

Supplementary Material

Versatile coordination polymer catalyst for acid reactions involving biobased heterocyclic chemicals

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1. Experimental – Synthesis of the MOF catalyst $[\text{Gd}(\text{H}_4\text{nmp})(\text{H}_2\text{O})_2]\text{Cl}\cdot 2\text{H}_2\text{O}$ (**1**)

The synthesis of material **1** was scaled-up from the experimental conditions reported previously [1]. A reactive mixture composed of 0.4635 g (1.554 mmol) of nitrilotris(methylenephosphonic acid) $[\text{H}_6\text{nmp}$, $\text{N}(\text{CH}_2\text{PO}_3\text{H}_2)_3$, 97 %, Fluka] and 0.4899 g (1.485 mmol) of gadolinium(III) oxide (Gd_2O_3 at least 99.99 %, Jinan Henghua Sci. & Tec. Co. Ltd) in *ca.* 9 mL of distilled water and 9 mL of hydrochloric acid 6M was prepared at ambient temperature inside a 35 mL IntelliVent microwave reactor. Reaction took place inside a CEM Focused Microwave Synthesis System Discover S-Class equipment, under constant magnetic stirring (controlled by the microwave equipment) using an irradiation power of 75 W at 70 °C for 40 min. A constant flow of air (*ca.* 20-30 psi of pressure) ensured a close control of the temperature inside the reactor. The resulting product, $[\text{Gd}(\text{H}_4\text{nmp})(\text{H}_2\text{O})_2]\text{Cl}\cdot 2\text{H}_2\text{O}$ (**1**), was isolated as a white microcrystalline powder and it was recovered by vacuum filtration, washed with copious amounts of distilled water and then air-dried at ambient temperature.

2. Additional Characterization

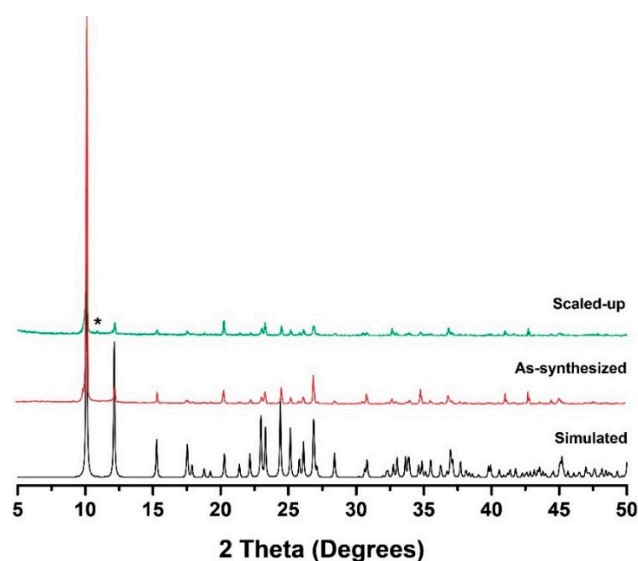


Figure S1: Powder X-ray diffraction of $[\text{Gd}(\text{H}_4\text{nmp})(\text{H}_2\text{O})_2]\text{Cl}\cdot 2\text{H}_2\text{O}$ (**1**) simulated (black), synthesized using the previously reported synthetic approach (red) and obtained using the scale-up synthesis in this work.

In the PXRD pattern of **1** in Figure S2, a small impurity is represented by an asterisk (*), which was inactive, by comparison of the catalytic results for Fur/Gly reaction in the presence of **1** prepared in the present work, and those for Fur/Gly reaction in the presence of a pure sample of the same MOF prepared in very small scale (synthesis protocol reported previously by us [1]). For the two samples, the catalytic results at 4 h/50 °C were similar, within the range of experimental error.

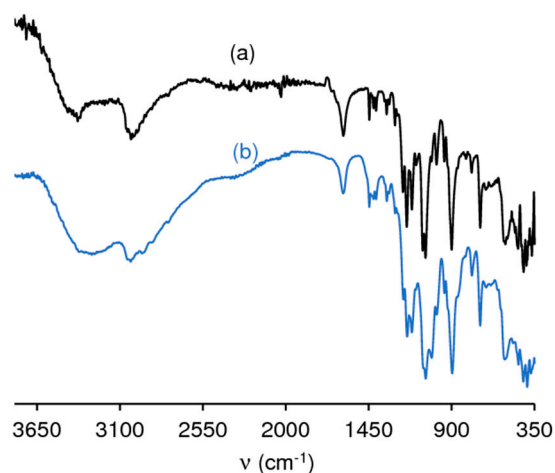


Figure S2: ATR FT-IR spectra of the fresh (a) and used (b) catalyst (Fur/Gly reaction at 50 °C).

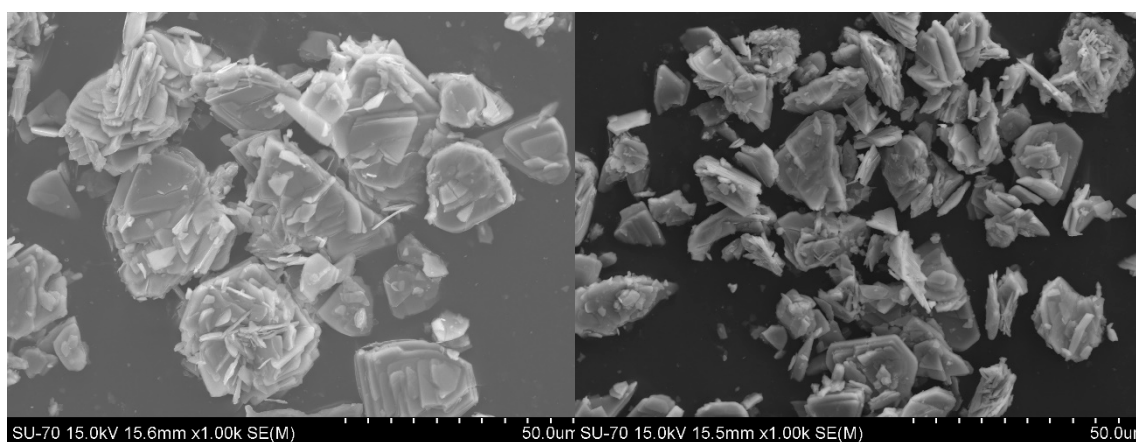


Figure S3: SEM images of [Gd(H₄nmp)(H₂O)₂]Cl·2H₂O (**1**) before (a) and after (b) the catalytic reaction of Fur/Gly at 90 °C.

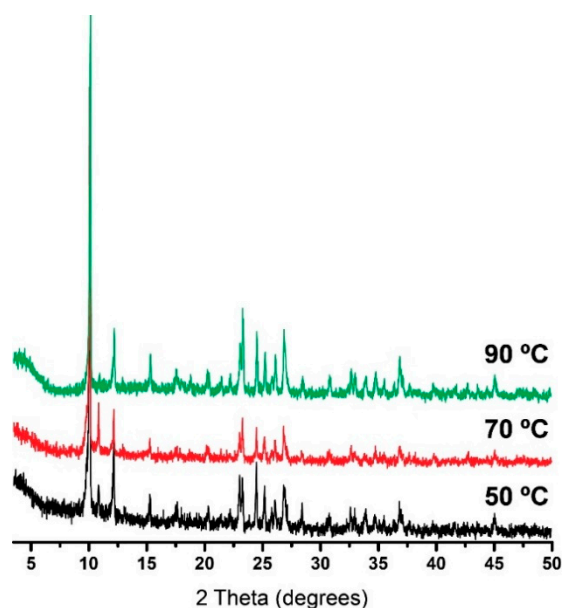


Figure S4: Powder X-ray diffraction of $[\text{Gd}(\text{H}_4\text{nmp})(\text{H}_2\text{O})_2]\text{Cl}\cdot 2\text{H}_2\text{O}$ (**1**) after the catalytic reaction of Fur/Gly at different reaction temperatures.

3. Comparison of the catalytic results for **1** to literature data for other types of catalysts tested for the FA/ethanol reaction

To the best of our knowledge, there are only two MOFs reported in the literature for the FA conversion to EMF/EL: Hf-UiO-66-SO₃H [2] and MIL-101 (Cr)-SO₃H [3, 4], which are discussed in the main text. In this section, a comparison to other types of catalysts is made (Table S1).

The organocatalyst HCC-ML-SO³H led to a high EL yield of 85 % at 90 °C/8 h, albeit using a mass ratio of catalyst/substrate which was three times greater than that used for **1** (58 % EL yield at 90 °C/24 h) [5]. A zirconium phosphate catalyst treated with sulfuric acid (ZPS-0.5) led to 93 % EL yield at 140 °C/3 h [6]. MOF **1** led to a similar EL yield to a sulphated attapugite (H₂SO₄/ATTP) (45-49 % EL yield, at 140 °C), albeit **1** led to approximately the same EL yield in 1 h (instead of 2 h for H₂SO₄/ATTP) and using one third of catalyst/FA mass ratio, as well as *ca.* 4 times more FA concentration [7]. The sulphated nano TiO₂ [8] led to 50 % EL at 130 °C/2 h using 4 times less FA concentration (0.08 vs 0.33 M for **1**) and 10 times less catalyst/FA mass ratio than **1** [8], while the sulphated oxide SO₄²⁻/TiO₂ [9] led to 68 % EL in 2.5 h, but at 200 °C [9] (Table S1). The results for **1** (63 % EL yield at 140 °C/ 3 h) compared favourably to a SO₄²⁻/Al₂O₃ catalyst [10] which led to a lower 58 % EL yield at 160 °C/3 h; moreover, for **1** double the concentration of FA (0.33 versus 0.15 M for SO₄²⁻/Al₂O₃) and 1.6 less catalyst/FA mass ratio were used. MOF **1** also compared favourably to: (a) zeolite H-Beta [11] which was quite active (100 % FA conversion at 110 °C/1.5 h), but led to low selectivity towards the desired products (23 % EL and 14 % EMF versus 25 % EL and 37% EMF at 67 % FA conversion, 90 °C /5 h for **1**); (b) mesoporous aluminosilicate SBA-15 [12] which led to 34 % of EL selectivity at 110 °C/ 6 h (100 % FA conversion; EMF formation was not mentioned); (c) cross-linked ionic liquid polymer PDVB [13] which led to 48 % EL yield at 130 °C/18 h; (d) Zr-Al-mp [14] and mesoporous aluminosilicate Al-TUD-1(21) [15] which give 80 % EL yield at 140 °C/ 24 h, and Al-TUD-1 (**4**) (51 % EL yield at 140 °C/24 h) [16]; (e) carbon silica composite (CST-1) [17] which led to a similar EL yield at 140 °C/ 6 h (78 %) to **1** at 140 °C/ 5 h (76 %), albeit for CST-1 the EL yield did not increase with reaction time until 24 h (80 % EL) whereas **1** led to 92 % EL yield.

Nanomaterial SAPO-34 [18], sulfonated functional carbon material S-FCM [19] and carbon nanomaterial S-O-NCM [20] led to 69-75 % EL yield at 6-7 h and 130-160 °C, comparable to that for **1** used in a lower catalyst/FA mass ratio (72 % at 140 °C/5 h). Similar results to **1** were reported by some of us for a niobium oxide nanomaterial (Nb₂O₅-NP) (72-73 % EL yield at 140 °C/ 3 h) [21] and GO [22], which led to 63 % EL at 130 °C/2 h) used in a lower catalyst/FA mass ratio (0.01 versus 0.30 for **1**). Other authors used GO in a similar catalyst/FA mass ratio as for **1** (0.25) which led to a higher EL yield of 96 % at 120 °C/6 h (comparable to that for **1** at 140 °C/24 h) [23]. MOF **1** led to comparable results to resin Amberlyst-15 [24] (77 % EL yield at 4 h versus 72 % EL yield at 5 h for **1**) albeit at higher temperature (110 °C for the resin and 140 °C for **1**). Composite C/SBA-15(45) led to 78 % EL yield at 110 °C/24 h, which is somewhat intermediate of that reached for **1** at 90 °C/24 h (58 %) and 140 °C/24 h (92 %) [25]. A silica supported perchloric acid [26] surpassed **1**, since it led to a higher EL yield (84 % yield versus 72 % at 5 h for **1**) at a lower temperature (120 °C versus 140 °C for **1**), using a lower catalyst/FA mass ratio (0.04 versus 0.30) and a higher FA initial concentration (0.51 versus 0.33 M). Superior results were also verified for HPW-MesoZSM-5 [27], Ti-HPA [28], Fe-USY [29] and magnetic sulphated zirconia (MSZ) [30] which led to 91- 97 % EL yield at 120-130 °C and 0.5 - 5 h (for **1**: 72 % EL at 140 °C/ 5 h); a higher FA initial concentration was used for HPW-MesoZSM-5 and MSZ (1.04 - 3.12 M versus 0.33 M for **1**) [27], and a lower catalyst/FA mass ratio was used for HPW-MesoZSM-5 [27], Ti-HPA [28], Fe-USY [29] and MSZ (0.02-0.07 versus 0.33 for **1**) [30]. However, MSZ requires catalyst regeneration at 500 °C to keep the catalytic performance steady, whereas **1** does not require thermal regeneration.

SO₄²⁻/ZrO₂ [31] and organosilica nanotubes functionalized with arene sulfonic acid and phenyl groups (ArSO₃HSi(Et)Si-Ph-NTs [32] and an arylsulfonic acid functionalized hollow mesoporous carbon spheres (ArSO₃H-HMCSs.3.2.1 [33]) led to 86-96 % EL yield at (2 h-3 h)/(120 - 140 °C), which was similar to **1** at 24 h/140 °C, albeit the former was used in a much lower amount of catalyst (0.01-0.02 catalyst/FA mass ratio versus 0.3 for **1**) [31]. Organosilica nanotube 12.1PW₁₂/ZrO₂-Si(Et)Si-NTs1.0 [34] at 120 °C/3 h led to similar results (70 % EL yield) to **1** at 3 h/ 140 °C (72 % EL yield). On the other hand, a sulfonic acid functionalized organosilica nanohybrid (Si(Et)Si-ArSO₃H-NHS7.6 [35]) at 120 °C/2 h (60 % EL yield) led to similar results to **1** at 90 °C/24 h (58 % EL yield). Niobium pentoxide nanowires (wNb₂O₅) [36] and Zr-SBA-15(0.09) [37] led to 100 % FA conversion at 140 °C/5 h and 78 %/5 h, respectively, albeit low EL yields (2-9 %) being a more favourable catalyst for targeting EMF (80-87 % yield). An activated carbon led to 75 % EL yield at 170 °C/5 min (comparable to **1** at 140 °C/5 h), although the conditions used in that work were very different: microwave irradiation versus conventional conductive heating for **1**; catalyst/FA mass ratio = 1.70 versus 0.30 for **1**; and FA initial concentration of 0.2 M versus 0.33 M for **1** [38]. A glucose carbonaceous carbon catalyst led to 67 % EL at 150 °C/1 h (**1** led to 37 % at 140 °C/1 h); however, for that catalyst the EL yield decreased with time, whereas for **1** 92 % EL yield was reached within 24 h [39]. Nano ZSM-5 led to 91 % at 140 °C/1 h [22]; **1** required 24 h to reach a similar EL yield of 92 %, using a similar FA concentration (0.33-0.39 M), but requiring a much lower catalyst/FA mass ratio (0.30 for **1** versus 1.02 for ZSM-5). Commercial ZSM-5(50) led to poorer catalytic results to **1** even at 170 °C (59 % EL yield) [40], whereas ZSM-5(25) [41] and hierarchical ZSM-5(30) [42] led to comparable results (53 % EL yield at 70 °C/18 h and 20 % EL at 100 °C/ 2 h, respectively, versus 58 % EL at 90 °C/24 h for **1**).

Overall, the catalytic performance of **1** stands on an intermediate footing among the various types of solid acid catalysts reported in the literature for the FA/ethanol system.

Table S1: Comparison of the catalytic results for **1** to literature data for other acid catalysts studied in the FA/ethanol reaction system^a [2-49].

Catalyst (solvent)	T (°C)	[FA] ₀ (M)	Cat:FA (wt)	t (h)	FA conv. (%)	EMF yield (%)	EL yield (%)	Total yield (%)	Ref.
1	90	0.33	0.30	1/5/24	8/67/100	2/52/35	0/25/58	2/62/93	-
1	140	0.33	0.30	1/5/24	90/100/100	37/18/3	49/72/92	86/90/95	-
UiO-66(Hf)-SO ₃ H	120	0.05	~1.26	4	nm	nm	62	nm	[2]
MIL-101 (Cr), MMS(0.3)-0.15	140	0.28	0.44	2	100	3	76	79	[3]
MIL-101-Cr-SO ₃ H	140	0.28	1.02	2	100	0	79	79	[4]
HCC-ML-SO ₃ H	90	0.20	1.02	8	100	nm	85	nm-	[5]
Zr-PS-0.5	140	0.33	0.25	3	100	1	93	94	[6]
PDVB-IL polymer	130	0.58	1.5	12	100	nm	48	nm	[13]
Glucose-carbonaceous carbon	150	0.41	0.5	1	nm	nm	67	nm	[39]
Sulfated attapugite (H ₂ SO ₄ /ATTP)	140	0.08	1	2	90	nm	45	.	[7]
Sulfated TiO ₂ nanosheets	130	0.08	0.03	2	100	nm	51	-	[8]
SO ₄ ²⁻ /TiO ₂	200	0.58	0.44	2.5	nm	nm	68	nm	[9]
Magnetic sulfated zirconia (SZF)	120	1.04	0.07	2	100	-	96	-	[30]
SO ₄ ²⁻ /Al ₂ O ₃	160	0.15	0.5	3	100	nm	58	-	[10]
SO ₄ ²⁻ /ZrO ₂	130	0.08	0.01	2	100	-	96	.	[31]
Nano-Carbon (S-O-NCM)	130	nm	0.25	7	95	20	75	95	[20]
S-R-NCM	130	nm	0.25	7	98	44	52	96	[20]
NS-FCM	150	0.17	0.5	5	78	-	62	-	[19]
S-FCM	150	0.17	0.5	6	100	-	69	-	[19]
Activated carbon, mW	170	0.2	1.70	0.08	100	nm	75	-	[38]
GO	130	0.51	0.01	2	100	-	63	-	[22]
GO	120	0.33	0.25	6	100	<1	96	96	[23]
C-SBA-15(45)	110	0.33	0.30	24	100	2	77	79	[25]
CST-1	140	0.33	0.30	6/24	100	0	78/80	78/80	[17]
Amberlyst-15	110	0.3	0.17	4	100	6	77	83	[24]
Amberlyst-15 (10 wt% H ₂ O)	45	0.08	2.2	0.17	nm	nm	67	67	[43]
H-ClO ₄ -SiO ₂	120	0.51	0.04	6	nm	nm	84	nm	[26]
wNb ₂ O ₅	140	1.05	0.22	5	100	80	9	92	[36]
Nb ₂ O ₅ -NP	140	0.33	0.21	3	100	23	73	96	[21]
-Fe ₂ O ₃	250	0.02	35.4	1	100	nm	73	nm	[44]
H ₁ Cs ₂ PW ₁₂ O ₄₀	110	1.05	0.05	2.5	58	32	3	36	[45]
Al ₂ O ₃ /SiO ₂ ^{b, c}	180	1.03	nm	- ^c	100	-	90	-	[46]
Ti-TPA	120	0.24	0.02	0.5	100	5	95	100	[28]
ZrAl-mp	140	0.33	0.30	24	100	4	80	84	[14]
NanoSAPO-34	160	0.24	0.53	6	100	1	74	81	[18]
Mesoporous ZSM-5	140	0.39	1.02	1	100	-	90	-	[47]
Hierarchical ZSM-5(30)	100	1.8	0.1	2	nm	12	20	32	[42]
ZSM-5(30)	40	1.04	0.2	2	9	7	-	7	[48]
ZSM-5(30) ^b	125	0.60	nm	nm	100	-	65	65	[49]
HZSM-5(25)	70	0.94	0.8	18	98	24	53	77	[41]
ZSM-5(50) ^b	170	1.6	0.09	nm	100	1	59	60	[40]
SBA-15	110	0.15	4.1	6	95	nm	34	-	[12]
ZrSBA-15	78	0.57	0.34	5	95	87	2	89	[37]
Al-TUD-1(21)	140	0.33	0.3	24	100	-	80	80	[15]
Al-TUD-1(4)	140	0.33	0.3	24	100	4	51	55	[16]
HPW-ZSM-5	120	3.12	0.25	5	100	3	97	100	[27]

USY	120	0.20	0.02	4	91	-	67	-	[29]
Fe-USY	120	0.20	0.02	4	85	-	74	-	[29]
Fe-USY	130	0.20	0.03	4	99	-	91	-	[29]
H-Beta	110	0.28	0.4	1.5	100	15	23	38	[11]
ArSO ₃ HSi(Et)Si-Ph-NTs	120	0.28	0.02	2	100	nm	85	nm	[32]
ArSO ₃ H-HMCSs3.2.1	140	0.28	0.02	2	nm	nm	86	nm	[33]
Si(Et)Si-ArSO ₃ H-HNS7.6	120	0.28	0.02	2	nm	nm	60	nm	[35]
12.1PW ₁₂ /ZrO ₂ -Si(Et)Si-NTs1.0	120	0.28	0.05	3	100	nm	70	nm	[34]

^a nm = not mentioned, the reaction conditions are specified, namely the reaction temperature (T), initial furfuryl alcohol concentration ([FA]₀ (M)), catalyst/FA mass ratio and time (t). HCC-ML-SO₃H = microporous sulphonated monolithic catalyst, Zr-PS-0.5 = zirconium phosphate with sulfuric acid, PDVB-IL polymer = cross linked polymer of divinylbenzene with acid ionic liquid, NS-FCM and S-FCM = carbon materials possessing amino and sulfonate groups, CST-1 = carbon silica composite; Nb₂O₅-NP = niobium pentoxide nanomaterials, Ti-TPA = titanium exchanged heteropoly tungstophosphoric acid, ZrAl-mp = zirconium–tungsten–aluminium mixed oxides, HPW-ZSM-5 = heteropolyacid supported on mesoporous ZSM-5, ArSO₃HSi(Et)Si-Ph-NTs = ethane-bridged organosilica nanotubes functionalized with arene sulfonic acid and phenyl groups, ArSO₃H-HMCSs3.2.1 = arylsulfonic acid functionalized hollow mesoporous carbon spheres, Si(Et)Si-ArSO₃H-HNS7.6 = organosilica nanohybrid, 12.1PW₁₂/ZrO₂-Si(Et)Si-NTs1.0 = heteropoly acid and ZrO₂ bifunctionalized organosilica nanotubes. ^b Studied in continuous operation mode; ^c 1 h time on stream.

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