

Article

# Breast Geometry Characterization of Young American Females Using 3D Image Analysis

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**Abstract:** The current research deals with the characterization of breast geometries in young American populations. Breast measurements using 3D image analysis tools are focused on spatial assessments, such as quadrant evaluations of angle, surface area, and volume, together with traditional linear measurements. Through the statistical analysis, different types of breast shapes and placements are clustered, and characteristic breast anthropometry was identified for each cluster. The research findings indicate that there are four shape clusters and three placement clusters. Among the American females aged 26 to 35, four different breast shapes are identified: droopy breasts (31%), small/flat breasts (19%), upward breasts (24%), and large/inward breasts (26%). Taking 36%, 44%, and 20% of the population, respectively, their breast placement characteristics are either high, medium, or low/open. Breast shapes and placement are highly associated with each other. Larger breasts are located relatively lower, while most smaller/flat breasts are positioned relatively high.

**Keywords:** body scan; 3D image analysis; breast shapes; breast geometry; young American females



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## 1. Introduction

Overlying pectoral muscles on the ribcage, female breasts are one of a few external organs not supported by the skeletal structure. There are no muscles in the breast either, as they are made of glandular and adipose tissue. The number of glandular tissues is not much different from person to person, and adipose tissues form the major mass of the breast. Flexible connective tissues, called ligaments, provide support to the breast, give it its shape, and hold the breast tissue in place [1–3].

There have been diverse aesthetic and functional concerns associated with breast dimension and shape. The common aesthetic concern is saggy breasts because their shape and movement are considered unattractive to see. Large-breasted women suffer more from this problem since breast mass is greatly associated with this [4,5]. They often experience functional discomfort such as pains in the back, neck, and shoulders [6]. On the other hand, the opposite issues are of concern for many women as well because small breasts are perceived as lacking feminine attractiveness regardless of the times and culture.

Named after the famous breast anatomist Astley Paston Cooper, the Cooper suspensory ligament plays an important role in having breasts adhere to the ribcage and shaping them in a unique way. Being composed of closely packed collagen fibers oriented in parallel, the ligaments are highly stable in structure [7]. However, the elastic characteristics of the ligaments are known to diminish by repeated intense breast displacements as well as over time [1].

Serving as external support to a breast, a brassiere re-shapes the bustline and controls breast movements [8,9]. It is also known to be one of the preventive tools to avoid breasts becoming sagged [4]. It is important to ensure bra cup size and fit for engineered support and discomfort reduction [10,11], and therefore, it is helpful to understand the diverse shapes of breasts prevailing in specific populations [12,13]. Recently, there have been an

increasing number of studies in some countries, specifically in Australia, China, and South Korea, but few studies have been completed for American populations.

Scholarly interests in breast size and shape were initiated from the surgical concerns related to breast augmentation and reduction. This effort aimed to develop reliable methods to quantify breast geometry [14] and to establish standardized criteria on ideal breast size and shapes preferred in general [15,16]. This could help plastic surgeons to minimize subjective perspectives in assessing cosmetic effects and maximize aesthetically pleasing outcomes.

Plastic surgeons have used the relevant position of breasts over the ribcage as an important landmark providing useful tools to appraise breast aesthetics. The breast position could be easily quantified by the distance between a suprasternal notch to a nipple. Penn [17] claimed 21 cm to be most desirable, and that was close to the average distance, ~20 cm, found in females in their twenties [18]. According to Brown et al. [19], there was about a 3 cm length difference in nipple placement between large-breasted women with a breast mass of 500 g or more (19.5 cm) and small-breasted women of 500 g or less (16.5 cm). Charles-de-sa [20] reported the dimensional increase from 5.9 cm to 8.6 cm in lower breast arc and from 10.5 cm to 13.7 cm in breast depth after breast augmentation. The augmentation led to a change in the distance between a suprasternal notch to a nipple from 19.12 cm to 19.87 cm. In the case of breast reduction, the removal of ~1200 g in breast mass resulted in nipples being lifted by ~13.5 cm [21].

Affecting the fit of upper garments, body shape variations in the chest and shoulder areas have been of great interest to flat pattern designers as well. Joseph-Armstrong [22] advised that the aesthetically pleasing body proportions are with ~21.59 cm girth differences between the bust and waist; and ~31.75 cm between the waist and hip. She emphasized that this is suggested to be ideal for Western people, and the body proportion is never universal because of the variety of anatomical figure types. In terms of the chest–bust structure, five different shapes were specified, namely, harmoniously protrude, large bust with small back, small bust with full back, hollow-inward, and pigeon [22]. However, this categorization came from the author's experience and the insights of a fashion designer and was not supported by any anthropometric data or scientific evidence.

More systematic approaches have been taken actively by northeastern Asian researchers. Sohn [4] studied the breast shapes of Korean females in their twenties and classified them into four clusters. Each cluster was characterized to be flat, spheric, protruded, and drooped in the breast shapes. These four types of breast shapes were supported by other studies [23,24], while the populations of each type clearly differ between generations (Table 1). Cha [25,26] investigated Chinese women and concluded with the four clusters of dome-shaped, cone-shaped, flat, and protruded breasts. The classification does not look much different from Korean studies, but considering the prevalence of each cluster (Table 1), there were differences between ethnicities.

Earlier than these, Hiraoka [27] identified four breast types among Japanese populations, which were described as pigeon shape, cat-back shape, protruding scapula, and protruding stomach. These approaches seemed to be meaningful as one of the earliest studies that advanced the understanding of breast geometries. Being published locally by the proprietary institute, however, those research findings were not globally disseminated and were unavailable to international scholars.

In the study of Coltman et al. [5], where the breasts of ~350 Australian females were evaluated, the researchers categorized the breast shapes into four groups. Those groups were described as very-ptotic, ptotic, mildly-ptotic, and non-ptotic breasts, while each coincided with extra-large, large, medium, and small breast sizes, respectively. Five torso measurements were considered for the group identification, which were breast volume, surface area, the distance between sternal notch and nipple, and underbust girth. This study emphasized how breast size dominated the vertical location but did not illustrate shape variations other than breast dimension.

**Table 1.** Summary of breast shape clusters reported in literature [4,5,23–25].

	Subjects (Age)	Measurements Considered	Breast Shape Clusters	Prevalence
[4]	182 Korean females (20–25)	breast girth breast volume	(1) spheric (2) flat (3) drooped (4) protruded	14% 41% 34% 11%
[23]	174 Korean females (30–39)	45 types of breast lengths 5 types of breast angles body weight	(1) drooped (2) spheric (3) protruded (4) flat	29% 28% 22% 20%
[24]	83 Korean females (40–49)	45 types of breast lengths 5 types of breast angles body weight	(1) drooped (2) spheric (3) protruded (4) flat	34% 31% 19% 16%
[25]	208 Chinese females (18–24)	34 types of lengths 4 types of angles height and weight	(1) dome-shaped (2) cone-shaped (3) flat (4) protruded	35% 28% 28% 19%
[5]	345 Australian females (18–84)	breast volume breast surface area sternal notch-nipple length underbust girth	(1) extra-large, very ptotic (2) large, ptotic (3) medium, mildly ptotic (4) small, not ptotic	12% 28% 34% 26%

Age and body mass index (BMI) are known to be highly associated with breast shapes. There was a tendency that larger and droopier breasts were found more in the population 65 years or older [5]. It was also reported that the breast size became significantly larger with higher BMI [4,24]. Among the plus-sized groups of females whose BMI was larger than 25, the most breast volume was present in the upper inner quadrant, which was about one-third of the entire volume, while the least volume was found from the lower outer quadrant. These breasts were also observed to be downward and outward [12]. Despite their high BMIs, the bra cup size was diverse from sizes A to F, where most were in B (24%), C (28%), and D (23%) sizes [12].

Breast measurements considered in prior research are summarized in Table 1. Various lengths, angles, and volumes were taken into account when identifying breast shape clusters, but none of the research employed all scopes of those measurements. Moreover, since human breasts are highly three-dimensional and nonlinear in their shape, most measurements relying on linear evaluations, such as length, width, and depth, do not look to represent the breast shape well [16]. Breast volume has been actively engaged in some studies [4,5], which is useful for estimating overall breast size. However, the volume measurement would not be sufficient to detail breast shape variations in a geometrical sense. More comprehensive approaches are necessary to suggest the impactful breast measurements characterizing breast geometries and defining breast shapes.

The current research proposes a comprehensive analysis of breast geometry by employing all-encompassing measurements. The measurements include angles, volumes, surface areas, and cross-sectional areas, as well as length, width, and depth. Each measurement is evaluated at the quadrantal sides to focus more on shapes and geometries than dimensions. Another methodological improvement is to separate the breast placement aspects from their shapes. Placement specifies the relative location of breasts to upper body structures, which could be independent of the breast shapes. This approach enables spatial assessments with an emphasis on three-dimensional characteristics.

Young American females were selected because this population has never been studied for breast geometry characterization. Considering that the anatomical figures and body proportions vary according to demographic characteristics [22], it would be valuable to investigate how this specific group differs from other populations. The target population

was selected and screened from the Size USA database, and individual body scan files were three-dimensionally inspected using 3D image analysis tools. Through the statistical analysis, different types of breast shapes and placements were clustered, and characteristic breast anthropometry was identified for each cluster. A meaningful relationship between breast shapes and placements was also investigated.

## 2. Materials and Methods

### 2.1. Body Scan Data

The body scan files were obtained from the Size USA database. There was a total of 1550 scan files available in the age range of 26 to 35, which were classified into five different ethnic groups, white, African American, Hispanic, Mexican American, and Asian. Since breast shapes are known to vary significantly depending on race, the research scope was narrowed down to white people, and 678 scan files became available. This number was further screened by removing the extreme cases. Referring to the means and standard deviations of height, weight, bust girth, waist girth, and upper body length (Table 2), 298 scans were selected, which stayed within the standard deviations from the averages. The purpose of this screening was to better represent the average body build of young females as well as to reduce the number of scans into reasonable numbers for individual image analysis. The descriptive summaries of this selected group are given in Table 2.

**Table 2.** Descriptive summary of body builds in the age of 26–35.

	678 White Females		298 White Females		156 White Females	
	Mean	st.dev.	Mean	st.dev.	Mean	st.dev.
height (cm)	164.70	±6.54	164.57	±6.34	162.93	±5.56
weight (kg)	70.01	±18.15	66.37	±8.38	65.56	±7.87
bust girth (cm)	101.88	±13.08	99.80	±6.02	99.23	±5.93
waist girth (cm)	85.12	±14.01	82.35	±6.38	82.40	±6.16
upper body length (cm)	40.24	±2.79	40.21	±1.46	40.17	±1.49

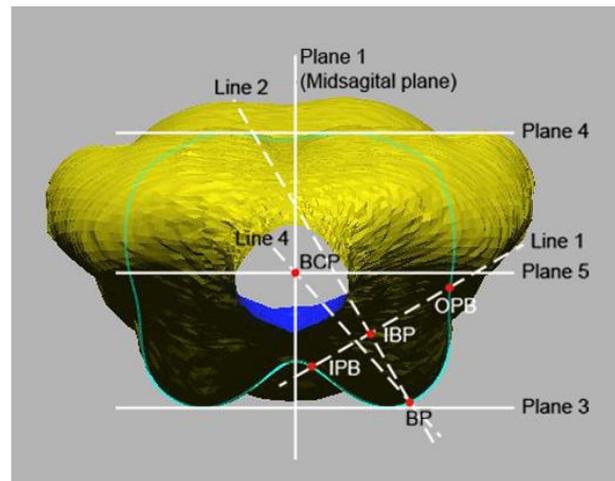
The number of selections decreased to 156 people because there were considerable cases of unexpected errors and flaws associated with the body scans. Due to the cramped armpit area between the upper chest and under arms, scanning accuracy might have been limited in this region. The inaccessibility caused troubles while the meshes were generated over the lateral surface of breasts, leading to the meshes missing across large areas, in significant distortion, and connected to the upper arms. Out of the 298 files selected as described above, only 156 files were reasonably processible for 3D image analysis. The height, weight, bust girth, waist girth, and upper body length of the final group are described in Table 2.

### 2.2. 3D Image Analysis

After screening the SizeUSA database, 156 scan files were imported to a 3D image analysis tool, Geomagic Design X (3D System), and processed to extract the breast measurements. The basic reference points were defined, and they are summarized in Table 3. A bust point (BP) was located after a visual assessment of the most prominent point of the breast. An inner bust point (IBP) was declared as an additional important reference for the further investigation of breast geometry, which was the bust point projected on the breast base (Figure 1). The breast base was placed along the ribcage that separated the breast cup from the body. The body center point (BCP) was defined as the sagittal/transverse midpoint of a body at the BP level. The upper, lower, inner, and outer points of the breast (UPB, LPB, IPB, OPB) were located to define the breast boundary. The procedures to identify the reference points are as follows.

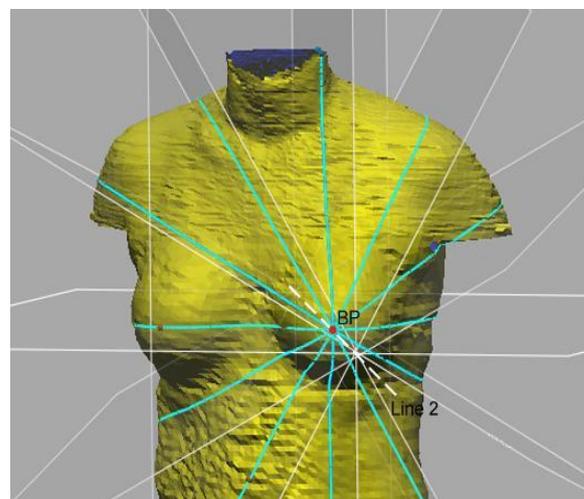
**Table 3.** List of reference points in breast geometry.

Reference Point	Abbr.	Description
Bust point	BP	Most prominent point on the breast cup
Inner bust point	IBP	BP projected on breast base
Body center point	BCP	Midpoint sagittally and transversely defined at BP level
Upper point of breast	UPB	Superior-most point on the breast boundary
Lower point of breast	LPB	Inferior-most point on the breast boundary
Inner point of breast	IPB	Medial-most point on the breast boundary
Outer point of breast	OPB	Lateral-most point on the breast boundary

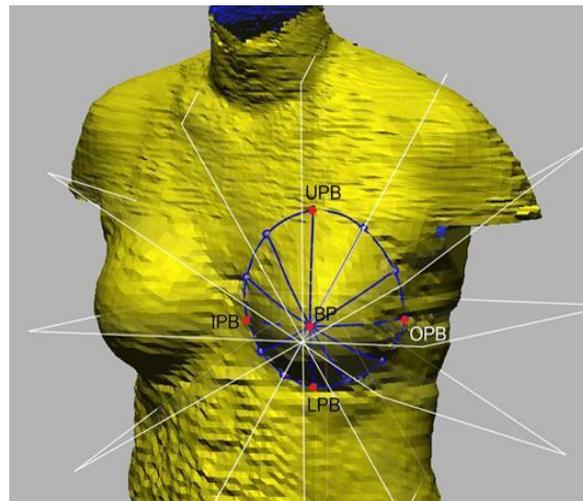


**Figure 1.** Location of reference points in breast geometry.

IPB and OPB were placed first at the BP level after reviewing the cross-sectional body contour along the transversal plane (Figure 1). The inner bust point (IBP) was located on the line connecting IPB and OPB, where the normal line from BP landed. Based on this line, the transversal plane at the BP level was rotated every 30°, and 12 radial lines were formed around the BP where the body mesh met each rotated plane (Figure 2). Twelve breast boundary points were located on each radial line after reviewing its shape, where the curvature of the breast cup started to dim. Four major boundary points were named UPB, IPB, LPB, and OPB in 12, 9, 6, and 3 o’clock directions, respectively. By connecting these 12 boundary points, the breast boundary was defined (Figure 3).



**Figure 2.** Radial lines projected around BP and IBP.



**Figure 3.** Breast boundary points and lines.

The breast-specific measurements were extracted based on those reference points, lines, and planes. The total number of measurements was as many as 39 (Table 4), including various lengths, angles, areas, and volumes. The length measurements were either contour lengths measured along the meshes or linear lengths across the space. Breast depth was the distance between BP and IBP, and body depth was defined between BP and BCP (Figure 4). Several measurements were converted into ratios when proportions were considered more meaningful than absolute dimensions because some dimensions were substantially dependent on breast size or body build. For example, the distances between BP and shoulder points were divided by the upper body length and expressed as percentages.

**Table 4.** List of measurements in breast geometry.

	Measurement	Unit	Shape <sup>1</sup>	Placement <sup>2</sup>
Contour length	Upper breast arc	mm	✓	
	Lower breast arc	mm	✓	
	Inner breast arc	mm	✓	
	Outer breast arc	mm	✓	
	Breast root	mm	✓	
Linear length	Upper breast height	mm	✓	
	Lower breast height	mm	✓	
	Lower-upper height ratio <sup>3</sup>	%	✓	
	Inner breast width	mm	✓	
	Outer breast width	mm	✓	
	Inner-outer width ratio <sup>3</sup>	%	✓	
	Width-height ratio <sup>3</sup>	%	✓	
	Breast depth	mm	✓	✓
	Body depth	mm		✓
	Breast-body depth ratio <sup>3</sup>	%		✓
Breast span half	mm		✓	
Shoulder distance	Mid-shoulder to BP %	%		✓
	Shoulder-neck to BP %	%		✓
	Shoulder tip to BP %	%		✓
	Front neck to BP %	%		✓

Table 4. Cont.

	Measurement	Unit	Shape <sup>1</sup>	Placement <sup>2</sup>
Angle	BP angle	°		✓
	BP-body angle	°		✓
	Upper breast angle	°	✓	
	Lower breast angle	°	✓	
	Inner breast angle	°	✓	
	Outer breast angle	°	✓	
	Breast base Y angle	°		✓
	Upper breast Y angle	°		✓
	Lower breast Y angle	°		✓
	Outer breast X angle	°		✓
Area	Breast surface area	cm <sup>2</sup>	✓	
	Breast base area	cm <sup>2</sup>	✓	
Volume	Total volume	cm <sup>3</sup>	✓	
	Upper inner volume %	%	✓	
	Lower inner volume %	%	✓	
	Upper outer volume %	%	✓	
	Lower outer volume %	%	✓	

<sup>1</sup> This cell indicates if each measurement is considered for shape characterization. <sup>2</sup> This cell indicates if each measurement is considered for placement characterization. <sup>3</sup> The ratios are defined as follows: lower-upper height ratio = (lower height/upper height) × 100; inner-outer width ratio = (inner width/outer width) × 100; width-height ratio = (breast width/breast height) × 100; breast-body depth ratio = (breast depth/body depth) × 100.

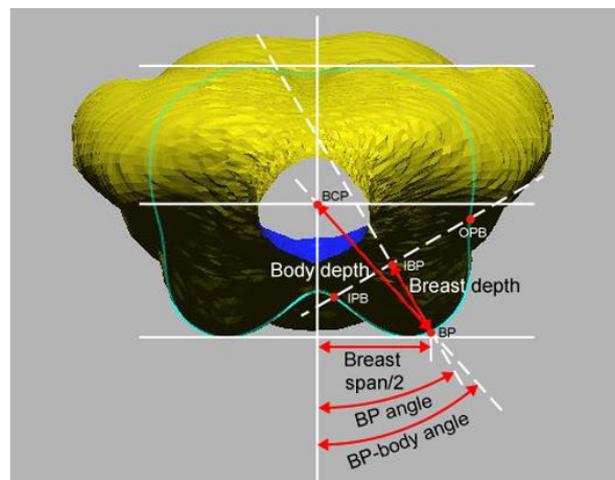


Figure 4. Location of breast measurements.

Breast volume could be calculated after creating the breast base. The breast base was established by modeling a surface that started from the breast boundary and converged into the inner bust point (Figure 5). Using UPB, LPB, IPB, and OPB, the breast volume was divided into quadrantal sections (Figure 6), and relative volume distributions were estimated in percentage for each quadrant. The surface areas of the breast cup and base were calculated accordingly. The angles between the breast cup and the base surface at UPB, LPB, IPB, and OPB locations were measured as breast angles (Figure 7). To understand how the breast cups were located on the body in relation to the slope of the ribcage, those angles were re-estimated toward the body axes and noted separately as X- or Y-angles (Table 4).

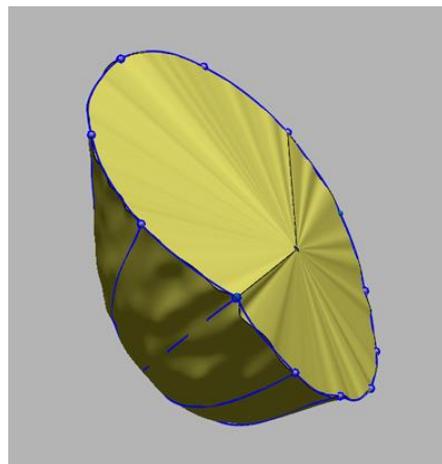


Figure 5. Breast base for volume calculation.

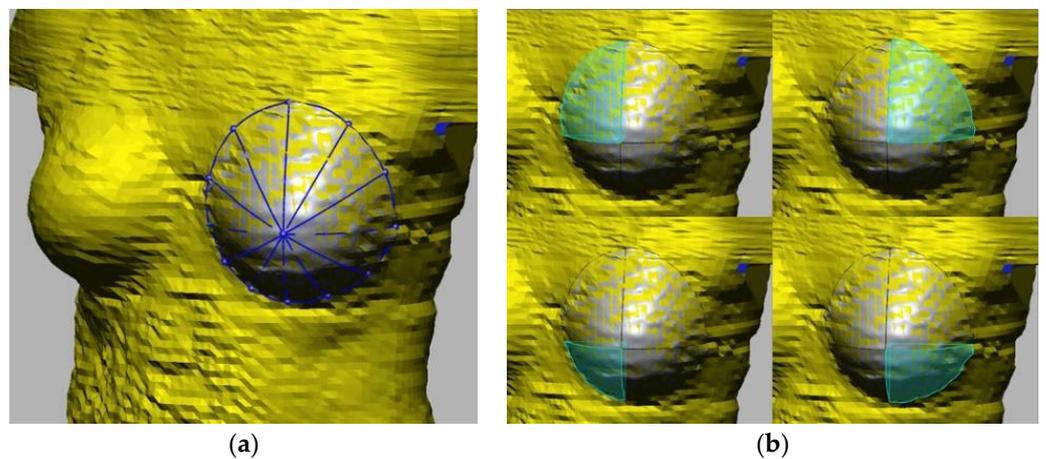


Figure 6. Breast volume analysis: (a) Breast cup defined and its volume; (b) Quadrantal volumes.

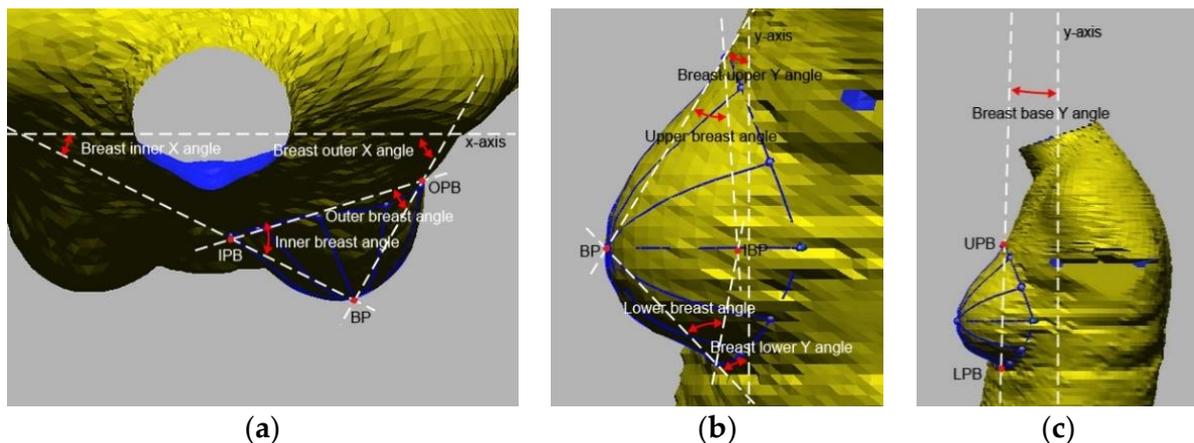


Figure 7. Angles associated with breasts: (a) Inner and outer breast angles; (b) Upper and lower breast angles; (c) Breast base Y angle.

Not all measurements were used for breast shape and placement cluster analyses. The measurements were sorted into 26 shape-relevant aspects and 15 placement-relevant aspects, as indicated in the far-right columns of Table 4. For shape analysis, all the measurements of contour lengths, linear lengths, areas, and volumes were included, but body depth and breast-body depth ratio were excluded since they are not sole breast measurements but are associated more with body dimensions. In addition, for the same reason,

only upper/lower/inner/outer breast angles were adopted from angular measurements for shape analysis. Placement-relevant measurements took 4 shoulder distances, 4 linear lengths, and 7 angles, including those excluded from shape analysis. Breast depth and span were the only 2 measurements that were used in both analyses.

### 2.3. Statistical Analysis

Four different statistical methods were used to meet the research objectives. Factor analysis assisted in distinguishing meaningful breast measurements that can characterize different breast shapes and placements. Based on the factor analysis, reasonable groups were classified by non-hierarchical K-means cluster analysis. The number of clusters was decided considering apparent characteristic features between clusters and the even distribution of data for each cluster. Analysis of variance (ANOVA) and the post-hoc study were followed to identify the unique geometric characteristics of each cluster for the breast shapes and placement. Finally, the relationship between breast shape and placement was evaluated through chi-square tests. IBM SPSS Statistics for Windows, version 17.0 (IBM Corp., Armonk, NY, USA) was used for statistical analysis.

## 3. Result and Discussion

Through factor analysis and cluster analysis, breast shapes and placements were classified into four and three clusters, respectively. As the number of clusters increases, more detailed segmentation becomes possible, but this leads to the problem of unrepresentative clusters with an extremely low number of cases assigned. Each breast measurement was compared between the clusters, and the geometrical characteristics were identified cluster by cluster. The correlations between the shape and placement clusters were investigated as well.

### 3.1. Breast Shape Analysis

As Table 5 illustrates, five shape components were extracted from 26 measurements by principal component analysis. Varimax rotation was used, and the rotation converged in seven iterations. The first component consisted of most of the measurements, which were related to breast dimensions, including total volume, arc, and linear lengths. The second and third components were represented by widthwise and height-wise ratios, respectively. The fourth component was explained by breast angles. From multiple perspectives, the inner breast measurements were found to belong to unusual components. Unlike other widths/heights and angles, the inner width and angle settled in the second component. The ratio between breast width and height solely formed the fifth component.

Factor analysis allowed factor scores to be calculated for each component, and these scores assisted in distributing the 156 breasts into four shape clusters. A total of 156 cases were split into 48, 30, 37, and 41 cases to form each cluster. One-way ANOVA supported the classification, where all measurements had meaningful F-values at  $p = 0.000$  significance level. Scheffe's post-hoc analysis was followed to see the unique geometrical characteristics of each cluster.

The post-hoc results are summarized in Table 6. Clusters 2 and 4 had obvious geometrical features being significantly small and large, respectively. Most arc, width, height, and depth measurements, as well as areas and volumes, recorded largest with cluster 4 and smallest with cluster 2. Cluster 4 had an average breast volume of  $726 \text{ cm}^3$  with a breast base area of  $220 \text{ cm}^2$  and a breast depth of 71 mm. In contrast, the average breast volume of cluster 2 was less than half of cluster 4,  $324.552 \text{ cm}^3$ , with a breast base area of  $150 \text{ cm}^2$  and a breast depth of 50 mm.

**Table 5.** Shape factor analysis—rotated component matrix.

	Component				
	1	2	3	4	5
Breast base area	<b>0.974</b>	0.154			
Breast surface area	<b>0.969</b>	0.191			
Total volume	<b>0.948</b>	0.227		0.116	
Inner breast arc	<b>0.901</b>	−0.197	0.130	0.330	
Upper breast arc	<b>0.876</b>		−0.282		−0.266
Breast root	<b>0.869</b>	0.160	0.399		0.110
Breast depth	<b>0.817</b>	0.262		0.499	
Outer breast arc	<b>0.802</b>	0.543		0.168	0.120
Upper breast height	<b>0.771</b>		−0.442		−0.395
Breast span half	<b>0.768</b>	−0.209	0.137		0.301
Lower breast height	<b>0.740</b>	0.126	0.602	−0.158	−0.111
Lower breast arc	<b>0.739</b>	0.189	0.357	0.185	−0.115
Outer breast width	<b>0.711</b>	0.614			0.252
Inner–outer width ratio	−0.291	<b>−0.906</b>			−0.128
Upper inner volume %	−0.223	<b>−0.801</b>	−0.439		−0.161
Inner breast width	0.568	<b>−0.732</b>	0.141	−0.107	0.147
Upper outer volume %		<b>0.664</b>	−0.628	−0.136	
Inner breast angle	0.402	<b>0.664</b>		0.540	
Lower outer volume %	0.405	<b>0.601</b>	0.564		
Lower–upper height ratio			<b>0.924</b>		0.220
Lower volume %	0.246	0.154	<b>0.916</b>		0.107
Lower inner volume %	−0.147	−0.541	<b>0.707</b>	0.114	
Outer breast angle		−0.455		<b>0.769</b>	−0.366
Upper breast angle		0.234	0.457	<b>0.738</b>	0.314
Lower breast angle		0.147	−0.547	<b>0.738</b>	0.210
Width–height ratio		0.165	0.192		<b>0.923</b>

**Table 6.** Geometric characterization of the shape clusters.

	Shape Clusters and Cluster Averages				Scheffe's Post-Hoc Analysis
	Cluster 1 <sup>a</sup>	Cluster 2 <sup>b</sup>	Cluster 3 <sup>c</sup>	Cluster 4 <sup>d</sup>	
	(n = 48)	(n = 30)	(n = 37)	(n = 41)	
Upper breast arc (mm)	116.3460	100.3637	105.6795	<b>127.4434</b>	b, c < a < d
Lower breast arc (mm)	79.4454	66.6640	82.5611	<b>94.7085</b>	b < a, c < d
Inner breast arc (mm)	91.6142	81.2780	96.5486	<b>101.3263</b>	b < a < c < d
Outer breast arc (mm)	99.7227	93.0010	102.3122	<b>125.6661</b>	b, a, c < d
Breast root (mm)	197.2569	189.9823	208.9854	<b>231.2951</b>	b, a, c < d
Upper breast height (mm)	94.5294	81.3400	83.3943	98.4932	b, c < a, d
Lower breast height (mm)	57.0458	53.3717	60.3454	<b>66.7968</b>	b, a, c < d
Lower–upper height ratio (%)	37.65	39.67	41.97	40.41	a < b, d, c
Inner breast width (mm)	63.5463	61.0303	67.4278	66.2766	b, a, d, c
Outer breast width (mm)	72.1163	73.0947	74.0584	<b>93.7429</b>	a, b, c < d
Inner–outer width ratio (%)	46.79	45.77	47.81	<b>41.49</b>	d < b, a, c
Width–height ratio (%)	<b>89.00</b>	99.80	99.32	97.24	a < d, c, b
Breast depth (mm)	60.2546	<b>50.2940</b>	63.2070	<b>70.9993</b>	b < a, c < d
Breast span half (mm)	95.8427	94.7063	<b>101.9638</b>	<b>106.6222</b>	b, a < c < d
Upper breast angle (°)	32.1817	30.9227	<b>37.5708</b>	<b>34.7388</b>	b, a < d < c
Lower breast angle (°)	52.4956	49.4400	52.8938	51.7341	b, d, a, c
Inner breast angle (°)	43.0483	<b>39.5593</b>	43.0114	<b>47.1993</b>	b < c, a < d
Outer breast angle (°)	39.8942	<b>34.5773</b>	40.4997	<b>36.8285</b>	b < d < a, c
Breast surface area (cm <sup>2</sup> )	245.179	<b>195.931</b>	241.675	<b>326.912</b>	b < c, a < d
Breast base area (cm <sup>2</sup> )	172.812	<b>149.685</b>	168.593	<b>219.827</b>	b < c, a < d
Total volume (cm <sup>3</sup> )	458.367	<b>324.552</b>	469.893	<b>725.836</b>	b < a, c < d
Upper inner volume (%)	28.63	26.87	26.81	<b>23.00</b>	d < c, b, a
Lower inner volume (%)	18.04	17.83	<b>21.43</b>	17.20	d, b, a < c
Upper outer volume (%)	31.13	33.17	<b>27.11</b>	32.20	c < a, d, b
Lower outer volume (%)	22.42	22.27	24.73	<b>27.66</b>	b, a < c < d
Lower volume (%)	40.42	40.03	46.14	44.80	b, a < d, c

The superscripts <sup>a</sup>, <sup>b</sup>, <sup>c</sup>, and <sup>d</sup> indicate each shape cluster denoted in the far-right column.

Clusters 2 and 4 were characterized for additional features in addition to being small and large. The smallest angle measurements suggested that cluster 2 had flat breasts. In particular, the inner and outer angles were measured to be significantly smaller than other clusters (Table 6). In the case of cluster 4, their breast shapes were inward, as indicated by the lowest inner-outer width ratio and largest inner breast angle. A low inner-outer width ratio means that inner breast width is relatively short compared to outer breast width. This happens when the bust point leans to the medial side, which coincides with having the largest inner breast angle. This characteristic in the shape was also supported by the longest outer width (Table 6).

The breast shapes of cluster 1 could be explained as droopy and long. This was evidenced by the lower-upper height ratio and width-height ratio being significantly smaller than the other clusters. Size-wise, cluster 1 was neither small nor big but showed as small volume percentages as cluster 2 in the lower breast quadrants. Cluster 1 had approximately 40% breast volumes in lower quadrants, which indicated the bust point leaning downwards. Relatively long upper breast height also supported the droopy characteristics of cluster 1 (Table 6).

Similar to cluster 1, cluster 3 was neither small nor big in size, but its upper breast height was recorded as small as cluster 2. Furthermore, the lower volume percentage was as large as cluster 4. With the upper breast angle larger than other clusters, cluster 3 seemed to be in upward shapes. While all other clusters had large breast volume, the early 30s in percentage, in the upper outer quadrant, cluster 3 had an exceptionally low volume percentage in the upper outer area. The lower inner volume percentage was abnormally high instead. The lower-upper height ratio was the largest although it was not statistically significant (Table 6).

### 3.2. Breast Placement Analysis

In breast placement factor analysis, four components were extracted from 15 measurements by principal component analysis (Table 7). The component matrix was rotated by the Varimax method in five iterations. The first component was explained by the measurements related to longitudinal placement, represented by distances between BP and shoulder points. In contrast, the second and third components were associated with sagittal and transverse characteristics, respectively. The last component could be explained by the breast base angle against the longitudinal axis of the body.

**Table 7.** Placement factor analysis—rotated component matrix.

	Component			
	1	2	3	4
Mid-shoulder to BP	<b>0.953</b>	0.150		
Shoulder-neck to BP	<b>0.945</b>	0.181		
Shoulder tip to BP	<b>0.907</b>	0.125		
Front neck to BP	<b>0.894</b>	0.188		
Body depth	<b>0.751</b>	0.265	0.210	0.208
Breast span half	<b>0.577</b>	0.179	<b>0.571</b>	0.143
Breast-body depth ratio	0.197	<b>0.910</b>	0.143	
Breast depth	0.525	<b>0.787</b>	0.219	0.129
Inner breast X angle		<b>0.771</b>	−0.573	
Lower breast Y angle	0.331	<b>0.696</b>		−0.461
Breast-body depth ratio	0.197	<b>0.910</b>	0.143	
BP angle	0.162		<b>0.823</b>	
Outer breast X angle	0.130	0.409	<b>0.812</b>	
BP-body angle	−0.254	−0.118	<b>0.634</b>	−0.135
Breast base Y angle		−0.256	−0.171	<b>0.906</b>
Upper breast Y angle	0.301	0.265		<b>0.867</b>

There were three placement clusters established, having 56, 68, and 32 cases each. One-way ANOVA supported the classification at a  $p = 0.000$  significance level, except for the BP-body angle and breast base angle showing the F-value of 2.270 ( $p = 0.107$ ) and 0.083 ( $p = 0.920$ ), respectively. Scheffe's post-hoc analysis was followed to see the unique geometrical characteristics of each cluster.

The post-hoc results are described in Table 8. Longitudinal placements showed a clearly strong tendency; superior placement for cluster 3, inferior placement for cluster 2, and cluster 1 was in the middle. The average proportions of the distance between BP and the front neck point were measured at 58%, 61%, and 65% for each cluster. The actual distances between BP and the front neck point were 24.39 cm, 22.67 cm, and 21.44 cm, respectively, while the average upper body length was 40.17 cm (Table 2). These were measured 1.4 to 4.4 cm longer than what was reported by Eisenmann-Klein (2010). The difference might have come from the placement of BP. In this study, BP was located at the most prominent points of the breast, which was visually assessed and might be different from the actual location of the nipple.

**Table 8.** Geometric characterization of the placement clusters.

	Placement Clusters and Cluster Averages			Scheffe's Post-Hoc Analysis
	Cluster 3 <sup>a</sup>	Cluster 1 <sup>b</sup>	Cluster 2 <sup>c</sup>	
	(n = 56)	(n = 68)	(n = 32)	
Mid-shoulder to BP (%)	53.3071	56.4885	61.0803	a < b < c
Shoulder-neck to BP (%)	62.9277	66.4513	71.1484	a < b < c
Shoulder tip to BP (%)	56.7086	60.6434	65.0497	a < b < c
Front neck to BP (%)	57.6098	60.9834	64.7953	a < b < c
Breast depth (mm)	53.3380	63.1685	74.0087	a < b < c
Body depth (mm)	150.9157	162.9482	179.4178	a < b < c
Breast-body depth ratio (%)	35.3807	38.8312	41.2641	a < b < c
Breast span half (mm)	93.5386	99.9116	111.0519	a < b < c
BP angle (°)	23.8400	23.0169	36.9816	b, a < c
BP-body angle (°)	38.6362	37.8900	38.2584	a, b, c
Breast base Y angle (°)	5.9063	5.6385	5.6125	a, b, c
Upper breast Y angle (°)	32.6212	35.4322	38.5525	a < b < c
Lower breast Y angle (°)	34.9413	39.2759	41.4175	a < b, c
Inner breast X angle (°)	17.1580	19.9809	20.8213	a < b, c
Outer breast X angle (°)	61.0893	61.9385	65.3587	a, b < c

The superscripts <sup>a</sup>, <sup>b</sup>, and <sup>c</sup> indicate each placement cluster denoted in the far-right column.

The sagittal characteristics looked similar to the longitudinal tendency. Cluster 2 was ranked for the highest ratio between breast depth and body depth (Table 8), indicating that their breasts were located sagittally-prominent compared to their trunk dimension. The depth measurements were included in the placement analysis in terms that the characteristics of the breasts were investigated in relation to the body. However, considering breast depth and span measurements, these characteristics looked closely associated with the relative breast size to the trunk dimension rather than its unique placement on the chest.

In transverse directions, a significantly large BP angle was verified with cluster 2 (Table 8). Cluster 2 has already been ranked for the largest breast span measurement, but it was not clear with the breast span whether this was because of the placement or size of the breast. The large BP angle confirmed that cluster 2 was placed transversely wide, which is typically called open breasts.

Although the angle of the breast base did not seem to play a critical role in breast placement ( $F = 0.083$ ,  $p = 0.920$ ), it was found that the average chest plane leaned backward for about 5–6° when standing straight (Table 8). The breast placement angles against body axes were large at the outer breast edge in cluster 2 and small at the lower and inner edges in cluster 3. The upper angle showed the most distinction between clusters.

### 3.3. Shape and Placement Relationship

The chi-square test was followed to see whether there is any significant relationship between four shape clusters and three placement clusters. The outcomes are summarized in Table 9, indicating that breast shapes and placements were strongly associated ( $p = 0.000$ ).

**Table 9.** Chi-square tests.

	Value	df	Asymptotic Significance (2-Sided)
Pearson Chi-square	102.739	6	0.000
Likelihood ratio	118.226	6	0.000
Linear-by-linear association	6.933	1	0.008
N of valid cases	156		

Post-hoc analysis indicated which shape and placement group was associated with each other, and the resulting contingency table analysis is shown in Table 10. The significance was determined based on the  $p$ -value corrected by the Bonferroni method, which was 0.0042. According to the post-hoc analysis, large breasts were located significantly lower than other breast types ( $p = 0.0000$ ), and small breasts were located higher than others ( $p = 0.0000$ ). The droopy breasts were found not to take low placement ( $p = 0.0000$ ). The shape cluster 3 did not show any significance in terms of their placement. Considering each cluster's breast dimensions (Table 6), it could be concluded that longitudinal breast placement is highly correlated with breast size.

**Table 10.** Contingency table analysis.

		Placement Clusters			Total	
		3	1	2		
		(High)	(Medium)	(Low/Open)		
Shape clusters	1 (drooped)	count $\chi^2$	21 (43.8%) 1.9 ( $p = 0.1615$ )	27 (56.3%) 4.5 ( $p = 0.0357$ )	0 (0.0%) 17.9 ( $p = 0.0000$ )	48 (30.8%)
	2 (small/flat)	count $\chi^2$	27 (90.0%) 6.9 ( $p = 0.0000$ )	3 (10.0%) 17.0 ( $p = 0.0000$ )	0 (0.0%) 0.49 ( $p = 0.0000$ )	30 (19.2%)
	3 (upward)	count $\chi^2$	8 (21.6%) 4.3 ( $p = 0.0357$ )	22 (59.5%) 5.0 ( $p = 0.0278$ )	7 (18.9%) 0.1 ( $p = 0.7642$ )	37 (23.7%)
	4 (large)	count $\chi^2$	0 (0.0%) 31.1 ( $p = 0.0000$ )	16 (39.0%) 0.5 ( $p = 0.4839$ )	25 (61.0%) 55.8 ( $p = 0.0000$ )	41 (26.3%)
		Total	56 (35.9%)	68 (43.6%)	32 (20.5%)	156 (100%)

One of the notable observations was that drooped breast shapes were clearly distinguishable from low breast placement. It was evidenced by the fact that there was no drooped breast located significantly low. In addition, the upward breasts were not always located high as well (Table 10). The breast placement clusters had a strong correlation with dimensional characteristics of breasts but were irrelevant to the vertical skewedness of the breast shapes. This indicates that drooping may need to be understood differently from being inferiorly located. This finding strongly supports the necessity to investigate the breast placement separated from its shapes.

The proportion of the population belonging to each shape and placement cluster is also shown in Table 10. Breast shape analysis concluded that there are 31% of droopy breasts, 19% of small/flat breasts, 24% of upward breasts, and 26% of large/inward breasts in young American females aged 26 to 35. The proportion of small and large breasts was lower than 26% (small) and 40% (large and extra-large) reported in Australian studies, where the entire

generation (18–84) was involved (Table 1). Detailed direct comparisons were not possible since the current research included other shape factors beyond the breast size.

The breast shape was clustered differently compared to Korean studies (Table 1). Drooped and flat/small breasts were characterized in common, but spheric and protruded features do not look prevailing in young American females [4,23,24]. Sharing certain characteristics, upward shapes might be comparable to spheric breasts, such as relatively more developed upper quadrants than lower quadrants. Protruded characteristics were not significantly identified among Americans, but large breasts were configured instead, which also appeared as a significant attribute in the Australian study [5].

In terms of prevalence, more populations of droopy breasts and less of small/flat breasts were found among Americans. It needs to be noted that our age group (26–35) has a number of populations between their age groups of 20–25 [4] and 30–39 [23].

#### 4. Conclusions

Using the Size USA database, the breast geometries of young American females were characterized in terms of their breast shape and placement. Individual body scans were processed in a 3D image analysis tool for spatial assessments, and detailed geometrical measurements were extracted, including the linear, angular, areal, and volumetric dimensions. Each case was analyzed statistically and categorized into four shape clusters and three placement clusters. Among the American females aged 26 to 35, four different breast shapes were identified: droopy breasts (31%), small/flat breasts (19%), upward breasts (24%), and large/inward breasts (26%). Taking 36%, 44%, and 20% of the population, respectively, their breast placement characteristics were either high, medium, or low/open. The breast placement clusters had a strong correlation with the dimensional characteristics of the breasts but were irrelevant to the vertical skewedness of the breast shapes.

Being collected more than 15 years ago, the Size USA database may not perfectly reflect the breast dimensions of current American populations, but it is the most recent anthropometric survey completed with a huge number of diverse populations. There was a critical limitation in terms of the availability of body scans. Approximately one-third of the data were not three-dimensionally processable due to missing cloud points or meshes around the armpit area.

Further investigations are recommended to study other populations of different ages and ethnicities. Especially, it would attract significant attention from industry and academia to investigate elderly populations over 65 years, who become more and more active in communities with strong opinions and purchasing power. The investigations across ethnic groups would also be beneficial for industries targeting diverse global market sectors. A similar concept of 3D geometrical evaluation and spatial assessment could be applied to other regions of human bodies, such as faces. For example, the structures of noses, cheekbones, and chins are possible to quantify for face coverings with enhanced protection and comfort.

The significance of this research was to pioneer breast anthropometric studies for American populations. Unlike other research, breast shape and placement characteristics were distinguished and investigated separately. The breast shape dealt with a hemispheric form of the breast itself, and the placement was interpreted into the spatial relationship between breasts and the body. Focusing on the geometrical assessment of the space inside and outside of breasts, the researchers suggested new referential points, such as inner breast points. Comprehensive analysis of breast geometry was achieved by considering all-encompassing measurements, including quadrant angles, volumes, surface areas, and cross-sectional areas. This contributed to taking more scientific approaches toward breast geometries. The research findings will assist the underwear industry in identifying the diverse styles of breast shape and placement prevailing in the US market and accommodate consumer needs with well-targeted product development.

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