and divergence angle of 0.6 mrad is shaped into a sheet light of 800 mm \times 1 mm by a cylindrical lens group after a distance of transmission. The light intensity distribution is shown in Figure 1. The light intensity of the edge is only about 20% of the light intensity of the center. The image quality in the whole view field can be seriously affected.



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Figure 1. The light intensity distribution with a cylindrical lens group.

Besides, Powell lens is also a common optical device to expand the laser beam into a sheet light [8]. Its top is designed as a complex two-dimensional aspheric surface, and a large number of spherical aberrations are introduced to redistribute the optical path to form a linear laser. Although the sheet light uniformity of the Powell lens is improved compared with that of the cylindrical lens group, there is still a lot of room for improvement. In addition, the Powell lens is very sensitive to the matching of the incident laser and the aspheric surface of the lens.

The thickness of sheet light is also required in PIV experiment. If the sheet light is too thin, some particles may appear in one image and then disappear in the other image in a short time. This will directly affect the calculation of the two particle images. If the sheet light is too thick, some particles will be defocused on the image plane. The unclear particle image also affects the calculation accuracy. As a result, the sheet light thickness of PIV is generally controlled at about 1 mm in the measurement area.

In order to solve the problem of illumination uniformity of large view field and take into account the requirements of sheet light thickness in PIV, in this paper, a PIV laser sheet optical system is developed to achieve high uniformity illumination based on the theory of physical optics. This optical system helps to obtain high-resolution particle images in the whole view field.

2. Basic Knowledge of the Laser Sheet Optical System

The laser sheet optical system can be regarded as a Fourier transform system based on Fraunhofer diffraction theory, as shown in Figure 2. It is mainly composed of diffractive optical elements (DOE) and Fourier transform lens. The DOE has been widely used in coherent beam shaping because of light weight, small volume and good performance [9–11]. It could realize some complicated illumination while other optical systems are hard to achieve good results.



Figure 2. Schematic diagram of the laser sheet optical system.

The DOE is close to the Fourier transform lens. First, a collimated Gaussian beam is illuminated on the DOE. Then, the incident beam is phase modulated by the DOE and transformed by the Fourier transform lens. Finally, after some distance of transmission, the desired light intensity distribution is obtained on the image plane.

As the phase modulator in the system, the complex amplitude transmittance function of the DOE can be expressed as

$$T_{r}(x_{i}, y_{i}) = \exp[j\varphi(x_{i}, y_{i})]$$
(1)

According to Fraunhofer diffraction theory, if the complex amplitude distribution of the incident light field is $U_i(x_i, y_i)$, the complex amplitude distribution of the output light field $U_o(x_o, y_o)$ can be expressed as

$$U_{o}(x_{o}, y_{o}) = \frac{1}{\lambda f} \int_{-\infty}^{\infty} U_{i}(x_{i}, y_{i}) T_{r}(x_{i}, y_{i}) \exp\left[-j\frac{2\pi}{\lambda f}(x_{o}x_{i} + y_{o}y_{i})\right] dx_{i} dy_{i}$$
(2)

 λ is the wavelength of light. f is the focal length of the Fourier transform lens. $k = \frac{2\pi}{\lambda}$. A constant phase factor $\exp\left(jk\frac{x_0^2+y_0^2}{2f}\right) \cdot \exp(jkf)$ has been omitted from Formula (2), because it does not affect the light intensity distribution on the image plane.

Further, the DOE is composed of millions of square tiny cells. The size of each cell is only a few microns. The depth of the tiny cells are precisely quantified and made by multiple lithography and ion beam etching. The schematic diagram of the fabrication process is shown in Figure 3. After many times of overlay fabricate, the surface of the material can form a multi-step structure.



The step structure with phase depth π is formed by the first lithography and ion beam etching.

Figure 3. Schematic diagram of the DOE fabrication process.

It can be seen from the fabrication process in Figure 3 that 2^N steps can be obtained after N times overlay fabrication. The multi-step structure with phase depth π is generated in the first fabrication. The multi-step structure with phase depth $\pi/2$ is generated in the second fabrication. The multi-step structure with phase depth $\pi/4$ is generated in the third fabrication. So on, the multi-step structure with phase depth $\pi/2^{N-1}$ will be generated in the third fabrication. For example, a DOE with 8 steps can be obtained through 3 times overlay fabrication, and the phase depths are $0, \pi/4, \pi/2, 3\pi/4, \pi, 5\pi/4, 3\pi/2, \text{ and } 7\pi/4$, respectively. The range of phase depth is $0 \leq \varphi < 2\pi$, and the relationship between substrate depth d and phase depth φ can be expressed as follows:

$$d = \frac{\lambda \cdot \varphi}{2\pi (n-1)} \tag{3}$$

 λ is the wavelength of light. n is the refractive index of the substrate material.

According to the basic theory of physical optics, when the optical paths of two beams differ by one wavelength λ , the phase difference is 2π . Equation (3) can be deformed into $\frac{(n-1)d}{\lambda} = \frac{\varphi}{2\pi}$. The incident collimating laser beam has an equal-phase wave front. From the perspective of micron scale, when the light beam passes through DOE, there will be optical path difference of the output beam at different positions because of DOE different step depth. As a result, the precise phase distribution of the light field can be achieved through these micro cells.

3. Design Algorithm of DOE

In order to evaluate the performance of DOE, two parameters are commonly used. The diffraction efficiency η is expressed as Equation (4). It represents the energy transformation efficiency. The higher the diffraction efficiency, the better the performance of DOE. The non-uniformity σ is expressed as Equation (5). It represents the uniform degree of intensity in target region. The smaller the non-uniformity, the better the performance of DOE.

$$\eta = \frac{\sum_{x_o, y_o \in D} I_o(x_o, y_o) \cdot \Delta x_o \cdot \Delta y_o}{\sum_{x_o, y_o} I_o(x_o, y_o) \cdot \Delta x_o \cdot \Delta y_o} = \frac{\sum_{x_o, y_o \in D} I_o(x_o, y_o)}{\sum_{x_o, y_o} I_o(x_o, y_o)} \times 100\%$$
(4)

$$\sigma = \sqrt{\sum_{x_{o}, y_{o} \in D} \frac{\left[I_{o}(x_{o}, y_{o}) - \bar{I}\right]^{2}}{N - 1}} \times 100\%$$
(5)

D is the target region of the output beam. $I_o(x_o, y_o)$ is the intensity distribution on the output plane. Δx_o and Δy_o are the size of each cell on the output plane. \overline{I} is the average intensity value of the output beam in target region. N is the number of sampling points in the target region.

In the optimization process, the two parameters need to be considered comprehensively. The definition of evaluation function is shown in Equation (6).

$$\mathbf{E} = \boldsymbol{\sigma} + \mathbf{C} \cdot (\boldsymbol{\eta}_{d} - \boldsymbol{\eta})^{2} \tag{6}$$

C is the regulation factor, which controls the relative ratio between the two parameters. $\eta_d = 1$ is the design value of diffraction efficiency. It can be seen that the smaller the evaluation function, the higher the diffraction efficiency and the better the uniformity of the laser sheet optical system.

In the design of DOE, the complex amplitude distribution of input light field $U_i(x_i, y_i)$ and the complex amplitude distribution of output light field $U_o(x_o, y_o)$ are known. In order to satisfy Formula (2), the goal is to solve the phase distribution $T_r(x_i, y_i)$. There are two types of algorithms commonly used.

The first is the iterative algorithm based on the Fourier transform or some other linear transform [12,13]. In 1972, before the concept of DOE was proposed, Gerchberg and Saxton proposed the iterative Fourier transform algorithm, the so-called G-S algorithm. Many of the improved algorithms that emerged later came from their algorithm. The algorithm first selects an initial phase distribution, then iterates repeatedly between the input and output light fields, and modifies the phase distribution with the ideal complex amplitude until the number of iteration reaches the set value or the objective function meets the set condition. G-S algorithm is simple in programming and fast in convergence, which is the most basic algorithm in DOE design. However, the G-S algorithm is very dependent on the selection of initial value, and the convergence process would stagnate. This means that the algorithm can only obtain local optimal solution.

The second is the global optimization algorithm based on extremum seeking [14–16], such as simulated annealing algorithm, genetic algorithm, neural network algorithm, and so on. Genetic algorithm and neural network algorithm are mainly used in parallel computing environment. The computing efficiency of single computer is very low. The simulated annealing algorithm is mainly introduced here. This algorithm was proposed by Kirkpatrick in 1983. The idea of the algorithm comes from the annealing process of solid matter in physics. Starting from a higher initial temperature, the simulated annealing algorithm randomly searches for the global optimal solution of the objective function in the solution space with the continuous decrease of temperature. It can accept the deteriorative solution according to the probability and escape from the local optimal solution to the global optimal solution. However, the annealing process must be cooled slowly and the convergence rate of the algorithm is slow.

Therefore, after studying the above algorithms, a hybrid algorithm is proposed [17]. It combines the iterative algorithm with the simulated annealing algorithm, which not only has the global optimization ability, but also greatly improves computational efficiency.

Figure 4 is the overall flow chart of the hybrid algorithm, and the detail steps are proposed as follows:

- 1. Randomly select the initial phase distribution $\varphi(x_i, y_i)$ and estimate the initial temperature T_0 of the optimization system. According to Metropolis criterion, $T_0 = -\frac{\overline{\Delta E}}{\ln P_0}$. The initial acceptance probability $P_0 = 0.95$. $\overline{\Delta E} = \frac{\sum_K (E_1 - E_0)}{K}$. E_0 is the evaluation function value in the initial state. E_1 is the evaluation function value which is calculated once by the hybrid algorithm. $\overline{\Delta E}$ is the average of K cycles. Thus, the initial temperature T_0 is obtained.
- 2. Optimize the initial phase distribution with the iterative algorithm which is shown in Figure 5. After this calculation, a local optimal solution $\varphi_1(x_i, y_i)$ and its evaluation function E_1 can be found.
- 3. Change the phase distribution $\varphi_1(x_i, y_i)$ as follow:

$$\varphi'(\mathbf{x}_i, \mathbf{y}_i) = \varphi_1(\mathbf{x}_i, \mathbf{y}_i) + \beta \varepsilon(\mathbf{x}_i, \mathbf{y}_i)$$
(7)

 $\epsilon(x_i, y_i)$ is a random function, and $0 \le \epsilon(x_i, y_i) < 2\pi$. β is a variable, and $0 < \beta \le 1$. β will gradually decrease as the temperature T of the optimization system decreases.

- 4. Then make $\varphi'(x_i, y_i)$ as initial phase distribution for iteration (see Figure 5) and calculate another local optimal solution $\varphi_2(x_i, y_i)$ and its evaluation function E_2 .
- 5. If $E_2 < E_1$, accept $\varphi_2(x_i, y_i)$, and replace $\varphi_1(x_i, y_i)$ with $\varphi_2(x_i, y_i)$. If $E_2 > E_1$, calculate $P = exp[-(E_2 E_1)/T]$, if P is greater than or equal to some random number between 0 and 1, accept $\varphi_2(x_i, y_i)$, and replace $\varphi_1(x_i, y_i)$ with $\varphi_2(x_i, y_i)$, otherwise, refuse $\varphi_2(x_i, y_i)$. This step allows the search process to change from a better solution to a worse solution with a certain probability to avoid the trap of local optimization. This is the biggest difference between global optimization algorithm and local optimization algorithm.
- 6. Go to step 3. In order to reach thermal equilibrium at temperature T, the number of cycles should be more than 50 times.
- 7. Decrease T gradually. If the system temperature is higher than the minimum temperature T_{min} , go back to step 3 to continue the calculation. If the temperature T is less than the minimum temperature T_{min} , this program should be ended and output final phase distribution.

This hybrid algorithm combines the advantages of simulated annealing algorithm and iterative algorithm. It not only has fast convergence speed, but also has the ability of global optimization. Besides, the algorithm is simple to operate. The initial phase distribution is selected randomly, and the calculation process does not need manual intervention.



Figure 4. Schematic of the hybrid algorithm.



Figure 5. Schematic of the iterative algorithm.

4. Design Results

A DOE is designed for laser sheet optical system of the PIV. The parameters are shown in Table 1.

| Design Parameter | Data | |
|-------------------------------|---|--|
| Incident light | $\Phi5$ mm collimated Gaussian beam | |
| Wavelength | $\lambda = 532 \text{ nm}$ | |
| DOE size | $5 \text{ mm} \times 5 \text{ mm}$ | |
| The number of sampling points | 2000 	imes 2000 | |
| The size of each cell | $2.5~\mu\mathrm{m}	imes2.5~\mu\mathrm{m}$ | |
| Focal length of the lens | F = 2000 mm | |
| The size of the sheet light | $400~\mathrm{mm} 	imes 1~\mathrm{mm}$ | |

Table 1. The design parameters of the sheet optical system.

The hybrid algorithm is compared with the simulated annealing algorithm and G-S algorithm in Figure 6. The initial phase distribution is the same for comparison purposes. According to Equation (6), it is easy to know that the smaller value of the evaluation function, the better beam shaping effect. As shown in Figure 6, the convergence property of simulated annealing algorithm decreases slowly with the increasing cycles. However, the convergence property of G-S algorithm decreases too fast to stagnate. The convergence property of the hybrid algorithm is obviously better.



Figure 6. The comparison of convergence properties of three algorithms.

Table 2 shows the comparison of the design results of three algorithms. $\eta_d = 1$, C = 40 in Equation (6). The design results also show that the hybrid algorithm is obviously better than the other two algorithms.

Table 2. The comparison of the design results of three algorithms.

| Algorithms | Diffractive Efficiency η (%) | Non-Uniformity σ (%) |
|-------------------------------|------------------------------|-----------------------------|
| Simulated annealing algorithm | 88.68 | 3.13 |
| G-S algorithm | 96.22 | 2.37 |
| The hybrid algorithm | 97.77 | 0.03 |

The phase distribution of the DOE, which is designed by the hybrid algorithm, is shown in Figure 7. DOE is composed of 4 million square tiny cells. The size of each cell is 2.5 μ m × 2.5 μ m. Each micro cell has a definite phase value $\varphi(x_i, y_i)$ through hybrid algorithm optimization. Precise phase modulation can be achieved at each point of the light field through these micro cells.



Figure 7. Phase distribution of the DOE.

The intensity distribution of the sheet light is shown in Figure 8. It is worth noting the value of the light intensity in Figure 8. The energy in the input plane is equal to the energy in the output plane when energy loss is ignored during beam transmission.

$$\sum_{S_i} I_i(x_i, y_i) \cdot \Delta x_i \cdot \Delta y_i = \sum_{S_o} I_o(x_o, y_o) \cdot \Delta x_o \cdot \Delta y_o$$
(8)

 S_i is the input plane. Δx_i and Δy_i are the size of each cell on the input plane. S_o is the output plane. Δx_o and Δy_o are the size of each cell on the output plane. In addition, due to the limitation of the disperse Fourier transform, the relationship between Δx_i , Δy_i and Δx_o , Δy_o can be expressed as [17]:

$$\frac{1}{M \cdot \Delta x_{i}} = \frac{\Delta x_{o}}{\lambda Z}$$

$$\frac{1}{M \cdot \Delta y_{i}} = \frac{\Delta y_{o}}{\lambda Z}$$
(9)

M = 2000 is the total number of sampling points in a single direction. Z is the distance between the input plane and the output plane.

During the calculation, the maximum relative intensity of the incident Gaussian beam is assumed to be 1, and the restriction conditions of energy conservation and disperse Fourier transform are strictly observed. Thus, the light intensity values shown in Figure 8 are obtained. In addition, from the description of the design process in Section 3, the DOE phase distribution is randomly generated. Some conditions are specified to judge whether to accept this randomly generated DOE phase distribution with the ideal sheet light as the optimization target. So, the light intensity distribution on the image plane fluctuates around the design value, which looks like random noise.

As can be seen from the Figure 8, the width of the sheet light in the image plane is 400 mm, and the thickness of the sheet light in the image plane is 1 mm. The diffraction efficiency reaches 97.77% and the non-uniformity is only 0.03%. As a result, the hybrid algorithm described in Section 3 can obtain excellent design results.

According to the 2nd section, the more steps are quantized, the closer the DOE surface shape is to the design shape, but the fabrication process will be more complicated. When the number of steps is 32, the DOE needs 5 times overlay fabrication. The phase values go from 0 to $31\pi/16$ in increments of $\pi/16$. The diffraction efficiency and non-uniformity of the sheet light approach the design value, and the fabrication difficulty is acceptable. Its performance is suitable for PIV experiments. Therefore, the DOE is quantified into 32 steps, as shown in Figure 9.



Figure 8. Intensity distribution of the sheet light at Z = 2000 mm. (a) Intensity distribution on the image plane; (b) intensity distribution along the X axis; (c) intensity distribution along the Y axis.



Figure 9. The DOE phase distribution along Y axis.

5. Analysis of the Sheet Light Quality in Measurement Area

In the PIV experiment, the thickness of the sheet light should be controlled at about 1 mm in the whole measurement area, and the diffraction efficiency and uniformity of the sheet light should also be guaranteed. Fresnel diffraction Formula (10) can be used to calculate the light intensity distribution at $Z = f \pm \Delta z$ position.

$$U_o\big(x_o, y_o\big) = \frac{1}{\lambda f} \int_{-\infty}^{\infty} U_i(x_i, y_i) \cdot T_r(x_i, y_i) \cdot \exp\left[-j\frac{\pi}{\lambda f} \left(x_i^2 + y_i^2\right)\right] \cdot \exp\left[j\frac{\pi}{\lambda Z} \left(x_i^2 + y_i^2\right)\right] \cdot \exp\left[-j\frac{2\pi}{\lambda Z} \left(x_o x_i + y_o y_i\right)\right] dx_i dy_i \quad (10)$$

In the formula, $\exp\left[-j\frac{\pi}{\lambda f}(x_i^2 + y_i^2)\right]$ is the phase transformation factor of the Fourier transform lens. When $\Delta z = 0$, Formula (10) becomes Formula (2).

Z = 1900 mm and Z = 2100 mm are selected to simulate from the DOE design results of Section 4, and the intensity distribution of the sheet light is shown in Figure 10.



Figure 10. Intensity distribution at Z = 1900 mm and Z = 2100 mm. (a) Intensity distribution along X axis at Z = 1900 mm; (b) intensity distribution along Y axis at Z = 1900 mm; (c) intensity distribution along X axis at Z = 2100 mm; (d) intensity distribution along Y axis at Z = 2100 mm.

At Z = 1900 mm, the width of the sheet light is about 385 mm, the thickness of the sheet light is about 0.9 mm, the diffraction efficiency is 95.98%, and the non-uniformity is 0.44%. At Z = 2100 mm, the width of the sheet light is about 418 mm, the thickness of the sheet light is about 1.1 mm, the diffraction efficiency is 96.21%, and the non-uniformity is

0.35%. As a result, the thickness of the sheet light can be controlled at about 1 mm in the 200 mm depth measurement area. Although the diffraction efficiency and uniformity of the sheet light are affected by defocus, the optical system can still satisfy the requirements of PIV experiment. In addition, the size of the sheet light would scale equally with the change of Z value. The main reason is the size of Δx_0 and Δy_0 have changed, which can be explained by Equation (9). Meanwhile, by combining Equations (8) and (9), it can be deduced that:

$$\sum_{S_o} I_o(x_o, y_o) = \sum_{S_i} I_i(x_i, y_i) \cdot \left(\frac{\Delta x_i \cdot \Delta y_i \cdot M}{\lambda Z}\right)^2$$
(11)

Only Z is the independent variable in the above equation. It can be seen that the value of light intensity on the output plane would also vary with the change of Z value.

6. Conclusions

In this paper, a high uniformity laser sheet optical system for PIV is designed based on physical optics theory. The optical system is mainly composed of DOE and Fourier transform lens, which has the advantages of simple structure and easy integration. The sheet light has extremely high uniformity. As a result, the optical system helps to obtain high-resolution particle images in the whole measurement area. In addition, the comparison with G-S algorithm and simulated annealing algorithm shows that the hybrid algorithm used in the DOE design has both fast convergence speed and global optimization capability. It can acquire excellent design results. This work also can be applied to a series of non-contact flow field measurement techniques such as plane laser induced fluorescence, filtered Rayleigh scattering, two-color plane laser-induced fluorescence temperature measurement, and high uniformity 3D illumination of tomographic PIV.

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