Effect of *Opuntia ficus-indica* Mucilage Edible Coating on Quality, Nutraceutical, and Sensorial Parameters of Minimally Processed Cactus Pear Fruits

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**Abstract:** Cactus pear (*Opuntia ficus-indica* (L.) Mill.) is a non-climacteric fruit with a relatively short postharvest life span, being very sensitive to water loss, darkening and decay. Cactus pear is a spiny fruit, and the presence of glochids limits fruit consumption and diffusion; therefore, minimally processing, as well as peel removing, could be an opportunity to improve its availability, consumption, and diffusion in national and international markets. In this study, cactus pear minimally processed fruits were treated with a mucilage-based coating extracted from *Opuntia ficus-indica* cladodes and stored at 5 °C for 9 days. The effect of mucilage edible coating on the postharvest life, qualitative attributes, and nutraceutical value of fruit were evaluated by colors, firmness, total soluble solids content, titratable acidity, ascorbic acid, betalains and DPPH (2,2-diphenyl-1-picrylhydrazyl). Results showed that mucilage-based coating improved the quality and preserves the nutraceutical value of minimally processed cactus pear fruits during storage. The edible coating was effective in maintaining fruit fresh weight, total soluble solids content, fruit firmness, ascorbic acid and betalain content, sensorial traits, and visual score. Coated fruits showed a significantly lower microbiological growth than uncoated control fruits during the entire cold storage period.

**Keywords:** cactus pear; fresh-cut; betalains; antioxidant activity; microbiological growth

1. **Introduction**

Cactus pear (*Opuntia ficus-indica* (L.) Mill.) is cultivated for fruit production over 100,000 ha located in semi-arid areas in both hemispheres. Despite this large diffusion, cactus pear marketing is seasonal, and due to the poor post-harvest performances of the fruit, covers no more than two months in each ripening season of each cultivar [1].

In the last decades, there was an increasing interest in cactus pear fruits consumption, due to its nutritional and functional properties and its positive effects on human health [2,3]. Cactus pear is a spiny fruit, and the presence of glochids limits fruit consumption and diffusion in the international and local markets, especially in countries where cactus pear is not cultivated [1,4]. Therefore, minimally processing, such as peel removal of cactus pears fruits, could be an opportunity to improve its availability, consumption, and diffusion in national and international markets.

In recent years, the significant changes in human lifestyles produced an increase in the popularity of fresh-cut foods that are ready-to-eat; among them, the consumption of minimally processed fruit and vegetables has undergone a sharp increase and the interest of the industry in the production of fresh-cut cactus pears has led to a significant increase in per capita consumption, but its market volume still accounts for a small percentage of the total production [5]. Cactus pear is a non-climacteric fruit with a relatively short postharvest life span, being very sensitive to water loss, darkening and decay.
postharvest life span; being very sensitive to water loss, darkening and decay; fresh fruits are also very sensitive to chilling injury [6].

The postharvest life of peeled cactus pear fruits is quite short, due to the processing operations that alter fruit integrity and cause the release of intracellular enzymes, which trigger a series of biological events leading to metabolic dysfunctions, microbial proliferation, tissue browning, off-flavor development, texture breakdown and nutraceutical value loss [5].

Among new postharvest management strategies of environmentally friendly fresh fruit handling, the application of edible coatings has been reported to be very effective [7]. Edible coatings can act as a semipermeable barrier against gases and water vapor; can modify fruit tissue metabolism by affecting respiration rate, decreasing moisture and firmness loss, preserving the color, transporting antimicrobial, antioxidant, and other preservatives, controlling microbial growth, and maintaining fruit quality for a longer period [7,8]. Several studies reported that the applications of edible coatings improve quality, extended storage, and shelf life of various fruit such as papaya [9], kiwifruit [10], and strawberries [11]. Del Nobile et al. [12] showed that cactus pear fruits immersion into either agar or fish protein strongly reduced the shelf life, most probably due to water migration from the surrounding hydrogel to the fresh-cut produce. On the contrary, alginate coating prolonged the shelf life of minimally processed cactus pear fruits to about 13 days.

A novel edible coating for fruit storage developed using the mucilage extracted from cladodes of *Opuntia ficus-indica* was recently investigated on kiwifruit slices [10], breba fig [13], strawberry [7,14], banana [15], and mandarin [16].

Those studies reported that *O. ficus-indica* edible coating positively affects fruit quality, reducing water transpiration and browning, maintaining fruit fresh weight, visual score values, fruit firmness, nutraceutical attributes, and controlling microbial growth, resulting in a longer storage period.

*O. ficus-indica* mucilage is a complex carbohydrate mixture composed of variable amounts of L-arabinose, D-galactose, L-rhamnose, and D-xylose, as well as galacturonic acid, which is a potential ingredient for the food industry, due to its nutritional and technological properties, such as viscosity [17]. Mucilage is, in fact, a hydrocolloid with a great water retention capacity. *O. ficus-indica* mucilage also containing amounts of polyphenols could be an interesting natural edible coating with a high nutraceutical value, useful for fruit and food preservation [7].

Despite the positive effect of *Opuntia ficus-indica* mucilage-based coating on postharvest life of several fruits, there is a lack of knowledge on the impact that this coating treatment may have on the overall qualitative, sensorial, and nutraceutical value of minimally processed cactus pear fruits during cold storage. Therefore, the aim of the present study was to evaluate the effect of the application of *O. ficus-indica* mucilage, as an edible coating, on pomological, physiochemical, sensorial, and nutraceutical parameters, and microbial growth of minimally processed cactus pear fruits during cold storage at 5 ± 0.5 °C and 90% RH.

2. Materials and Methods

2.1. Cactus Pear Fruit Samples

Cactus pear fruits were collected from 10-year-old *Opuntia ficus-indica* plants, cv. Gialla, spaced 6 × 5 m apart and trained to a globe shape. The commercial orchard was located in Roccapalumba, Palermo, Italy (37°48′ N, 13°38′ E, 350 m a.s.l) on sandy-loam Mediterranean red-soils. Plants were subjected to ordinary horticultural care, and the orchard was drip-irrigated. Cactus pear fruits were harvested in mid-October at commercial maturity, which was based on breakage peel color (green–yellow) and were quickly moved to the nearby laboratory.

After harvest, fruits were promptly sorted for homogenous size and no defects. Cactus pear selected fruits were then washed in tap water, sanitized by immersion in 200 mg kg⁻¹
of sodium hypochlorite for 5 min, and left to dry at room temperature. Afterwards, approximately 0.5 cm of fruit peel was removed from each distal end by cutting with a sharp knife, and the peel was then carefully removed along the longitudinal axis.

Only peeled fruits with no external injuries were selected, fruit processing operations were carried out in sanitary conditions at 18 °C.

2.2. Fresh Mucilage Extraction and Application

One-year-old cladodes were collected from four-year-old *O. ficus-indica* (OFI) plants of the cultivar “Gialla”, located in the Department of Agricultural, Food and Forest Sciences, University of Palermo (38°7′4.0800″ N 13°22′11.2800″ E, 29 m a.s.l). Three cladodes (one-year-old cladodes) were harvested from the same plant for mucilage extraction. Harvested cladodes were packaged, and transported to the laboratory where they were measured, weighed, and processed for mucilage extraction, using a modified patented method of Du Toit and De Witt developed in South Africa [18].

Cladodes were washed with chlorinated water to improve mucilage shelf life to remove impurities and spines. Cladodes chlorenchyma was removed with a peeler to obtain highly pure quality mucilage. Cladodes were then sliced into squares and cooked in a microwave oven (900 W) for 3–5 min, until soft. The cooked, soft cladode pieces were then blended using an Omni Mixer Homogenizer (mod. Omni-Mixer. 17107, Dupont Instruments Sorvall, Modesto, CA, USA) to aid in the mucilage extraction. The obtained pulp was then centrifuged using a Sigma centrifuge (mod. 6K15, Sigma Laborzentrifugen GmbH, Osterode am Harz, Germany) at 8117 × g for 15 min at 4 °C, to separate the liquid mucilage from the solids. The mucilage was then decanted and weighed while the solid material left in the falcon tubes were discarded. No chemicals were used during this extraction process and as such, the extracted mucilage obtained is natural and unadulterated by chemicals. Work surface area and cutting tools were washed and sanitized with 200 mg kg⁻¹ of sodium hypochlorite before and during fruit processing.

After cutting, cactus pear fruits were divided into two treatment groups (control: OFI C and coated: OFI M). Each sampling group consisting in 5 replicates (3 fruits each) for each of 4 sampling dates, plus 20 replicates (3 fruits each) for sensory analysis and visual score (5 replicates for each sampling date) and 5 replicates (3 fruits each) for weight loss monitoring.

OFI M samples were treated with OFI mucilage, and OFI C samples were treated with distilled water and used as control. Mucilage edible coating and distilled water were applied by using an atomizing spray system (flow rate: 1 L h⁻¹; air pressure: 50 kPa).

Soon after coating, all fruits were air-dried at room temperature for 15', then, coated and uncoated samples (OFI M and OFI C), were placed in rigid polypropylene 25 × 20 cm retail boxes (3 peeled cactus pear fruits for each box), sealed with 35 µm microperforated polypropylene film (O₂ permeability: ~12,000 mL m⁻² d⁻¹ atm⁻¹; CO₂ permeability: ~13,000 mL m⁻² d⁻¹ atm⁻¹ at 5 °C) and stored at 5 ± 0.5 °C and 95% RH for 9 days.

2.3. Quality Parameters: Firmness, Soluble Solid Content, Titratable Acidity, Color, and Weight Loss

The quality of minimally processed cactus pear fruits was assessed soon after coating (0 d) and at 3, 6, and 9 days of storage at 5 °C. For each sampling date and experimental treatment, five samples of three cactus pear fruits were randomly chosen and analyzed.

Fruit firmness was measured using a texture analyzer (Mod. Z0.5 TS, Zwick Roell, Ulm, Germany). For penetration tests, the highest resistance (N) opposed to the penetration of a 2-mm-diameter flat-faced cylindrical plunger to a depth of 8 mm and moving at a speed of 1.7 mm s⁻¹ was recorded. Average values were calculated from the results of 5 fruits measurements (2 measurements for fruit) for each treatment at each sampling date.

After firmness determinations, the pulp of the fruit was cut into pieces to obtain a uniform sample of each replicate. A part was homogenized and used to measure total soluble solids (TSS) content and titratable acidity (TA), and the remaining were immediately frozen at −80 °C until the analysis of betalains quantification and DPPH (2,2-diphenyl-
1-picrylhydrazyl) assay were made. Total soluble solids content (TSS) was determined by a digital refractometer (Palette PR-32, Atago Co., Ltd., Tokyo, Japan); titratable acidity (TA) was measured by titration of 10 mL homogenized fruit flesh juice with 0.1 N NaOH to an endpoint of pH 8.1 and expressed as the percentage of citric acid (mod. S compact titrator, Crison Instruments, Barcelona, Spain).

Cactus pear weight loss was calculated on 5 packages for each treatment (5 boxes × 2 treatments) and expressed as the percentage reduction with respect to the initial time, using a two-decimal precision digital balance (Mod. CENT-2 10000, Milan, Italy).

\[
\text{Weight loss} = \frac{(W_i - W_s)}{W_i} \times 100 \tag{1}
\]

where \(W_i\) is the initial weight, and \(W_s\) is the weight measured during storage.

Minimally processed cactus pear fruits external color was measured at two opposite points on each fruit using a colorimeter (Chroma Meter CR-400C, Tokyo, Japan). CIE \(L^*a^*b^*\) coordinates were recorded as \(L^*\) (lightness), \(a^*\) (positive values for reddish colors and negative values for greenish colors), and \(b^*\) (positive values for yellowish colors and negative values for bluish colors). From these components Chroma (\(C^*\)) and Hue angle (\(h^\circ\)) were calculated as [19].

\[
C^* = (a^{*2} + b^{*2})^{1/2} \tag{2}
\]

\[
h^\circ = \arctan \left( \frac{b^*}{a^*} \right) \tag{3}
\]

### 2.4. Headspace Gas Composition

In-packages, \(O_2\) and \(CO_2\) partial pressure were measured immediately before quality evaluation, using an \(O_2\) and \(CO_2\) portable analyzer (Dansensor Checkpoint, Ametek Mocon, Minneapolis, MN, USA) after 0, 3, 6 and, 9 days at 5 \(^\circ\)C using 5 packages for each treatment.

### 2.5. Nutraceutical Attributes

The betalain, ascorbic acid content and antioxidant activity of minimally processed cactus pear fruits was assessed soon after coating (0 d) and at 3 (3 d), 6 (6 d), and 9 (9 d) days of storage at 5 \(^\circ\)C. For each sampling date and experimental treatment (OFI C and OFI M), three samples were randomly chosen and analyzed.

#### 2.5.1. Fruit Extract Preparation

Cactus pear fruit samples were frozen at \(-80^\circ\)C until extract preparation. The frozen samples were thawed, chopped, and the seeds were separated from the pulp. The pulp was homogenized, and fruit extracts were prepared as previously described with minor changes [20]. Briefly, ten grams of the whole homogenate were weighed and then extracted with MeOH using a 1:5 (w/v) ratio. Samples were mixed by vortex for 5 min and sonicated at room temperature for 15 min. The mixtures were allowed to stand for 2 h at room temperature. After centrifugation (10 min at 8000 \(\times\) g, 4 \(^\circ\)C) the supernatants were filtered, portioned, and stored at \(-20^\circ\)C. The extraction procedure was repeated to obtain three different technical replicates.

#### 2.5.2. Quantitation of Betalains in Fruit Extracts

Betanin and indicaxanthin in fruit extracts were evaluated spectrophotometrically after separation by gel filtration on a Sephadex G-25 column (40 cm × 2.2 cm) [21], betanin was quantified by the absorbance at 536 nm, using a molar extinction coefficient of 65,000 [22]. Owing to the overlapping of betanin absorbance with the absorbance of indicaxanthin at 482 nm, the indicaxanthin concentration was determined according to Equation (1) as previously reported [23]:

\[
\text{indicaxanthin}) \, (\mu\text{M}) = 23.8A_{482} - 7.7A_{536} \tag{4}
\]

This equation was obtained considering the molar absorbance of indicaxanthin at 482 nm \((A_{482}(\text{indicaxanthin}) = 42,600)\) [24] and of betanin at either 536 or 482 nm.
2.5.3. DPPH Assay

Radical-scavenging activity of fruit extracts was evaluated by DPPH (2,2-diphenyl-1-picrylhydrazyl) assay. The assay is based on the monitoring of decolorization of a solution of the radical DPPH at 735 nm [25]. The radical scavenging activity of each sample was expressed as Trolox equivalent (TE) per 100 g of FW (Fresh Weight). Samples were tested at five different dilutions, and for each sample, the assay was repeated three times.

2.5.4. Ascorbic Acid Content

Ascorbic acid in OFI C and OFI M samples was determined by extracting 10 g of blended fruit sample in 100 mL metaphosphoric acid (HPO$_3$), then filtered through Whatman no 1 filter paper. A volume of 10 mL from filtered solution was determined volumetrically with the 2-6 dichlorophenol-indophenol reagent until a slightly pink coloration was observed and persisted for 15 s [26]. The reading of ascorbic acid content was expressed in mg/100 g FW.

2.6. Sensory Analysis and Visual Score

At each sampling date, 5 boxes (3 fruits in each) for each treatment (OFI C and OFI M) were subjected to sensory evaluation. The sensory profile was constructed by a panel made of 10 judges (5 females and 5 males that regularly ate cactus pears fruits, aged between 25 and 45 years) trained in a few preliminary meetings: by using commercial fruit, the judges generated a list of descriptors. Sensory analysis was focused on firmness, sweetness, acidity, aroma, off-flavor development, and overall acceptance. The different descriptors were quantified using a ten-point intensity scale where digit 1 indicates the descriptor absence while digit 10 the full intensity [7]. The order of presentation was randomized between judges. Water was provided for rinsing between samples.

At each sampling date, 5 boxes (3 fruits in each) for each treatment (OFI C and OFI M) were also evaluated by each judge for the visual score. Visual appearance score resulted from the medium value of color, visible structural integrity, and visual appearance [10]. The different descriptors were quantified using a subjective 5–1 rating scale with 5 = very good, 4 = good, 3 = sufficient, 2 = poor (limit of edibility) and 1 = very poor (inedible) [27]. A score of 3 was the limit of marketability. The order of presentation was randomized between judges.

2.7. Microbiological Analyses

Fruit samples (OFI C and OFI M) were analyzed soon after production and after 3, 6, and 9 days of refrigerated storage (5°C). Fruit samples and mucilage were microbiologically analyzed to investigate their quality, hygiene, and safety aspects. Twenty-five g of OFI C (uncoated control) and OFI M (coated treatment) fruit samples and 10 mL of mucilage were transferred into sterile plastic bags (BagLight$^R$ 400 Multilayer$^R$ bags, Interscience, Saint Nom, France), added with Ringer’s solution (Sigma–Aldrich, Milan, Italy) to a ratio 1:10, and homogenized by the stomacher Bag-Mixer 400 (Interscience) for 2 min at the maximum speed (blending power 4).

All homogenized samples were then subjected to the decimal serial dilution procedure. Cell suspensions were plated and incubated as follows: Total Mesophilic Microorganisms (TMM) on Plate Count Agar (PCA), incubated at 30 °C for 72 h; Total Psychrotrophic Microorganisms (TPM) on PCA, incubated at 7 °C for 7 days; pseudomonads on Pseudomonas Agar Base (PAB) added with Cetrimide Fucidin Cephaloridine (CFC) supplement, incubated at 25 °C for 48 h; members of the Enterobacteriaceae family on Violet Red Bile Glucose Agar (VRBGA), incubated at 37 °C for 24 h; Listeria monocytogenes on Listeria Selective Agar Base (LSAB) added with SR0140E supplement, incubated at 37 °C for 48 h; and yeasts on Yeast extract Peptone Dextrose (YPD) agar supplemented with 0.1 g/L chloramphenicol to avoid bacterial growth, incubated at 28 °C for 48 h. All media and supplements were purchased from Oxoid (Milan, Italy). All plate counts were performed in triplicate.
2.8. Statistical Analyses

All data were submitted to one-way analysis of variance (ANOVA) and means were separated with Tukey’s test at \( p \leq 0.05 \). The statistical analysis was carried out using Systat 10 (Systat, Chicago, IL, USA).

3. Results

3.1. Quality Parameters: Firmness, Soluble Solids Content, Titratable Acidity, Color, and Weight Loss

Fruit firmness decreased significantly in OFI C and OFI M samples during storage (Table 1). Significant differences between OFI C and OFI M samples occurred from the third day of storage at 5 °C until the end of the storage (Table 1). OFI C samples showed the highest decrease with a loss of firmness of 51% from T0 to the end of the cold storage period (Table 1). Otherwise, OFI M showed the highest fruit firmness value at end of the cold storage with no significant loss of firmness of 14% from the beginning to the end of the cold storage period, showing the effectiveness of OFI mucilage coating in terms of maintaining fruit cell structure (Table 1). TSS and TA values remained stable in both OFI C and OFI M samples during storage (Table 1). TSS showed a slight no significant increase in OFI C samples, while TA values remained stable in both samples during cold storage, no significant differences between OFI C and OFI M occurred for TSS and TA (Table 1).

Table 1. Changes in firmness, total soluble solids (TSS) and titratable acidity (TA) in minimally processed O. ficus-indica fruits non-treated (OFI C) and treated with mucilage (OFI M) during cold storage (9 days at 5 °C). Different lowercase letters indicate significant differences at \( p \leq 0.05 \) between the treatments in each sampling date. Data are the mean ± SE (n = 5).

<table>
<thead>
<tr>
<th>Storage Time (days)</th>
<th>Firmness (N)</th>
<th>Total Soluble Solids (TSS) (°Brix)</th>
<th>Titratable Acidity (TA) (g citric acid 100 g(^{-1}) FW)</th>
</tr>
</thead>
<tbody>
<tr>
<td>OFI C</td>
<td>OFI M</td>
<td>OFI C</td>
<td>OFI M</td>
</tr>
<tr>
<td>T0</td>
<td>18.50 ± 0.71 a</td>
<td>18.50 ± 0.71 a</td>
<td>13.95 ± 0.42</td>
</tr>
<tr>
<td>T3</td>
<td>15.41 ± 0.89 b</td>
<td>17.97 ± 0.92 a</td>
<td>14.75 ± 0.35</td>
</tr>
<tr>
<td>T6</td>
<td>13.62 ± 0.84 b</td>
<td>16.32 ± 0.91 a</td>
<td>14.91 ± 0.59</td>
</tr>
<tr>
<td>T9</td>
<td>9.11 ± 0.97 b</td>
<td>13.93 ± 0.88 a</td>
<td>14.95 ± 0.47</td>
</tr>
</tbody>
</table>

The mucilage coating treatment significantly decreased weight loss percentage during cold storage in OFI M compared to OFI C samples (Figure 1). OFI C samples showed a weight loss from 2 to 2.5 times higher than OFI M samples during cold storage, and differences between coated and uncoated fruit were significant starting from 1 day until the end of the cold storage period (Figure 1).

Fruit flesh brightness (L*) was similar in OFI C and OFI M fruit at the time of treatment. OFI C fruit showed a continuous decrease of flesh brightness, with lower values than OFI M fruit during the entire cold storage period (from 0 to 9 days of storage at 5 °C) (Figure 2). OFI M showed a slight decrease during storage, with a loss of 9% of flesh brightness from T0 to 9 days of cold storage, while OFI C showed a sharply decrease with a loss of 25% of flesh brightness from the beginning to the end of the cold storage period (Figure 2). The mucilage coating positively affected fruit quality parameters reduced weight loss, and improved fruit brightness.

3.2. Headspace Gas Composition

In-package atmosphere was significantly affected by storage time in both treatments (OFI C and OFI M). During cold storage, a decrease in O\(_2\) and an increase in CO\(_2\) in-packages levels were observed for both OFI C and OFI M packaging (Figure 3A,B). OFI C samples showed a significantly higher level of CO\(_2\) than OFI M during storage, OFI C samples showed an in-package CO\(_2\) concentration almost twice than in OFI M ones after 9 days of cold storage (Figure 3A). OFI M samples showed a significantly higher level of O\(_2\) than OFI C during storage with values 2 times higher than in OFI C samples at
the end of the cold storage period (Figure 3B). After 9 days of cold storage, the O\textsubscript{2}/CO\textsubscript{2} in-packages concentration (kPa) in OFI C and, OFI M was about 6/6, and 13/3, respectively (Figure 3A,B). OFI C fruits showed a higher respiration rate during cold storage than OFI M fruits, and OFI C samples showed a loss in terms of in-package O\textsubscript{2} concentration of 60% from the beginning to the end of the cold storage, whereas the in-package O\textsubscript{2} concentration loss in OFI M was of 35% from the beginning to the end of the cold storage period (Figure 3A,B). The mucilage coating provided a barrier for OFI M samples, reducing the respiration rate during the cold storage period.

![Figure 1](image1.png)

**Figure 1.** Changes in weight loss (%) in minimally processed *O. ficus-indica* non-treated fruit (OFI C) and treated fruits with mucilage (OFI M) over 9 days at 5 °C. Different lowercase letters indicate significant differences at $p \leq 0.05$ between the treatments in each sampling date. Data are the mean ± SE (Vertical bars represent standard error; $n = 5$).

![Figure 2](image2.png)

**Figure 2.** Changes in brightness ($L^*$) in minimally processed *O. ficus-indica* fruits non-treated (OFI C) and treated with mucilage (OFI M) during cold storage (9 days at 5 °C). Different lowercase letters indicate significant differences at $p \leq 0.05$ between the treatments in each sampling date. Data are the mean ± SE (Vertical bars represent standard error; $n = 5$).
3.3. Bioactive Compounds and Radical Scavenging Activity

Indicaxanthin, ascorbic acid content, and antioxidant activity (DPPH) were significantly affected by storage time and treatment (Table 2). Indicaxanthin content showed a time-dependent sharp decrease in OFI C samples, showing a loss of 15% from the beginning to the end of the cold storage period (Table 2). The indicaxanthin loss in terms of indicaxanthin content in OFI C samples appeared after 3 days of storage and then was stable until the end of the cold storage period, with a loss of 15% from the beginning to the end of the cold storage period (Table 2). Indicaxanthin content was significantly higher in OFI M samples than in OFI C ones during the storage time in each sampling date, showing values 1.3 times higher at the end of the cold storage period (Table 2). In any case, betanin content showed a slight decrease in OFI C samples, but otherwise was stable in OFI M samples during the cold storage period (Table 2). In any case, betanin content was higher (no significant) in OFI M samples compared to OFI C from day 3 to day 9 of storage at 5 °C (Table 2). Ascorbic acid showed a gradual but moderate decline during storage in both samples (uncoated and coated), with losses of about 18%, and 6% in OFI C and OFI M samples, respectively at the end of the cold storage period (Table 2). Ascorbic acid content was significantly higher in OFI M samples than in OFI C from day 3 to day 9 of storage at 5 °C (Table 2).

The radical scavenging activity in OFI C samples decreased during storage, showing a loss of 51% from the beginning to the end of the cold storage period (Table 2). The loss in terms of DPPH in OFI C samples appeared after 6 days of storage decreasing until the end of the cold storage period (Table 2). Otherwise, DPPH assay values in OFI M samples were almost stable during storage, showing values 2.1 times higher than in OFI C ones at end of the cold storage period (Table 2).

Table 2. Changes in Indicaxanthin, Betanin, Ascorbic Acid and DPPH in minimally processed O. ficus-indica fruits non-treated (OFI C) and treated with mucilage (OFI M) during cold storage (9 days at 5 °C). Different lowercase letters indicate significant differences at p ≤ 0.05 between the treatments in each sampling date. Data are the mean ± SE (n = 5).

<table>
<thead>
<tr>
<th>Storage Time (days)</th>
<th>Indicaxanthin (mg 100 g⁻¹ FW)</th>
<th>Betanin (mg 100 g⁻¹ FW)</th>
<th>Ascorbic Acid (mg 100 g⁻¹ FW)</th>
<th>DPPH (mmol TE 100 g⁻¹ FW)</th>
</tr>
</thead>
<tbody>
<tr>
<td>T0</td>
<td>OFI C 8.12 ± 0.32 a 9.93 ± 0.33 a 0.45 ± 0.02 a 0.49 ± 0.02 a 30.5 ± 0.21 a 30.5 ± 0.21 a 4.61 ± 0.32 a 4.67 ± 0.13 a</td>
<td>OFI M 8.34 ± 0.32 a 9.93 ± 0.33 a 0.45 ± 0.02 a 0.49 ± 0.02 a 30.5 ± 0.21 a 30.5 ± 0.21 a 4.61 ± 0.32 a 4.67 ± 0.13 a</td>
<td>OFI C 8.12 ± 0.32 a 9.93 ± 0.33 a 0.45 ± 0.02 a 0.49 ± 0.02 a 30.5 ± 0.21 a 30.5 ± 0.21 a 4.61 ± 0.32 a 4.67 ± 0.13 a</td>
<td>OFI M 8.34 ± 0.32 a 9.93 ± 0.33 a 0.45 ± 0.02 a 0.49 ± 0.02 a 30.5 ± 0.21 a 30.5 ± 0.21 a 4.61 ± 0.32 a 4.67 ± 0.13 a</td>
</tr>
<tr>
<td>T3</td>
<td>OFI C 6.86 ± 0.28 b 8.29 ± 0.32 a 0.38 ± 0.04 a 0.46 ± 0.03 a 27.3 ± 0.23 b 29.4 ± 0.34 a 4.54 ± 0.18 a 4.80 ± 0.28 a</td>
<td>OFI M 6.91 ± 0.17 b 8.27 ± 0.23 a 0.38 ± 0.05 a 0.45 ± 0.03 a 26.8 ± 0.15 b 29.1 ± 0.30 a 3.40 ± 0.20 b 4.71 ± 0.47 a</td>
<td>OFI C 6.86 ± 0.28 b 8.29 ± 0.32 a 0.38 ± 0.04 a 0.46 ± 0.03 a 27.3 ± 0.23 b 29.4 ± 0.34 a 4.54 ± 0.18 a 4.80 ± 0.28 a</td>
<td>OFI M 6.91 ± 0.17 b 8.27 ± 0.23 a 0.38 ± 0.05 a 0.45 ± 0.03 a 26.8 ± 0.15 b 29.1 ± 0.30 a 3.40 ± 0.20 b 4.71 ± 0.47 a</td>
</tr>
<tr>
<td>T6</td>
<td>OFI C 6.91 ± 0.17 b 8.27 ± 0.23 a 0.38 ± 0.05 a 0.45 ± 0.03 a 26.8 ± 0.15 b 29.1 ± 0.30 a 3.40 ± 0.20 b 4.71 ± 0.47 a</td>
<td>OFI M 6.89 ± 0.21 b 8.89 ± 0.51 a 0.37 ± 0.02 a 0.49 ± 0.01 a 25.1 ± 0.21 b 28.8 ± 0.15 a 2.24 ± 0.23 b 4.82 ± 0.33 a</td>
<td>OFI C 6.91 ± 0.17 b 8.27 ± 0.23 a 0.38 ± 0.05 a 0.45 ± 0.03 a 26.8 ± 0.15 b 29.1 ± 0.30 a 3.40 ± 0.20 b 4.71 ± 0.47 a</td>
<td>OFI M 6.89 ± 0.21 b 8.89 ± 0.51 a 0.37 ± 0.02 a 0.49 ± 0.01 a 25.1 ± 0.21 b 28.8 ± 0.15 a 2.24 ± 0.23 b 4.82 ± 0.33 a</td>
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<td>T9</td>
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<td>OFI M 6.91 ± 0.17 b 8.27 ± 0.23 a 0.38 ± 0.05 a 0.45 ± 0.03 a 26.8 ± 0.15 b 29.1 ± 0.30 a 3.40 ± 0.20 b 4.71 ± 0.47 a</td>
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</table>

Figure 3. Concentrations of CO₂ (A) and O₂ (B) in minimally processed O. ficus-indica non-treated fruit (OFI C) and treated fruits with mucilage (OFI M) during cold storage (9 days at 5 °C). Data are the mean ± SE (bars represent standard error of the means; n = 5).
3.4. Evolution of Microbiological Parameters

Table 3 shows the microbiological characteristics of minimally processed cactus pear fruit samples with (OFI M) and without (OFI C) mucilage coating. At the beginning of the trial, a sample of mucilage used for coating was analyzed that did not evidence the presence of any of the microbial groups objects of investigation. None of the analyzed samples had detectable levels of \textit{L. monocytogenes}. According to Tukey’s test, significant statistical differences between the fruits processed with and without film coatings appeared at 3 and 6 d of refrigerated storage. OFI M samples showed a concentration of about 1 Log cycle lower than OFI C fruits for all microbial groups investigated, during the entire period of observation. The concentration of aerobic bacteria (TMM, TPM, and \textit{Pseudomonas}) and yeasts increased during storage. The highest load was registered for yeasts in OFI C samples on the 9th day.

Table 3. Microbial loads of minimally processed uncoated \textit{O. ficus-indica} (OFI C) and coated (OFI M) fruits during cold storage (9 days at 5°C).

<table>
<thead>
<tr>
<th>Microorganisms</th>
<th>OFI C</th>
<th>OFI M</th>
<th>Statistical Significance</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0 d</td>
<td>3 d</td>
<td>6 d</td>
</tr>
<tr>
<td>TMM</td>
<td>&lt;2 a</td>
<td>3.9 ± 0.2 a</td>
<td>4.9 ± 0.2 a</td>
</tr>
<tr>
<td>TPM</td>
<td>&lt;2 a</td>
<td>2.8 ± 0.2 a</td>
<td>3.7 ± 0.2 a</td>
</tr>
<tr>
<td>\textit{Pseudomonads}</td>
<td>&lt;2 a</td>
<td>3.7 ± 0.3 a</td>
<td>4.5 ± 0.2 a</td>
</tr>
<tr>
<td>\textit{Enterobacteriaceae}</td>
<td>&lt;2 a</td>
<td>&lt;2 a</td>
<td>2.7 ± 0.1 a</td>
</tr>
<tr>
<td>Yeasts</td>
<td>&lt;2 a</td>
<td>3.6 ± 0.4 a</td>
<td>4.6 ± 0.2 b</td>
</tr>
</tbody>
</table>

Units are log CFU/g. Results indicate mean values ± S.D. of four plate counts (carried out in duplicate for two independent productions); data within a line followed by the same letter between OFI C and OFI M at the same day of refrigerated storage are not significantly different according to Tukey’s test. \( p \) value: * \( p \leq 0.05; ** p \leq 0.01; *** p \leq 0.001; \) Abbreviations: TMM, total mesophilic microorganisms; TPM, total psychrotrophic microorganisms.

The levels of members of \textit{Enterobacteriaceae} family were below the detection limit for both treatments after 3 d of storage, but they were detected at 6 d of refrigerated storage in OFI C samples and increased up to 3.5 Log CFU/g at 9 d. In the case of OFI M fruits, \textit{Enterobacteriaceae} were only detected on the 9th day.

3.5. Sensory Analysis and Visual Score

Uncoated (OFI C) and coated (OFI M) cactus pear fruit samples were subjected to sensory evaluation on each sampling date. Minimally processed cactus pear fruits sensory profiles were positively affected by mucilage coating; panelists preferred OFI M samples in each sampling date with mean scores 1.7 higher than OFI C during the cold storage period (data not shown).

OFI M samples showed mean scores 1.2 higher in terms of sensory evaluation than OFI C samples after 3 days of storage at 5 °C (Figure 4). Panelists perceived the largest difference in the aroma, firmness and taste descriptors in OFI M samples, with scores 1.4 almost higher than OFI C ones and in the off-flavor descriptor, with scores four times lower than OFI C ones (Figure 4).

Additionally, at the end of the storage (9 days), OFI M samples were preferred by judges showing the highest scores in almost all sensorial parameters, OFI M samples obtained sensory evaluation mean scores 1.7 higher than OFI C ones (Figure 5). Panelists perceived off-flavor in OFI C samples from 3 days to 9 days at 5 °C (Figures 4 and 5), while the perception of this descriptor was almost absent in OFI M samples in each sampling date (Figures 4 and 5).

The sensory analysis showed that judges had a higher preference for coated samples at the end of the cold storage period. The mucilage coating did not negatively affect the natural taste of cactus pear fruits, which is an important aspect regarding the use of edible coatings when taste modification is undesirable. MA coating has exalted some impor-
tant parameters, as well as aroma, sweetness, and taste that are particularly appreciated by consumers.

Figure 4. Sensorial analysis of minimally processed *O. ficus-indica* non-treated fruit (OFI C) and treated fruits with mucilage (OFI M) after 3 days of cold storage at 5 °C. * indicate significant differences (Tukey’s test at $p \leq 0.05$) between the treatments (OFI C and OFI M, $n = 5$).

Figure 5. Sensorial analysis of minimally processed *O. ficus-indica* non-treated fruit (OFI C) and treated fruits with mucilage (OFI M) at the end of cold storage (9 days at 5 °C.) * indicate significant differences (Tukey’s test at $p \leq 0.05$) between the treatments (OFI C and OFI M, $n = 5$).

The visual score of OFI C samples significantly decreased during storage, OFI C samples had a severe descending trend, that dropped below the limit of marketability and edibility after six days and nine days of storage, respectively, whereas the OFI M samples showed visual scores above the limit of marketability and edibility during all of the cold storage period (Figure 6). OFI M samples showed a visual score of 2.3 higher than OFI C ones at the end of the cold storage period (Figure 6), confirming that the mucilage coating positively affects the overall fruit appearance.
4. Discussion

Cactus pear is a non-climacteric fruit, characterized by a quite short postharvest life due to an intrinsic predisposition to physical damage as well as high metabolic activity; fruit firmness changes during postharvest storage life are usually due to dehydration and changes in the components of the middle lamella and primary cell wall, which causes fruit softening [28]. Indeed, the combined action of cell wall hydrolyzing enzymes results in loss of integrity of the cell wall by the disassembly of the cellulose–hemicellulose network [29].

Fruit texture is a critical quality attribute in cactus pears as tissue softening occurs at a very high rate with fruit ripening, the enzymatic reactions due to fruit processing operations (peeling, slicing, etc.), and leads to rapid losses in firmness [5]. In our study, the highest fruit firmness values were measured on OFI M samples during the cold storage period, showing the ability of mucilage to preserve fruit structure (Table 1). This effect on fruit firmness could be attributed to calcium content in *Opuntia ficus-indica* (OFI) mucilage that preserves fruit integrity cell wall and middle lamella, by interacting with the pectic acid in the cell walls to form calcium pectate [15]. Indeed, previous studies reported that fruit calcium pre- and postharvest treatments increased calcium content in the fruit, and maintained firmness in strawberry [30], fig [31], guava fruits [32], peach [33] and, ber fruits [29].

Our study showed the positive effect of polysaccharidic coatings, such as cactus pear mucilage coatings, that act as a barrier reducing losses on firmness, as reported in previous studies [34]. OFI M samples reported firmness values 1.7 higher than OFI C at end of the cold storage period, enhanced resistance to mechanical damage during storage and, thereby, reducing economic losses during the food chain.

One of the most beneficial effects of fruit film packaging and coating is the maintenance of high RH inside the package, cactus pear mucilage acts as a barrier to water transfer, reducing weight loss [6,33]; results of our study indicate that the weight loss of minimally processed cactus pear fruits, was strongly influenced by OFI mucilage coating, OFI C samples showed weight loss values 2.5 higher than OFI M ones (Figure 1). OFI mucilage coating reduced transpiration and weight loss on cactus pear fruits, like results reported on strawberry [7,14], kiwifruit [10], and breba fig [13].
Color is one of the main factors that affect fruit consumer choice and acceptability, and in minimally processed fruit, changes in color can occur due to the synthesis of new pigments, discoloration, or browning of wounded or bruised surfaces or both [5]. Previous studies showed a slight decrease in fruit brightness and an increase in darkening in white and red peeled cactus pears, respectively [35]; while Allegra et al. [36] did not find important changes in flesh color of yellow minimally processed cactus pear fruits during storage. In our study, OFI C samples brightness decreased significantly during cold storage, like that obtained by Palma et al. [5], while OFI M did not result in a significant change in brightness during cold storage and had 1.2 times more brightness than OFI C at end of the cold storage period (Figure 2). OFI C samples showed the same behavior reported by Palma et al. [5]. Fruit color decrease is probably correlated to betalains content changes [37], and in our study, the decrease of betalains content was strictly correlated to the loss in brightness in uncoated cactus pear samples during storage.

Cactus mucilage has the potential to act as an effective barrier against gaseous exchange between the environment and coated fruit by reducing O\textsubscript{2} permeability and promoting CO\textsubscript{2} accumulation in the atmosphere around the fruit [34]; as reported by previous studies [5,36] in-package CO\textsubscript{2} and O\textsubscript{2} values increased and decreased (Figure 3A,B), respectively, during the cold storage period in both treatments (OFI C and OFI M). In-package atmosphere values fluctuated between 0.03 and 5.80 kPa in OFI C samples and 0.03 kPa and 3.04 in OFI M samples for CO\textsubscript{2} and between 20 and 6.4 kPa in OFI C and between 20 and 13.0 kPa in OFI M samples for O\textsubscript{2} from the beginning to the end of the cold storage period (Figure 3A,B). Differences among treatments (OFI C and OFI M) were consistent during storage with a significant reduction of the respiration rate of coated fruits, confirming the gas barrier properties of the mucilage on the fruits.

The yellow indicaxanthin and the purple-red betanin are the characteristic pigments of the cactus pear [23]. Betalains and ascorbic acid are important nutraceutical components of cactus pears that give the fruit a peculiar antioxidant capacity [5]. Storage temperature, in-package atmosphere composition, antioxidant compounds and fruit maturity stage could all stimulate synthesis and affect losses content of betacyanins and betaxanthins during storage [5]. Low temperature combined with reduced levels of O\textsubscript{2} stimulated the synthesis of both pigments, in our study betanin and indicaxanthin did not increase during storage, it was probably due to the O\textsubscript{2} in-package partial pressure that was not low enough to stimulate new pigment synthesis, as reported by Palma et al. [5]. Betalain content is also reported to increase with fruit maturity, reaching the maximum concentration at full maturity but before full skin coloration. Indicaxanthin and betanin content were significantly higher in OFI M samples than in OFI C ones, showing a positive effect of mucilage coating on the nutraceutical fruit value during cold storage (Table 2).

Usually, ascorbic acid content decreases during storage in most horticultural products, the degradation rates depending on genotype, maturity stage, and storage conditions. In minimally processed fruits, due to wounding that cause fruit physical injuries, the degradation rate can be particularly high. However, in the case of cactus pears, the processing operations normally being limited to peeling, the impact of wounding is expected to be moderate [5]. Vitamin C degradation is also affected by in-package gas atmosphere, as low oxygen levels associated with low storage temperature may reduce the losses [38]. In our study, the mucilage coating significantly reduced the ascorbic acid content losses during storage, OFI M samples showed losses 3 times lower than in OFI C ones, from the beginning to the end of the cold storage period (6% vs. 18%) (Table 2).

The antioxidant capacity after the processing operations could be increased by some factors (i.e., phenols, betalains, vitamin C) and decreased by others, and its trend would reflect the contribution given by each individual factor [5]. In our study, mucilage coating showed a positive effect on minimally processed cactus pear fruits radical scavenging activity (DPPH) after 6 days of cold storage, indeed, OFI C samples showed a sharply decreased from days 6 until the end of the cold storage; while DPPH was almost stable in OFI M samples during storage (Table 2).
Cactus pear is considered a highly perishable fruit due to its susceptibility to microbial spoilage, since its pulp exhibits an almost neutral pH (5.6–6.5) and a high content in total soluble solids (ranging from 11 to 17 °brix) [39–41]. Therefore, it is important to monitor the microbial composition of these fruits during handling or processing to predict their spoilage [42]. The samples analyzed in this study did not host L. monocytogenes, which is one of the main human pathogens associated with minimally processed fruits and vegetables [43,44]. Listeriosis is reported as the third leading cause of death from foodborne illness [45].

OFI M samples showed a concentration of about 1 Log cycle lower than OFI C fruits for all microbial groups investigated, during the entire period of observation. The microbial spoilage in fresh-cut fruits is usually detected by consumers when aerobic bacteria, such as TPM and Pseudomonas, and yeasts reach levels above 7 Log (CFU/g) and 5 Log (CFU/g), respectively [46]. However, in our work, barely yeast populations showed a load higher than 5 Log CFU/g only in OFI C fruits after 9 d of storage. Regarding members of Enterobacteriaceae family, that are considered potential pathogenic microorganisms [47], OFI M showed a significantly lower development than OFI C samples during the entire period of observation. Our results highlighted that the application of O. ficus-indica mucilage, although not able to inhibit microbial growth, significantly limited their development on cactus pear fruits.

The sensory analysis showed that judges preferred mucilage-coated samples at the end of the cold storage period as reported by previous studies in strawberry [7,14], kiwifruit [10], and breba fig [13]. OFI M samples were preferred by the panelist in all the descriptors that gave scores of 7 and 8 to overall acceptance, respectively, after 3 and 9 days of cold storage (5 °C), while OFI C samples get scores of 6 and 4 in overall acceptance, respectively, after 3 and 9 days of cold storage (5 °C) (Figures 4 and 5). Furthermore, the mucilage coating did not negatively affect the natural taste of minimally processed cactus pear fruits, as none of the panelists could discern any “off-flavor” in OFI M samples, which is an important aspect regarding the use of edible coatings when taste modification is undesirable. OFI mucilage coating has exalted some important parameters, as well as firmness, aroma, sweetness, and taste that are particularly appreciated by consumers (Figures 4 and 5).

OFI M fruits had the highest visual quality scores until the end of the cold storage period, and they were still above the marketability and edibility threshold during the storage, while OFI C fruits were marketable and edible until the first 6 days of storage (Figure 6). As reported by previous studies [7,14], mucilage coating positively affected the fruit overall quality, visual quality scores of coated fruits did not significantly change during cold storage, while they rapidly decreased in uncoated ones (Figure 6).

5. Conclusions

The aim of our study was to assess the effects of O. ficus-indica mucilage-based coating on quality, nutraceutical value, microbiological growth, and sensorial parameters of minimally processed cactus pear fruits during cold storage.

Our data showed a significant effect of mucilage coating on preserving quality, nutritional value, sensorial parameters, and improving postharvest life of minimally processed cactus pear fruits. O. ficus-indica mucilage had a barrier effect on cactus pear minimally processed fruit during cold storage, reflected by the lower weight loss, the higher firmness, and the lower respiration rate of coated samples than uncoated ones, after 9 days of storage at 5 °C. This treatment could reduce economic losses due to spoilage caused by mechanical damage during handling, processing, and transportation of cactus pear fresh-cut. Total soluble solid content, betalains, and ascorbic acid content were higher in minimally processed cactus pear fruits than uncoated ones during storage, showing the positive effect of mucilage coating on the nutritional and nutraceutical fruit value during cold storage.

Visual quality and sensorial analysis showed that judges had a higher preference for coated samples at the end of the cold storage period. Furthermore, the mucilage coating did not negatively affect the natural taste of minimally processed cactus pear fruits, which
is an important aspect regarding the use of edible coatings when taste modification is undesirable. Indeed, mucilage coating exerted some important parameters, such as firmness, brightness, aroma, sweetness, and taste that are particularly appreciated by consumers.

The application of O. ficus-indica mucilage was not able to reduce microbial growth below the detection limits, but its application consistently limited their development during refrigerated storage, proving to be effective in prolonging cactus pear fruits shelf life.

In conclusion, our data suggest that O. ficus-indica mucilage could be a useful environmentally friendly way of maintaining minimally processed cactus pear fruits quality, nutraceutical value, visual quality, sensorial traits, and extending its postharvest life.


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