



Article

# Acetylation of Alcohols, Amines, Phenols, Thiols under Catalyst and Solvent-Free Conditions

Nagaraj Anbu <sup>1</sup>, Nagarathinam Nagarjun <sup>1</sup>, Manju Jacob <sup>2</sup>, J. Mary Vimala Kumari Kalaiarasi <sup>2</sup> and Amarajothi Dhakshinamoorthy <sup>1</sup>,\*

- <sup>1</sup> School of Chemistry, Madurai Kamaraj University, Madurai-625 021, Tamil Nadu, India
- <sup>2</sup> Department of Advanced Zoology and Biotechnology, Loyola College, Chennai 600 034, Tamil Nadu, India
- \* Correspondence: admguru@gmail.com; Tel.: +91 99764 73669

Received: 12 June 2019; Accepted: 8 July 2019; Published: 10 July 2019

**Abstract:** In the present study, an easy and an efficient approach is reported for the acetylation of alcohols, amines, phenols, and thiols under solvent- and catalyst-free conditions. The experimental conditions were milder than conventional methods and the reactions were completed in shorter reaction time. The examined substrates afforded higher yields of the acetylated products under the short reaction time. Comparison of this work with earlier reported procedures reveals that this method offers some advantages than with reported catalysts and solvents. The as-synthesized products were characterized by <sup>1</sup>H-NMR and GC-MS techniques to ensure their purity and identity. In addition, a possible mechanism was also proposed for this reaction.

Keywords: acetylation; phenol; amines; green chemistry; solvent-free; catalyst-free

#### 1. Introduction

Acetylation is one of the most important reactions in organic synthesis because acetyl groups can be conveniently used to protect a wide range of functional groups including alcohols, amines, phenols, and thiols, among others [1,2]. Acetylation with acyl halides or acid anhydrides has been reported using either homogeneous or heterogeneous acid catalysts [3-12] or base catalysts [13-17]. Subsequently, a wide range of homogeneous transition-metal-based or organocatalysts have been developed for the acetylation of alcohols using RuCl<sub>3</sub> [18], CeCl<sub>3</sub> [19], ZrCl<sub>4</sub> [20], La(NO<sub>3</sub>)·6H<sub>2</sub>O [21], Al(OTf)<sub>3</sub> [22], AgOTf [23], Co(II)salen-complex [24], NiCl<sub>2</sub> [25], CoCl<sub>2</sub> [26], iodine [27], Ph<sub>3</sub>P+CH<sub>2</sub>COMeBr-[28], Cp<sub>2</sub>ZrCl<sub>2</sub> [29],  $Mg(NTf_2)_2$ [30],  $H_3[P(M_{03}O_{10})_4]\cdot nH_2O$ 3-nitrobenzeneboronic acid [32], (4-dimethylaminopyridine) [33], (4-(N,N'-dimethylamino)pyridine hydrochloride)  $CuZr(PO_4)_2$ NPs [35], melamine trisulfonic tin(IV)porphyrin-hexamolybdate [37], and NaOAc·3H<sub>2</sub>O [38]. Furthermore, acetylation has also been reported with a series of heterogeneous catalysts, such as ionic liquids [39], ZnO [40,41], CuO-ZnO [42], nano γ-Fe<sub>2</sub>O<sub>3</sub> [43], Fe<sub>3</sub>O<sub>4</sub>@PDA-SO<sub>3</sub>H [44], polymer-supported Gd(OTf)<sub>3</sub> [45], silica-sulfamic acid [46], borated zirconia [47], ZnAl<sub>2</sub>O<sub>4</sub> [48], P<sub>2</sub>O<sub>5</sub>/Al<sub>2</sub>O<sub>3</sub> [49], poly(N-vinylimidazole) [50], CMK-5-SO<sub>3</sub>H [51], 4-dimethylaminopyridine-microporous organic nanotube networks [52], maghemite-ZnO [53], and graphene-grafted N-methyl-4-pyridinamine [54]. These methods exhibit some obvious advantages like low reaction temperature, higher conversions of substrates at short reaction time, and the ability of heterogeneous catalysts to be recycled. On the other hand, some of these reported methods use either acid or base, metal salts, and metal nanoparticles, thus experiencing some limitations in the work-up procedure and purification process.

Nardi and co-workers have reported sustainable methods for the protection of functional groups which include Er(OTf)<sub>3</sub> as an environmentally benign catalyst for the protection and derivatization of biomolecules [55], derivatization of functional groups employing aqueous microwave-assisted conditions [56] and a simple and an efficient method for the removal of Fmoc in an ionic liquid [57].

In contrast to these reports, Ranu and co-workers have developed a simple and efficient method for the acetylation of alcohols, amines, and thiols with acetic anhydride or acetyl chloride under solvent- and catalyst-free conditions under nitrogen atmosphere at 80–85 °C [58]. However, this method possesses some limitations, including the requirement of high reaction temperature (80–85 °C), the need of inert atmosphere throughout the reaction time, and incomplete conversion of some substrates under the optimized reaction conditions.

Therefore, there is a space to develop an efficient protocol for the acetylation reaction involving solvent and catalyst-free conditions under mild reaction temperature. Hence, the present work aims to provide an alternative method to the previously reported procedures by developing a simple and efficient method for the acetylation of alcohols, amines, phenols, and thiols using acetic anhydride (Scheme 1) under solvent- and catalyst-free conditions. This method provides complete conversion of substrates with very high selectivity of the desired products at moderate reaction temperature under air atmosphere. The optimized reaction conditions are further extended to synthesize a series of acetylated derivatives with very high yields.

R-XH
$$\frac{(CH_3CO)_2O}{\text{Solvent free, }60 °C}$$
R= Alkyl and Aryl

Scheme 1. Acetylation of alcohols, phenols, thiols, and amines under catalyst and solvent-free conditions.

#### 2. Results

In the initial stage of our investigation, benzyl alcohol was selected as a model substrate to optimize the reaction conditions. The observed results are presented in Table 1. The acetylation of benzyl alcohol with acetic anhydride gave 63% conversion with 100% selectivity of benzyl acetate after 24 h at room temperature (Table 1, entry 1). Interestingly, complete conversion of benzyl alcohol with 100% selectivity to benzyl acetate was achieved at 60 °C after 7 h (Table 1, entry 1). The benzyl alcohol conversion was only 88% when the reaction mixture was stirred magnetically under identical conditions (Table 1, entry 1). Therefore, further experiments were carried out at moderate temperature (60 °C) without magnetic stirring to accomplish complete conversion of substituted benzyl alcohols within a short reaction time. With these optimized conditions in hand, a series of benzyl alcohols with electron-donating and electron-withdrawing substituents were examined and achieved more than 99% conversions with 100% selectivities of the corresponding acetylated products after 8 h (Table 1, entries 2-4). However, 4-nitrobenzyl alcohol provided quantitative conversion with 100% selectivity after 12 h under identical conditions (Table 1, entry 5). Furthermore, a heterocyclic alcohol like furfuryl alcohol gave complete conversion and selectivity after 7 h (Table 1, entry 6). On the other hand, the aliphatic and alicyclic alcohols like 1-octanol and cyclohexanol furnished quantitative conversions to their respective esters with high selectivities after 7 and 8 h, respectively (Table 1, entries 7 and 8). Moreover, sterically crowded substrates like 1-phenylethanol and diphenylmethanol afforded more than 99% and 98% conversions, respectively, after 20 h (Table 1, entries 9 and 10). Furthermore, the substrate scope was further expanded to generalize this method by examining phenols and their derivatives under identical conditions. Phenol exhibited quantitative conversion with complete selectivity towards phenylacetate after 12 h (Table 1, entry 11). Substituted phenols such as 4-methyl-, 3-bromo- and 4-nitrophenols resulted in more than 99% conversions to their corresponding esters after 20 h (Table 1, entries 12-14). In addition,  $\alpha$ - and  $\beta$ -naphthols showed more than 98% and 99% conversions, respectively, to their corresponding esters after 20 h (Table 1, entries 15 and 16). In general, the observed data under the present experimental conditions show that phenols reacted comparatively slower than alcohols, and this may be due to the reduced nucleophilic character of phenols. Similarly, the feasibility of this methodology was further expanded to aromatic and alicyclic amines. Interestingly, aniline and its derivatives were converted to their respective acetylated products in higher yields within 30 min

(Table 1, entries 17–21). Finally, this method was also extended to study the reactivity of thiols, and the observed results are given in Table 1. These data indicate that thiophenol and its substituted analogues provided higher yields under identical reaction conditions (Table 1, entries 22–24).

 $\textbf{Table 1.} \ \ \text{Acetylation of alcohols, phenols, amines, and thiols under catalyst- and solvent-free conditions.} \ ^{\text{a.}}$ 

| Entry | Substrate            | Product           | Time (h) | Conv. <sup>b</sup> (%) | Sel. <sup>b</sup> (%) | Isolated<br>Yield (%) |
|-------|----------------------|-------------------|----------|------------------------|-----------------------|-----------------------|
| 1     | ОН                   |                   | 24       | 63 c                   | 100                   | 60                    |
|       |                      |                   | 7        | 100                    | 100                   | 98                    |
|       |                      |                   | 7        | 88 d                   | 100                   | 82                    |
| 2     | Н <sub>3</sub> С ОН  | H <sub>3</sub> C  | 8        | >99                    | 100                   | 96                    |
| 3     | H <sub>3</sub> CO OH | H <sub>3</sub> CO | 8        | >99                    | 100                   | 96                    |
| 4     | СІ                   | CI                | 8        | >99                    | 100                   | 96                    |
| 5     | $O_2N$ OH            | $O_2N$            | 12       | >99                    | 100                   | 95                    |
|       |                      |                   | 16       | >99 f                  | 100                   | 96                    |
| 6     | О                    |                   | 7        | 100                    | 100                   | 97                    |
| 7     | ∕M <sub>5</sub> OH   | 0                 | 7        | 100                    | 100                   | 98                    |
| 8     | ОН                   |                   | 8        | >99                    | 100                   | 96                    |
| 9     | ОН                   |                   | 20       | >99 e                  | 100                   | 95                    |
| 10    | OH                   |                   | 20       | >98°                   | 100                   | 95                    |
| 11    | ОН                   |                   | 12       | >99 e                  | 100                   | 96                    |
| 12    | H <sub>3</sub> C OH  | H <sub>3</sub> C  | 20       | >99                    | 100                   | 95                    |

| 13 | OH<br>Br                         | O                     | 20  | >99             | 100 | 97 |
|----|----------------------------------|-----------------------|-----|-----------------|-----|----|
| 14 | O <sub>2</sub> N OH              | O <sub>2</sub> N O    | 20  | 99              | 100 | 96 |
|    |                                  |                       | 24  | 97 <sup>f</sup> | 100 | 95 |
| 15 | OH                               |                       | 20  | >98             | 100 | 95 |
| 16 | OH                               |                       | 20  | >99 e           | 100 | 98 |
| 17 | NH <sub>2</sub>                  | O H N                 | 0.5 | 100             | 100 | 97 |
| 18 | H <sub>3</sub> C NH <sub>2</sub> | H <sub>3</sub> C      | 0.5 | 100             | 100 | 98 |
|    | Br NH <sub>2</sub>               | Br                    | 0.5 | 100             | 100 | 98 |
| 19 |                                  |                       | 0.5 | 100 f           | 100 | 98 |
| 20 | $O_2N$ $NH_2$                    | O <sub>2</sub> N H    | 0.5 | 100             | 100 | 97 |
| 21 | NH <sub>2</sub>                  |                       | 0.5 | 100             | 100 | 96 |
| 22 | SH                               | S S                   | 4   | 100             | 98  | 94 |
|    |                                  |                       | 15  | 99 e,f          | 98  | 96 |
| 23 | H <sub>3</sub> CO SH             | H <sub>3</sub> CO S O | 6   | 100             | 97  | 95 |
| 24 | SH                               | S <sub>CI</sub> O     | 20  | 86 <sup>e</sup> | 97  | 80 |

<sup>&</sup>lt;sup>a</sup> Reaction conditions: Substrate (1 mmol), acetic anhydride (1.5 mmol), 60 °C; <sup>b</sup> Conversion and selectivity were determined by GC; <sup>c</sup> At room temperature; <sup>d</sup> Performed with stirring; <sup>e</sup> At 70 °C;

## 3. Discussion

In order to illustrate some benefits of this method, the observed results were compared with previous reports using homogeneous and heterogeneous catalysts, and they are shown in Table 2. These comparisons reveal that the present work offers many advantages, such as short reaction time, minimal use of acetic anhydride, and the achievement of higher yields in the absence of catalyst and solvent. Furthermore, it is interesting to note that the present experimental conditions could provide catalytic results comparable to those data either with homogeneous or heterogeneous catalysts.

<sup>&</sup>lt;sup>f</sup>Reaction conditions: Substrate (10 mmol), acetic anhydride (15 mmol), 60 °C.

Therefore, the method in this work can be considered as an alternative method for acetylation reaction from a green chemistry perspective.

Table 2. Comparison of the present catalytic data with literature reports for the acetylation reaction.

| Entry | Substrate<br>(mmol) | (CH <sub>3</sub> CO) <sub>2</sub> O<br>(mmol) | Catalyst                                  | Solvent | T (°C) | Time<br>(h) | Ref.         |
|-------|---------------------|---|---|---------|--------|-------------|--------------|
| 1     | 1                   | 2   | Cu(OTf)2                                  | DCM     | RT     | 2           | [11]         |
| 2     | 1                   | 1.2   | RuCl <sub>3</sub>                         | CH3CN   | RT     | 10 min-72 h | [18]         |
| 3     | 1                   | 1.5-2   | Ph <sub>3</sub> P+CH <sub>2</sub> COMeBr- | -       | RT     | 0.5-3.5     | [28]         |
| 4     | 55.5                | 83  | Gd(OTf)3                                  | CH₃CN   | 25     | 5 min–14 h  | [59]         |
| 5     | 1                   | 5   | Co(II)salen-complex                       | -       | 50     | 0.5-2       | [24]         |
| 6     | 5                   | 6   | CoCl <sub>2</sub>                         | -       | RT     | 10-50 min   | [26]         |
| 7     | 1                   | 1.1   | NaOAc·3H2O                                | -       | RT     | 10 min      | [38]         |
| 8     | 10                  | 11  | DMAP-HCl                                  | Toluene | RT-110 | 4-28        | [34]         |
| 9     | 0.1                 | 0.15  | DMAP-MONN a                               | CH2Cl2  | RT     | 0.5-5       | [52]         |
| 10    | 6.9                 | 7.6   | Maghemite-ZnO                             | -       | RT     | 3           | [53]         |
| 11    | 1                   | 1.5   | G-NMPA a                                  | -       | 35     | 2-10        | [54]         |
| 12    | 0.5                 | 0.55  | CBr <sub>4</sub>                          | -       | 60     | 3–6         | [60]         |
| 13    | 2.5                 | 2.5   | InCl <sub>3</sub>                         | -       | RT     | 30 min      | [61]         |
| 14    | 2                   | 4   | Cu(BDC)                                   | -       | RT     | 24          | [62]         |
| 15    | 1                   | 1.5   | H14[NaP5W30O110]                          | -       | RT     | 0.5-3       | [63]         |
| 16    | 2                   | 4-20  | LiClO <sub>4</sub>                        | -       | 25-40  | 4-48        | [64]         |
| 17    | 1                   | 1.5   | -   | -       | 60-70  | 7–20        | Present work |

<sup>&</sup>lt;sup>a</sup> Additionally 1.5 equivalent triethylamine was used.

Based on the observed results in Table 1, a suitable mechanism is proposed for the acetylation of alcohols, phenols, and amines (Scheme 2). The lone pair of electrons on oxygen and nitrogen attack the carbonyl group in acetic anhydride to give an adduct which later eliminates acetic acid to give the corresponding ester (Path I). Furthermore, the liberated acetic acid can also participate in this mechanism. Initially, acetic acid protonates the carbonyl group of acetic anhydride to give a cationic intermediate which is further attacked by the nucleophile to give an alcohol-type intermediate. Later, this intermediate undergoes a series of steps including electron migration to eliminate acetic acid followed by the removal of a proton to give the final desired product (Path II).

Path I 
$$R \times H \longrightarrow R \times H$$

Path II

**Scheme 2.** A plausible mechanism for the acetylation of alcohols, amines, phenols, and thiols under catalyst- and solvent-free conditions.

In order to demonstrate the feasibility of this method in a gram-scale synthesis, a series of experiments were performed at a gram scale under identical conditions, and the observed data are shown in Table 1 and Figure 1. It is clearly evident that the present method afforded quantitative yields of 4-nitrobenzylacetate, 4-bromoacetanilide, and 4-nitrophenylacetate from 4-nitrobenzyl alcohol, 4-bromoaniline, and 4-nitrophenol, respectively, under the optimized conditions as shown in Table 1. One of the main advantages of this method is the isolation of the desired products without column chromatography purification, and it can be readily scaled up without any difficulty. Figure 1 shows the isolated products of 4-nitrobenzylacetate, 4-bromoacetanilide, and 4-nitrophenylacetate in a gram-scale synthesis.



**Figure 1.** A gram-scale synthesis of (A) 4-nitrobenzylacetate, (B) 4-bromoacetanilide, and (C) 4-nitrophenylacetate under the optimized reaction conditions.

#### 4. Materials and Methods

#### 4.1. Materials

Alcohols, amines, phenols, and thiols were purchased from Sigma-Aldrich and used as received without further purification. Solvents were purchased from Merck and Sigma-Aldrich and used as received without any further purification processes.

# 4.2. General Procedure for the Acetylation of Alcohols, Phenols, Thiols, and Amines under Solvent-Free Conditions

In a typical reaction, a 25 mL round-bottom flask was charged with 1 mmol of substrate (amine, alcohol, phenol, or thiol) followed by the addition of 1.5 mmol acetic anhydride. This mixture was homogeneously mixed with the help of a glass rod and later placed in a preheated oil bath maintained at 60 °C for the required time. A known amount of sample was taken periodically from the reaction mixture at different time intervals and diluted with diethyl ether to monitor the completion of the reaction by gas chromatography. Furthermore, the conversion and selectivity were also determined by gas chromatography at a given time. After completion of the reaction, the mixture was diluted with diethyl ether and washed two times with sodium bicarbonate, and then the ether layer was dried with sodium sulfate. Conversion and selectivity were determined by Agilent gas chromatography using an internal standard method. The products were characterized by ¹H-NMR and GC-MS (Supporting Information; Figures S1–S23).

### 5. Conclusions

In summary, we have developed a convenient and general method for the acetylation of alcohols, amines, phenols, and thiols in the absence of solvent and catalyst. The experimental conditions were milder, and the reactions were completed in shorter reaction times. Interestingly,

most of the substrates were transformed to their respective acetylated products in higher yields under the optimized reaction conditions. The synthesized products were characterized by GC-MS and their purity were confirmed by <sup>1</sup>H-NMR spectra.

**Supplementary Materials:** The following are available online at <a href="www.mdpi.com/xxx/s1">www.mdpi.com/xxx/s1</a>. GC-MS spectra for all the acetylated compounds are given in the supporting information file.

**Author Contributions:** NA and MJ executed all the experiments while NN contributed to characterizing the products. AD planned the work and wrote the manuscript and JMVKK assisted in writing the manuscript.

**Funding:** AD thanks University Grants Commission, New Delhi, for the award of Assistant Professorship under its Faculty Recharge Program. A.D.M. also thanks the Department of Science and Technology, India, for the financial support through EMR project (EMR/2016/006500).

Conflicts of Interest: The authors declare no conflict of interest.

#### References

- 1. Sartori, G.; Ballini, R.; Bigi, F.; Bosica, G.; Maggi, R.; Righi, P. Protection (and deprotection) of functional groups in organic synthesis by heterogeneous catalysis. *Chem. Rev.* **2004**, *104*, 199–250.
- Greene, T.W.; Wuts, P.G.M. Protective Groups in Organic Synthesis, 3rd ed.; Wiley: New York, NY, USA, 1999.
- 3. Iqbal, J.; Srivastava, R.R. Cobalt(II) chloride catalyzed acylation of alcohols with acetic anhydride: Scope and mechanism. *J. Org. Chem.* **1992**, *57*, 2001–2007.
- 4. Ishihara, K.; Kubota, M.; Kurihara, H.; Yamamoto, H. Scandium Trifluoromethane sulfonate as an Extremely Active Lewis Acid Catalyst in Acylation of Alcohols with Acid Anhydrides and Mixed Anhydrides. J. Org. Chem. 1996, 61, 4560–4567.
- 5. Li, A.-X.; Li, T.-S.; Ding, T.-H. Montmorillonite K-10 and KSF as remarkable acetylation catalysts. *Chem. Commun.* **1997**, 15, 1389–1390.
- Breton, G.W.; Kurtz, M.J.; Kurtz, S.L. Acetylation of Unsymmetrical Diols in the Presence of Al<sub>2</sub>O<sub>3</sub>.
   Tetrahedron Lett. 1997, 38, 3825–3828.
- Ballini, R.; Bosica, G.; Carloni, S.; Ciaralli, L.; Maggi, R.; Sartori, G. Zeolite HSZ-360 as a New Reusable Catalyst for the Direct Acetylation of Alcohols and Phenols Under Solventless Conditions. *Tetrahedron Lett.* 1998, 39, 6049–6052.
- 8. Orita, A.; Tanahashi, C.; Kakuda, A.; Otera, J. Highly Efficient and Versatile Acylation of Alcohols with Bi(OTf)<sub>3</sub> as Catalyst. *Angew. Chem. Int. Ed.* **2000**, *39*, 2877–2879.
- 9. Chavan, S.P.; Anand, R.; Pasupathy, K.; Rao, B.S. Catalytic acetylation of alcohols, phenols, thiols and amines with zeolite H-FER under solventless conditions. . *Green Chem.* **2001**, *3*, 320–322.
- 10. Orita, A.; Tanahashi, C.; Kakuda, A.; Otera, J. Highly Powerful and Practical Acylation of Alcohols with Acid Anhydride Catalyzed by Bi(OTf)3. *J. Org. Chem.* **2001**, *66*, 8926–8934.
- 11. Chandra, K.L.; Saravanan, P.; Singh, R.K.; Singh, V.K. Lewis acid catalyzed acylation reactions: scope and limitations. *Tetrahedron* **2002**, *58*, 1369–1374.
- 12. Chakraborti, A.K.; Gulhane, R. Perchloric acid adsorbed on silica gel as a new, highly efficient, and versatile catalyst for acetylation of phenols, thiols, alcohols, and amines. *Chem. Commun.* **2003**, *15*, 1896–1897.
- Scriven, E.F.V. 4-Dialkylaminopyridines: super acylation and alkylation catalysts. Chem. Soc. Rev. 1983, 12, 129–161.
- 14. Vedejs, E.; Bennett, N.S.; Conn, L.M.; Diver, S.T.; Gingras, M.; Lin, S.; Oliver, P.A.; Peterson, M.J. Tributylphosphine-catalyzed acylations of alcohols: scope and related reactions. *J. Org. Chem.* **1993**, *58*, 7286–7288.
- 15. Vedejs, E.; Diver, S.T. Tributylphosphine: A remarkable acylation catalyst. *J. Am. Chem. Soc.* **1993**, *115*, 3358–3359.
- Sano, T.; Ohashi, K.; Oriyama, T. Remarkably Fast Acylation of Alcohols with Benzoyl Chloride Promoted by TMEDA. Synthesis 1999, 7, 1141–1144.
- 17. Gholap, A.R.; Venkatesan, K.; Daniel, T.; Lahoti, R.J.; Srinivasan, K.V. Ultrasound promoted acetylation of alcohols in room temperature ionic liquid under ambient conditions. *Green Chem.* **2003**, *5*, 693–696.
- 18. De, S.K. Ruthenium (III) Chloride Catalyzed Acylation of Alcohols, Phenols, Thiols and Amines. *Tetrahedron Lett.* **2004**, *45*, 2919–2922.

19. Torregiani, E.; Seu, G.; Minassi, A.; Appendino, G. Cerium (III) Chloride-Promoted Chemoselective Esterification of Phenolic Alcohols. *Tetrahedron Lett.* **2005**, *46*, 2193–2196.

- Chakraborti, A.K.; Gulhane, R. Zirconium(IV) Chloride as a New, Highly Efficient, and Reusable Catalyst for Acetylation of Phenols, Thiols, Amines, and Alcohols under Solvent-Free Conditions. Synlett 2004, 627-630.
- 21. Reddy, T.S.; Narasimhulu, M.; Suryakiran, N.; Mahesh, K.C.; Ashalatha, K.; Venkateswarlu, Y. A Mild and Efficient Acetylation of Alcohols, Phenols and Amines with Acetic Anhydride Using La(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O as a Catalyst under Solvent-Free Conditions. *Tetrahedron Lett.* **2006**, *47*, 6825–6829.
- 22. Kamal, A.; Khan, M.N.A.; Reddy, K.S.; Srikanth, Y.V.V.; Krishnaji, T. Al(OTf)<sup>3</sup> as a Highly Efficient Catalyst for the Rapid Acetylation of Alcohols, Phenols and Thiophenols under Solvent-Free Conditions. *Tetrahedron Lett.* **2007**, *48*, 3813–3818.
- 23. Das, R.; Chakraborty, D. Silver Triflate Catalyzed Acetylation of Alcohols, Thiols, Phenols, and Amines. *Synthesis* **2011**, 1621–1625.
- Rajabi, F. A Heterogeneous Cobalt(II) Salen Complex as an Efficient and Reusable Catalyst for Acetylation of Alcohols and Phenols. *Tetrahedron Lett.* 2009, 50, 395–397.
- 25. Meshram, G.A.; Patil, V.D. Simple and Efficient Method for Acetylation of Alcohols, Phenols, Amines, and Thiols Using Anhydrous NiCl<sub>2</sub> under Solvent-Free Conditions. *Synth. Commun.* **2009**, *39*, 4384–4395.
- Mulla, S.A.R.; Inamdar, S.M.; Pathan, M.Y.; Chavan, S.S. Highly Efficient Cobalt (II) Catalyzed O-Acylation of Alcohols and Phenols under Solvent-Free Conditions. *Open J. Synth. Theory Appl.* 2012, 1, 31–35.
- Phukan, P. Iodine as an extremely powerful catalyst for the acetylation of alcohols under solvent-free conditions. Tetrahedron Lett. 2004, 45, 4785–4787.
- Khan, A.T.; Choudhury, L.H.; Ghosh, S. Acetonyltriphenylphosphonium Bromide (ATPB): A Versatile Reagent for the Acylation of Alcohols, Phenols, Thiols and Amines and for 1,1-Diacylation of Aldehydes under Solvent-Free Conditions. Eur. J. Org. Chem. 2005, 2782-2787.
- Kantam, M.L.; Aziz, K.; Likhar, P.R. Bis(cyclopentadienyl) zirconium dichloride catalyzed acetylation of phenols, alcohols and amines. *Catal. Commun.* 2006, 7, 484–487.
- 30. Chakraborti, A.K.; Shivani, S. Magnesium Bistrifluoromethanesulfonimide as a New and Efficient Acylation Catalyst. *J. Org. Chem.* **2006**, *71*, 5785–5788.
- Kadam, S.T.; Kim, S.S. Phosphomolybdic Acid: Mild and Efficient Catalyst for Acetylation of Alcohols, Phenols, and Amines under Solvent-Free Conditions. Synthesis 2008, 267–268.
- 32. Tale, R.H.; Adude, R.N. A Novel 3-Nitrobenzeneboronic Acid as an Extremely Mild and Environmentally Benign Catalyst for the Acetylation of Alcohols under Solvent-Free Conditions. *Tetrahedron Lett.* **2006**, 47, 7263–7265.
- 33. Sakakura, A.; Kawajiri, K.; Ohkubo, T.; Kosugi, Y.; Ishihara, K. Widely Useful DMAP-Catalyzed Esterification under Auxiliary Base- and Solvent-Free Conditions. *J. Am. Chem. Soc.* **2007**, 129, 14775–14779.
- Liu, Z.; Ma, Q.; Liu, Y.; Wang, Q. 4-(N,N-Dimethylamino)pyridine Hydrochloride as a Recyclable Catalyst for Acylation of Inert Alcohols: Substrate Scope and Reaction Mechanism. Org. Lett. 2014, 16, 236–239.
- 35. Hajipour, A.R.; Karimi, H. Acetylation of alcohols and phenols under solvent-free conditions using copper zirconium phosphate. *Chin. J. Catal.* **2014**, *35*, 1982–1989.
- 36. Shirini, F.; Zolfigol, M.A.; Aliakbar, A.-R.; Albadi, J. Efficient Acetylation of Alcohols, Phenols, and Amines Catalyzed by Melamine Trisulfonic Acid (MTSA). *Synth. Commun.* **2010**, *40*, 1022–1028.
- 37. Araghi, M.; Mirkhani, V.; Moghadam, M.; Tangestaninejad, S.; Baltork, I.M. New porphyrin-polyoxometalate hybrid materials: synthesis, characterization and investigation of catalytic activity in acetylation reactions. *Dalton Trans.* **2012**, *41*, 11745–11752.
- 38. Mojtahedi, M.M.; Samadian, S. Efficient and Rapid Solvent-Free Acetylation of Alcohols, Phenols, and Thiols Using Catalytic Amounts of Sodium Acetate Trihydrate. *J. Chem.* **2013**, doi:10.1155/2013/642479.
- 39. López, I.; Bravo, J.L.; Caraballo, M.; Barneto, J.L.; Silvero, G. Task-Oriented Use of Ionic Liquids: Efficient Acetylation of Alcohols and Phenols. *Tetrahedron Lett.* **2011**, *52*, 3339–3341.
- Tamaddon, F.; Amrollahi, M.A.; Sharafat, L. A green protocol for chemoselective O-acylation in the presence of zinc oxide as a heterogeneous, reusable and eco-friendly catalyst. *Tetrahedron Lett.* 2005, 46, 7841–7844.

 Sarvari, M.H.; Sharghi, H. Zinc Oxide (ZnO) as a New, Highly Efficient, and Reusable Catalyst for Acylation of Alcohols, Phenols and Amines under Solvent Free Conditions. *Tetrahedron* 2005, 61, 10903–10907.

- 42. Albadi, J.; Alihosseinzadeh, A.; Mardani, M. Efficient approach for the chemoselective acetylation of alcohols catalyzed by a novel metal oxide nanocatalyst CuO-ZnO. *Chin. J. Catal.* **2015**, *36*, 308–313.
- Bhosale, M.A.; Ummineni, D.; Sasaki, T.; Hamane, D.N.; Bhanage, B.M. Magnetically separable γ-Fe<sub>2</sub>O<sub>3</sub> nanoparticles: An efficient catalyst for acylation of alcohols, phenols, and amines using sonication energy under solvent free condition. *J. Mol. Catal. A: Chem.* 2015, 404-405, 8-17.
- 44. Veisi, H.; Taheri, S.; Hemmati, S. Preparation of polydopamine sulfamic acid-functionalized magnetic Fe<sub>3</sub>O<sub>4</sub> nanoparticles with a core/shell nanostructure as heterogeneous and recyclable nanocatalysts for the acetylation of alcohols, phenols, amines and thiols under solvent-free conditions. *Green Chem.* **2016**, *18*, 6337–6348.
- 45. Yoon, H.-J.; Lee, S.-M.; Kim, J.-H.; Cho, H.-J.; Choi, J.-W.; Lee, S.-H.; Lee, Y.-S. Polymer-Supported Gadolinium Triflate as a Convenient and Efficient Lewis Acid Catalyst for Acetylation of Alcohols and Phenols. *Tetrahedron Lett.* **2008**, 49, 3165–3171.
- Niknam, K.; Saberi, D. Preparation of sulfuric acid ([3-(3-silicapropyl)sulfanyl]propyl)ester: A new and recyclable catalyst for the formylation and acetylation of alcohols under heterogeneous conditions. *Appl. Catal. A: Gen.* 2009, 366, 220–225.
- 47. Osiglio, L.; Romanelli, G.; Blanco, M. Alcohol acetylation with acetic acid using borated zirconia as catalyst. *J. Mol. Catal. A: Chem.* **2010**, *316*, 52–58.
- Farhadi, S.; Panahandehjoo, S. Spinel-Type Zinc Aluminate (ZnAl<sub>2</sub>O<sub>4</sub>) Nanoparticles Prepared by the Co-Precipitation Method: A Novel, Green and Recyclable Heterogeneous Catalyst for the Acetylation of Amines, Alcohols and Phenols under Solvent-Free Conditions. Appl. Catal. A: Gen. 2010, 382, 293–302.
- Zarei, A.; Hajipour, A.R.; Khazdooz, L. P<sub>2</sub>O<sub>5</sub>/Al<sub>2</sub>O<sub>3</sub> as an Efficient Heterogeneous Catalyst for the Acetylation of Alcohols, Phenols, Thiols, and Amines under Solvent-Free Conditions. Synth. Commun. 2011, 41, 1772–1785.
- 50. Khaligh, N.G. Poly(N-vinylimidazole) as an efficient catalyst for acetylation of alcohols, phenols, thiols and amines under solvent-free conditions. *RSC Adv.* **2013**, *3*, 99–110.
- 51. Zareyee, D.; Alizadeh, P.; Ghandali, M.S.; Khalilzadeh, M.A. Solvent-free acetylation and tetrahydropyranylation of alcohols catalyzed by recyclable sulfonated ordered nanostructured carbon. *Chem. Pap.* **2013**, *67*, 713–721.
- 52. Yu, W.; Zhou, M.; Wang, T.; He, Z.; Shi, B.; Xu, Y.; Huang, K. "Click Chemistry" Mediated Functional Microporous Organic Nanotube Networks for Heterogeneous Catalysis. *Org. Lett.* **2017**, *19*, 5776–5779.
- Gade, V.B.; Rathi, A.K.; Bhalekar, S.B.; Tucek, J.; Tomanec, O.; Varma, R.S.; Zboril, R.; Shelke, S.N.;
   Gawande, M.B. Iron-Oxide-Supported Ultrasmall ZnO Nanoparticles: Applications for Transesterification, Amidation, and O-Acylation Reactions. ACS Sustain. Chem. Eng. 2017, 5, 3314–3320.
- Panahi, F.; Alamdari, R.F.; Dangolani, S.K.; Nezhad, A.K.; Golestanzadeh, M. Graphene Grafted N-Methyl-4-pyridinamine (G-NMPA): An Efficient Heterogeneous Organocatalyst for Acetylation of Alcohols. ChemistrySelect 2017, 2, 474–479.
- 55. Nardi, M.; Luisa Di Gioia, M.; Costanzo, P.; De Nino, A.; Maiuolo, L.; Oliverio, M.; Olivito, F.; Procopio, A. Selective Acetylation of Small Biomolecules and Their Derivatives Catalyzed by Er(OTf)3. *Catalysts* **2017**, *7*, 269.
- 56. Nardi, M.; Costanzo, P.; De Nino, A.; Di Gioia, M.L.; Olivito, F.; Sindona, G.; Procopioc, A. Water excellent solvent for the synthesis of bifunctionalized cyclopentenones from furfural *Green Chem.* **2017**, *19*, 5403–5411.
- 57. Di Gioia, M.L.; Costanzo, P.; De Nino, A.; Maiuolo, L.; Nardi, M.; Olivito, F.; Procopio, A. Simple and efficient Fmoc removal in ionic liquid, *RSC Adv.* **2017**, *7*, 36482–36491.
- 58. Ranu, B.C.; Dey, S.S.; Hajra, A. Highly efficient acylation of alcohols, amines and thiols under solvent-free and catalyst-free conditions. *Green Chem.* **2003**, *5*, 44–46.
- 59. Alleti, R.; Perambuduru, M.; Samantha, S.; Reddy, V.P. Gadolinium triflate: an efficient and convenient catalyst for acetylation of alcohols and amines. *J. Mol. Catal. A: Chem.* **2005**, 226, 57–59.
- 60. Zhang, L.; Luo, Y.; Fan, R.; Wu, J. Metal- and solvent-free conditions for the acylation reaction catalyzed by carbon tetrabromide (CBr4). *Green Chem.* **2007**, *9*, 1022–1025.

61. Chakraborti, A.K.; Gulhane, R. Indium(III) chloride as a new, highly efficient, and versatile catalyst for acylation of phenols, thiols, alcohols, and amines. *Tetrahedron Lett.* **2003**, *44*, 6749–6753.

- 62. Singh, S.J.; Kale, S.R.; Gawande, M.B.; Velhinho, A.; Jayaram, R.V. A synthesis of copper based metal-organic framework for O-acetylation of alcohols. *Catal. Commun.* **2014**, *44*, 24–28.
- 63. Heravi, M.M.; Behbahani, F.K.; Bamoharram, F.F. H14[NaP5W30O110]: A heteropoly acid catalyzed acetylation of alcohols and phenols in acetic anhydride. *J. Mol. Catal. A: Chem.* **2006**, 253, 16–19.
- 64. Nakae, Y.; Kusaki, I.; Sato, T. Lithium Perchlorate Catalyzed Acetylation of Alcohols under Mild Reaction Conditions. *Synlett* **2001**, 1584–1586.



© 2019 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (http://creativecommons.org/licenses/by/4.0/).