



Article

# Mechanochemical Synthesis of TiO<sub>2</sub> Nanocomposites as Photocatalysts for Benzyl Alcohol Photo-Oxidation

Weiyei Ouyang<sup>1</sup>, Ewelina Kuna<sup>2</sup>, Alfonso Yopez<sup>1</sup>, Alina M. Balu<sup>1</sup>, Antonio A. Romero<sup>1</sup>, Juan Carlos Colmenares<sup>2</sup> and Rafael Luque<sup>1,\*</sup>

<sup>1</sup> Department of Organic Chemistry, University of Cordoba, Edificio Marie Curie(C-3), Ctra Nnal IV-A, Km 396, Cordoba E14014, Spain; qo2ououw@uco.es (W.O.); z22yegaa@uco.es (A.Y.); qo2balua@uco.es (A.M.B.); qo1rorea@uco.es (A.A.R.)

<sup>2</sup> Institute of Physical Chemistry Polish Academy of Sciences (PAS), Kasprzaka 44/52, Warsaw 01-224, Poland; ekuna@ichf.edu.pl (E.K.); jcarloscolmenares@ichf.edu.pl (J.C.C.)

\* Correspondence: q62alsor@uco.es; Tel.: +34-957211050

Academic Editors: Hermenegildo García and Sergio Navalón

Received: 3 March 2016; Accepted: 7 May 2016; Published: 18 May 2016

**Abstract:** TiO<sub>2</sub> (anatase phase) has excellent photocatalytic performance and different methods have been reported to overcome its main limitation of high band gap energy. In this work, TiO<sub>2</sub>-magnetically-separable nanocomposites (MAGSNC) photocatalysts with different TiO<sub>2</sub> loading were synthesized using a simple one-pot mechanochemical method. Photocatalysts were characterized by a number of techniques and their photocatalytic activity was tested in the selective oxidation of benzyl alcohol to benzaldehyde. Extension of light absorption into the visible region was achieved upon titania incorporation. Results indicated that the photocatalytic activity increased with TiO<sub>2</sub> loading on the catalysts, with moderate conversion (20%) at high benzaldehyde selectivity (84%) achieved for 5% TiO<sub>2</sub>-MAGSNC. These findings pointed out a potential strategy for the valorization of lignocellulosic-based biomass under visible light irradiation using designer photocatalytic nanomaterials.

**Keywords:** TiO<sub>2</sub>; magnetically separable photocatalysts; selective photo-oxidation; mechanochemical synthesis; ball mill

## 1. Introduction

Photocatalysis has been considered as one of the most environmentally friendly and promising technologies owing to advantages such as being clean, efficient, cost-effective, and energy-saving [1–3]. Typical applications of photocatalysis are conversion of CO<sub>2</sub> to fuels and chemicals [4–8], self-cleaning surfaces [9,10], disinfection of water [11,12], oxidation of organic compounds [13–15], and production of hydrogen from water splitting [16–19]. In this regard, different types of heterogeneous photocatalysts have been extensively reported, including metal oxide nanoparticles, composite nanomaterials, metal-organic frameworks, plasmonic photocatalysts, and polymeric graphitic carbon nitride [3,4].

Among these different types of photocatalysts, TiO<sub>2</sub> has been extensively investigated and is one of the most widely used in the aforementioned applications due to its excellent photocatalytic activity, high thermal and chemical stability, low cost, and non-toxicity [20,21]. However, in spite of its advantages, the main drawback of TiO<sub>2</sub> in photocatalysis relates to the large band gap (3.2 eV) for its anatase crystalline phase which restricts its utilization to ultraviolet (UV) irradiation ( $\lambda < 387$  nm), with UV irradiation comprising less than 5% of the solar energy. Therefore, it is very important to extend the photocatalytic activity of TiO<sub>2</sub> nanocatalysts under visible light to profit from abundant solar energy. Various approaches have been developed to improve the photoactivity of TiO<sub>2</sub> by lowering the band-gap energy and delaying the recombination of the excited electron-hole pairs, *i.e.*,

cationic [22,23] and anionic [20,24,25] doping, dye photosensitization, deposition of noble metals. Photocatalysts doped with noble metals can improve their photoactivities, but with limitations for large scale applications. Importantly, the design of photocatalysts featuring magnetic separation has not been considered to a large extent despite the obvious advantages of separation and recycling for magnetically-separable heterogeneous photocatalysts [26]. Conventional methods for heterogeneous catalyst recovery, such as filtration, centrifugation, *etc.*, are either time consuming or costly, while the enhanced magnetically-separable properties of the heterogeneous catalyst can exceed these limitations. In recent years, photocatalysts with TiO<sub>2</sub> coated on magnetic particles have been reported by many researchers [27–29], which showed enhanced photocatalytic activities and feasible separation by applying external magnetic field. Ojeda *et al.* reported a maghemite/silica nanocomposites, which were also magnetically separable [30], followed by a report on the incorporation of TiO<sub>2</sub> on maghemite/silica nanocomposites under ultrasounds which exhibited excellent photocatalytic performance in the selective oxidation of benzyl alcohol [31].

The selective oxidation of alcohols to the corresponding carbonyl compounds accounts for one of the most significant transformations in organic chemistry. Particularly, the conversion of benzyl alcohol (BA) to benzaldehyde (BHA) has attracted extensive attention, since benzaldehyde is widely applied in food, pharmaceutical, and perfumery industries and as building block in other chemical industries. Recently, the photocatalytic oxidation of benzyl alcohol to benzaldehyde has been reported using different catalysts and chlorine-free benzaldehyde with high selectivity, with respect to the traditional syntheses-either by benzyl chloride hydrolysis or via toluene oxidation [15,26,32].

In continuation with research efforts from the group related to the design of advanced nanomaterials for (photo)catalytic processes, we aimed to synthesize an advanced magnetically-separable nanophotocatalyst (TiO<sub>2</sub>-MAGSNC) using a simple one-pot mechanochemical method under ball mill. A widely-reported porous support (SBA-15) was utilized as support, together with an iron precursor and propionic acid to obtain a magnetic phase able to provide magnetically-separable features to the catalyst. A high-energy ball milling process was applied in this work which could provide small nanoparticle sizes as well as a highly homogeneous crystalline structure and morphology. TiO<sub>2</sub>-MAGSNC catalysts were found to be photoactive with a high selectivity in the selective oxidation of benzyl alcohol to benzaldehyde.

## 2. Experimental

### 2.1. Synthesis of TiO<sub>2</sub>/MAGSNC Photocatalysts

SBA-15 silica was prepared using the procedure reported by Bonardet *et al.* [33] Different amounts of titanium precursor were used to obtain various contents of TiO<sub>2</sub> (0.5, 1.0, 2.0, 5.0 wt %) on the catalysts. Titanium incorporation was subsequently achieved by a simple mechanochemical method in a planetary ball mill under previous optimized conditions [34]. In detail, Pluronic P123 surfactant (Sigma-Aldrich Inc., St. Louis, MO, USA) (8.0 g) was dissolved in deionized water (260 mL) and HCl (Panreac Química S.L.U., Barcelona, Catalonia, Spain) (12 M, 40 mL) under vigorous stirring, at 40 °C for 2 h. Upon complete dissolution, 7 g of tetraethyl orthosilicate (TEOS) (Sigma-Aldrich Inc., St. Louis, MO, USA) were added dropwise to the above solution. The mixture was stirred at 40 °C for 24 h, followed by hydrothermal treatment at 100 °C for 48 h in an oven. The white solid was separated from the solution by filtration and dried at 60 °C. The template was removed by calcination at 600 °C for 8 h. Different amounts (13, 59, 188 and 661 µL) of titanium isopropoxide (Sigma-Aldrich Inc., St. Louis, MO, USA), 1.34 g Fe(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O (Merck, Darmstadt, Hesse, Germany), 0.5 g SBA-15 and 0.25 mL propionic acid (Panreac Química S.L.U., Barcelona, Catalonia, Spain) were added to a 125 mL reaction chamber with eighteen 10 mm stainless steel balls and then ground in a Retsch PM-100 planetary ball mill (350 rpm, 10 min) (Retsch GmbH, Haan, North Rhine-Westphalia, Germany). Materials calcination was performed at 400 °C (heating rate 3 °C/min) for 5 h in a furnace under an oxygen deficient atmosphere (static air). MAGSNC sample was synthesized under same conditions without adding titanium isopropoxide. All chemicals were used as received.

## 2.2. Characterization of the TiO<sub>2</sub>-MAGSNC Photocatalysts

The crystal phase structures of TiO<sub>2</sub>-MAGSNC samples were examined by powder X-ray diffraction (XRD) measurements performed in a Bruker D8 DISCOVER A25 diffractometer (Bruker Corporation, Billerica, MA, USA) equipped with a vertical goniometer under theta-theta geometry using Ni filtered Cu K $\alpha$  ( $\lambda = 1.5418 \text{ \AA}$ ) radiation and operated at 40 KeV and 40 mA. Wide angle scanning patterns were collected from 10° to 80° with a step size of 0.01° and counting time of 500 s per step.

Textural properties of the samples were determined by N<sub>2</sub> physisorption using a Micromeritics ASAP 2020 automated system (Micromeritics Instrument Corporation, Norcross, GA, USA) with the Brunauer-Emmet-Teller (BET) and the Barret-Joyner-Halenda (BJH) methods. Prior to adsorption measurements, samples were degassed under vacuum (0.1 Pa) for 4 h at 300 °C.

A UV/VIS/NIR spectrophotometer Jasco V-570 (JASCO international Co., Ltd., Hachioji, Tokyo, Japan) equipped with an integrating sphere was used to record Ultraviolet-Visible (UV-VIS) diffuse reflectance spectra. The baseline was obtained with Spectralon™ (poly(tetrafluoroethylene) as a reference material. The Kubelka-Munk method was utilized (from diffuse reflectance spectra) to determine the band gap function. Function  $f(R)$  was calculated from the following equation:

$$f(R) = \frac{(1 - R)^2}{2R} \quad (1)$$

while  $E_g$  was calculated from  $(f(R)hv)^{1/2}$  versus  $hv$  plots.

X-ray photoelectron spectroscopy (XPS) measurements were carried out with a VG Scientific photoelectron spectrometer ESCALAB-210 (Thermo Scientific, Waltham, MA, USA) with Al K $\alpha$  radiation (1486.6 eV) from an X-ray source, operating at 15 kV and 20 mA. Survey spectra in the energy range from 0 to 1350 eV with 0.4 eV step were recorded for all the samples. High resolution spectra were recorded with 0.1 eV step, 100 ms dwell time and 25 eV pass energy. A ninety degree take-off angle was employed in all measurements. Curve fitting was carried out using the CasaXPS software (Casa Software Ltd., Cheshire, England, UK), which each component of the complex envelope is described as a Gaussian-Lorentzian sum function; a constant 0.3 ( $\pm 0.05$ ) G/L ratio was used. The background was fitted using a nonlinear Shirley model. Measured transmission function and Scofield sensitivity factors have been employed for quantification purposes. An aromatic carbon C 1s peak at 284.5 eV was used as the reference of binding energy.

Scanning electron microscopy images were recorded with a JEOL JSM-6300 scanning microscope (JEOL Ltd., Akishima, Tokyo, Japan) equipped with Energy-dispersive X-ray spectroscopy (EDX) at 20 kV. An Au/Pd coating was employed to analyze samples on a high-resolution sputtering SC7640 instrument (Quorum Technologies Ltd., Lewes, England, UK) (up to 7 nm thickness) at a sputtering rate of 1.5 kV per minute.

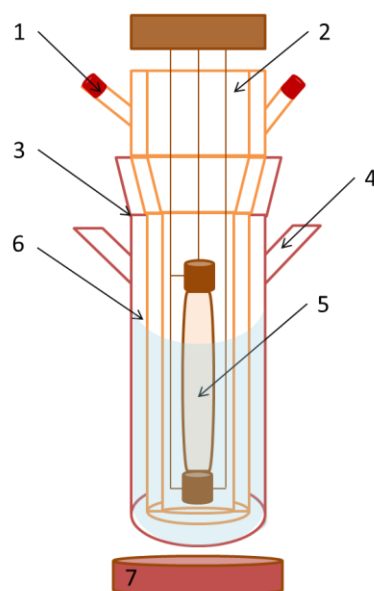
FEI Tecnai G2 (FEI Tecnai, Hillsboro, OR, USA) fitted with a Charge-coupled Device (CCD) camera for ease and speed of use was applied to record the transmission electron microscopy (TEM) images of the synthesized TiO<sub>2</sub>-MAGSNC samples at the Research Support Service Center (SCAI) from Universidad de Cordoba. The resolution of the equipment is around 0.4 nm. Prior to the recording, samples were prepared by suspension in ethanol, assisted by sonication and followed by deposition on a copper grid.

The magnetic susceptibility was measured at low frequency (470 Hz) using a Bartington MS-2 (Bartington Instruments Ltd., Witney, England, UK), at room temperature.

## 2.3. Photocatalytic Experiments

A Pyrex cylindrical double-wall immersion well reactor equipped with medium pressure 125 W mercury lamp ( $\lambda = 365 \text{ nm}$ ), which was supplied by Photochemical Reactors Ltd. UK (Model RQ 3010), (Reading, UK) was used in all the catalytic reactions (Figure 1). The distance between the light source and reaction media was *ca.* (*ca.*: abbreviation of circa) 10 nm and irradiance of the

light source reached  $1845.6 \text{ W/m}^2$ . Magnetic stirring with a speed of 1100 rpm was utilized in the batch reactor to obtain a homogenous suspension of the  $\text{TiO}_2$ -MAGSNC photocatalysts. The reaction temperature was established at  $30^\circ\text{C}$ . 1.5 mM benzyl alcohol (Sigma-Aldrich Inc., St. Louis, MO, USA) was prepared in acetonitrile (Sigma-Aldrich Inc., St. Louis, MO, USA) medium. Experiments were performed from 150 mL of the mother solution and 1 g/L of catalyst concentration for 4 h under UV light and air bubbling conditions (25 mL/min). In order to equilibrate the adsorption-desorption over the photocatalyst surface, the reaction solution was left in the dark for 30 min before each reaction. Samples were periodically withdrawn (*ca.* 1 mL) from the photoreactor at different times and filtered off ( $0.20 \mu\text{m}$ , 25 mm, nylon filters). The concentration of model compound was determined by a high performance liquid chromatography (HPLC, Waters Model 590 pump) (Waters Limited, Hertfordshire, UK) equipped with a dual absorbance detector (Waters 2487) and the SunFire™ C18 ( $3.5 \mu\text{m}$ , 150 mm length, 4.6 mm inner diameter) column provided by Waters. The mobile phase was Milli-Q water/acetonitrile/methanol in the volumetric ratio of 77.5:20:2.5 with 0.1% of  $\text{H}_3\text{PO}_4$  (Sigma-Aldrich Inc., St. Louis, MO, USA). We used isocratic elution at a flow rate of 1 mL/min. The injection volume was 10  $\mu\text{L}$ .  $\text{TiO}_2$  P25 (approx. 80% anatase and 20% rutile) is a commercial catalyst purchased from Evonik Industries (Evonik Industries AG, Essen, Germany) and used as comparison here.



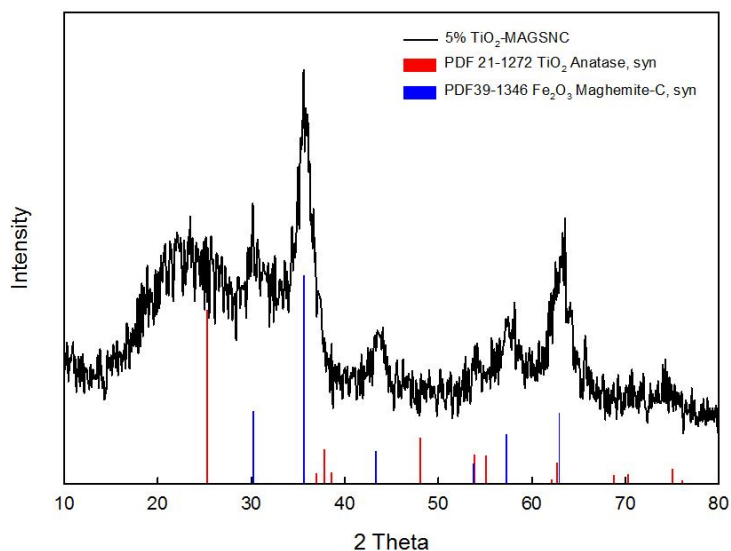
**Figure 1.** Reaction system: (1) lamp cooling system; (2) double-walled immersion well reactor; (3) photoreactor; (4) port for taking samples; (5) 125 W ultraviolet (UV) lamp; (6) mother solution; and (7) magnetic stirrer.

### 3. Results and Discussion

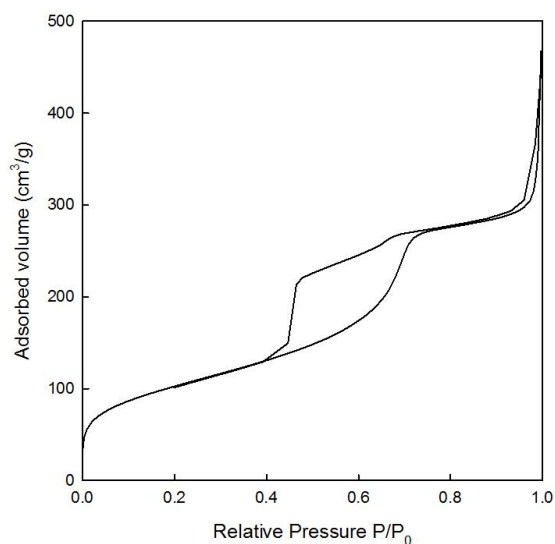
XRD analysis was performed to investigate the crystal phase of the synthesized  $\text{TiO}_2$ -MAGSNC nanocomposites. The XRD pattern of a representative sample (5%  $\text{TiO}_2$ -MAGSNC) is shown in Figure 2. The mean observed peaks ( $2\theta = 35.6^\circ$ ) could be assigned to the presence of a magnetic phase (in principle  $\gamma\text{-Fe}_2\text{O}_3$ , although the presence of a magnetite phase cannot be completely ruled out) while titania peaks were not obvious due to the low titanium loading on the supports; hence, particle size could not be worked out from these data. By applying the Scherrer equation, iron oxide nanoparticle sizes can be calculated to be *ca.* 14 nm. Results from XRD pattern also suggested that our simple mechanochemical protocol can successfully lead to the formation of magnetically-separable nanocomposites, as further supported with subsequent characterization techniques.

$\text{N}_2$  absorption-desorption isotherms were used to evaluate the textural properties of the  $\text{TiO}_2$ -MAGSNC samples with different content of  $\text{TiO}_2$ . The isotherms (Figure 3) matched the characteristic

type IV isotherm profile indicating these samples are essentially mesoporous in nature. In comparison to commercial titanium oxide ( $59 \text{ m}^2 \cdot \text{g}^{-1}$ ) our materials possess significantly higher surface area (generally  $400\text{--}500 \text{ m}^2 \cdot \text{g}^{-1}$ ), without any significant changes in terms of textural properties with respect to those of the parent MAGSNC, probably due to the low titania loading. These could also be observed in TEM images. Pore volumes in the  $0.40\text{--}0.45 \text{ mLg}^{-1}$  range and diameters typical of the parent SBA-15 material (*ca.* 6 nm) were also obtained.



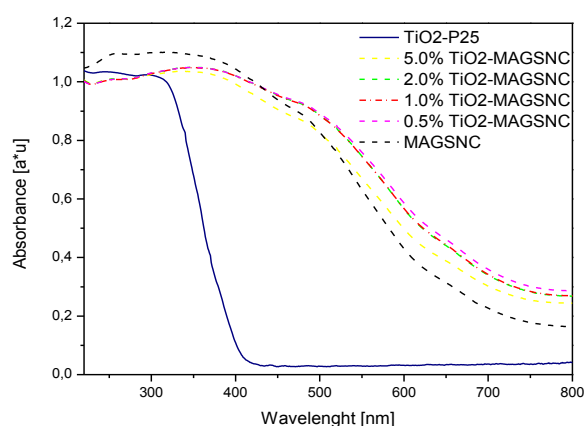
**Figure 2.** X-ray diffraction (XRD) pattern of 5%  $\text{TiO}_2$ -magnetically-separable photocatalysts (MAGSNC) photocatalysts. (PDF 21-1272 and PDF 39-1346 are the card numbers for the crystalline structures in the data base, while Anatase, syn and Maghemite-C, syn are the corresponding structure names.)



**Figure 3.**  $\text{N}_2$  adsorption-desorption isotherm of 5%  $\text{TiO}_2$ -MAGSNC photocatalysts. P: partial vapor pressure of adsorbate gas in equilibrium with the surface at 77.4 K;  $P_0$ : saturated pressure of adsorbate gas.

Diffuse reflectance (DR) UV-VIS spectroscopy was used to record the optical properties of the samples. UV-VIS adsorption spectra of  $\text{TiO}_2$ -MAGSNC samples are shown in Figure 4, which showed extensions of absorption band into the visible region for all catalysts. Significant enhancement of light absorption of all samples was achieved at a wavelength of around 700 nm, when comparing to those of pure commercial  $\text{TiO}_2$  (P25, 386 nm). The extension of light absorption of the synthesized catalysts

into the visible range was probably resulting from the presence of the photocatalytic composite, iron oxide phase, on the MAGSNC supports. As a result of the extension of light absorption into the visible light range, better utilization of the abundant solar energy might be possible.



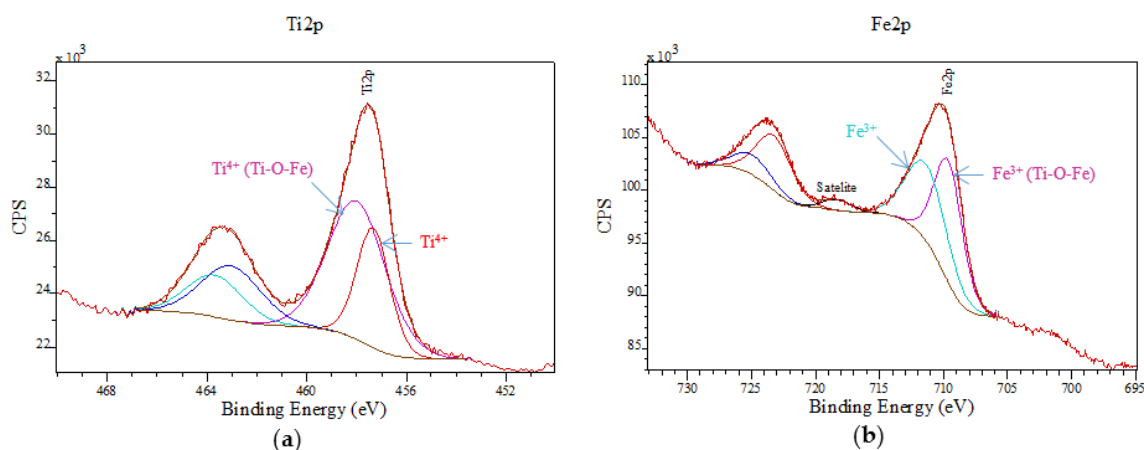
**Figure 4.** Diffuse reflectance (DR) Ultraviolet-Visible (UV-VIS) absorption spectra of different  $\text{TiO}_2$ -MAGSNC photocatalysts. P25: pure commercial  $\text{TiO}_2$  from Evonik Industries.

The band gaps of synthesized  $\text{TiO}_2$ -MAGSNC were calculated, based on the Kubelka-Munk function (Table 1), to be in the 1.62 to 1.67 eV range. These extraordinary low values are derived from the iron oxide phase formed during ball mill in the synthetic stage as a result of the mechanochemical process [30,34], which only slightly decrease upon titanium incorporation. With  $\text{Fe}^{3+}$  radius (0.64 Å) close to that of  $\text{Ti}^{4+}$  (0.68 Å), the incorporation of  $\text{Fe}^{3+}$  into the  $\text{TiO}_2$  crystal lattice during synthesis may also take place [35]. The proposed one-pot synthesis procedure might facilitate the incorporation of  $\text{Fe}^{3+}$  and formation of heterojunctions between  $\text{TiO}_2$  and iron oxide phases during the transformation of titanium precursor to  $\text{TiO}_2$  which might favor the charge separation in the catalysts and further improve the photocatalytic activity.

**Table 1.** Optical properties of synthesized  $\text{TiO}_2$ -MAGSNC photocatalysts. P25: pure commercial  $\text{TiO}_2$  from Evonik Industries.

Materials	Band Gap [eV]	Absorption Threshold [nm]
$\text{TiO}_2$ -P25	3.21	386
MAGSNC	1.75	705
0.5% $\text{TiO}_2$ -MAGSNC	1.62	765
1.0% $\text{TiO}_2$ -MAGSNC	1.63	761
2.0% $\text{TiO}_2$ -MAGSNC	1.65	751
5.0% $\text{TiO}_2$ -MAGSNC	1.67	740

In order to analyze the chemical states of the prepared samples, XPS spectra were also recorded. Figure 5a depicts binding energies (BEs) of *ca.* 463.3 and 457.5 eV for Ti 2p<sub>3/2</sub> and Ti 2p<sub>1/2</sub>, respectively, characteristic of the  $\text{Ti}^{4+}$  cation with a 5.8 eV spin orbit splitting. The fitting peak with higher binding energy arises from the  $\text{Ti}^{4+}$  species in a Ti–O–Fe structure. Electrons can be induced by transfer from  $\text{Ti}^{4+}$  to  $\text{Fe}^{3+}$  in the Ti–O–Fe bond due to the electronegativity difference between  $\text{Ti}^{4+}$  (1.54) and  $\text{Fe}^{3+}$  (1.83), which makes  $\text{Ti}^{4+}$  species potentially less electron-rich (and  $\text{Fe}^{3+}$  more electron-rich), resulting in the increase of BE for  $\text{Ti}^{4+}$  species and decrease of BE for  $\text{Fe}^{3+}$  [36]. Peaks at a binding energy of 723.8 (Fe 2p<sub>1/2</sub>) and 710.2 eV (Fe 2p<sub>3/2</sub>) also correlated well to typical signals of  $\text{Fe}^{3+}$  from Fe 2p in Figure 5b, which confirmed the presence of such species in the nanocomposites, in good agreement with XRD results. Despite the stability of the hematite phase (as most thermodynamically stable at temperature over 300 °C), the magnetic phase was still well preserved after calcination at 400 °C. Most importantly, the absence of any  $\text{Fe}^{2+}$  species on the external surface in all catalysts can be confirmed from XPS spectra (Figure 5).



**Figure 5.** X-ray photoelectron spectroscopy (XPS) spectra of 5% TiO<sub>2</sub>-MAGSNC photocatalysts: (a) Ti 2p; and (b) Fe 2p.

Both scanning electron microscopy (SEM) and TEM images of the catalysts were in good agreement with the textural properties and characterization results of the mesoporous nanocomposites (Figures 6 and 7). Element mapping illustrated for 2% TiO<sub>2</sub>-MAGSNC pointed out that both Ti<sup>4+</sup> and Fe<sup>3+</sup> were homogeneously distributed on the supports, in line with analogous observations for the other catalysts. Particularly, the fully preserved SBA-15 structure could be visualized in TEM micrographs of the final photocatalytic nanomaterials, with small nanoparticles (*ca.* average nanoparticle size 10 nm), in good agreement with XRD results. Titania nanoparticles could not be distinguished from TEM images, in line with XRD data, which may again relate to a very high dispersion of TiO<sub>2</sub> in the nanocomposites at such low loadings. Results of EDX analysis have been summarized on Table 2, showing a good agreement in terms of Ti content on the catalysts with respect to the theoretical Ti content selected. These findings confirm the excellent incorporation of Ti provided by the proposed mechanochemical approach.

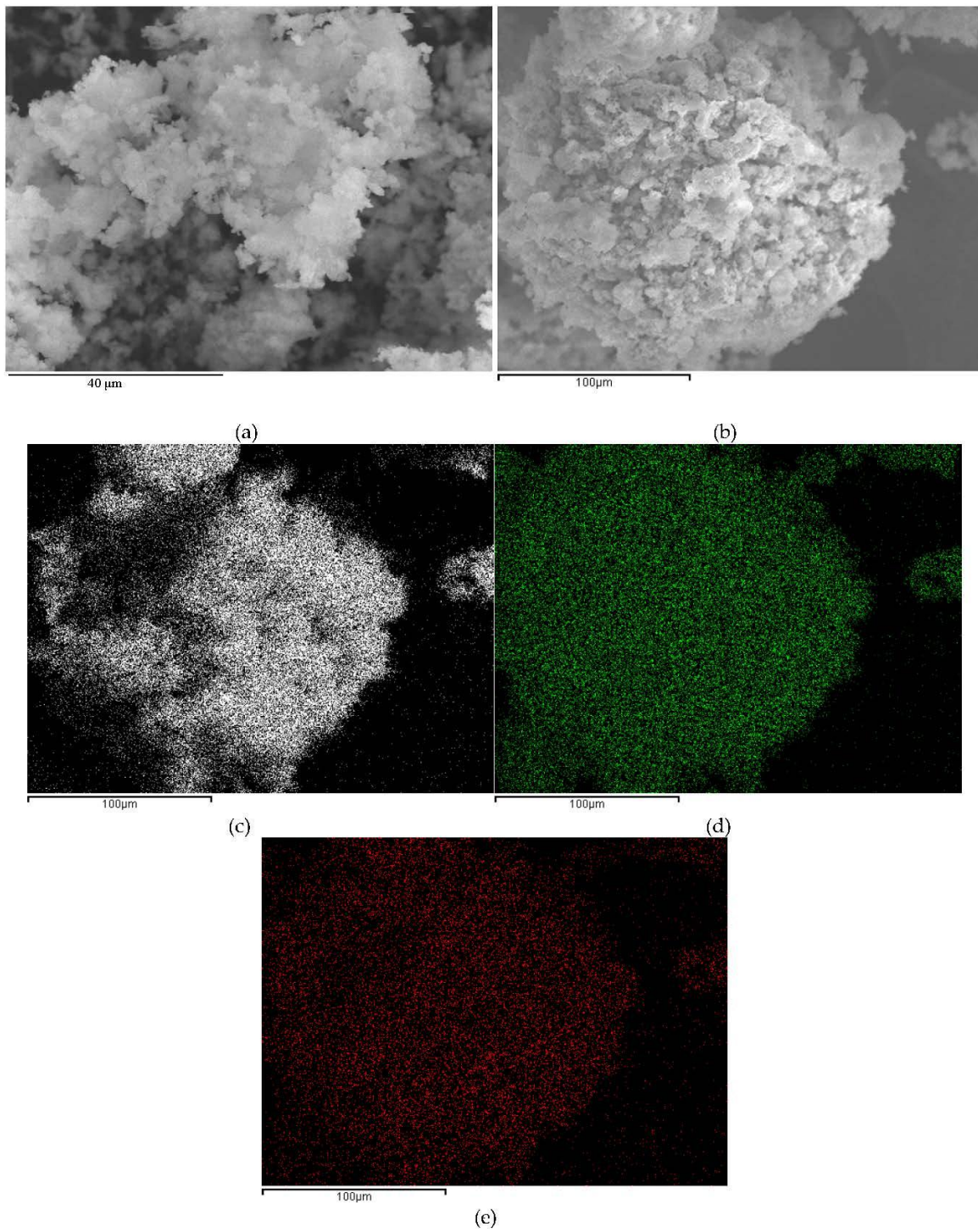
**Table 2.** Ti and Fe content on TiO<sub>2</sub>-MAGSNC photocatalysts (obtained from energy-dispersive X-ray spectroscopy (EDX) analysis).

Sample ID	Ti (wt %)	Fe (wt %)
0.5% TiO <sub>2</sub> -MAGSNC	0.2	19.2
1.0% TiO <sub>2</sub> -MAGSNC	1.0	24.4
2.0% TiO <sub>2</sub> -MAGSNC	1.7	16.2
5.0% TiO <sub>2</sub> -MAGSNC	4.7	9.6

The magnetic susceptibility of the TiO<sub>2</sub>-MAGSNC photocatalysts were summarized in Table 3, showing that the obtained catalysts all possessed relatively strong ferromagnetism and could be easily separated from the reaction mixture using a simple magnet.

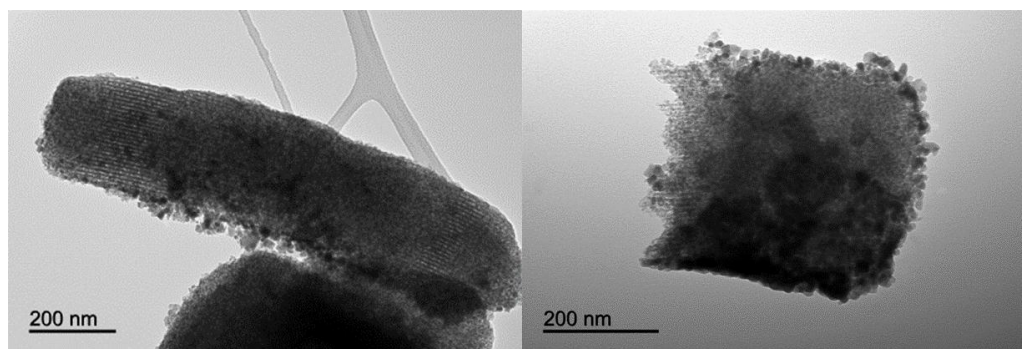
**Table 3.** The magnetic susceptibility of the TiO<sub>2</sub>-MAGSNC photocatalysts.

Sample ID	Magnetic Susceptibility ( $\times 10^{-6} \text{ m}^3 \cdot \text{kg}^{-1}$ )
0.5% TiO <sub>2</sub> -MAGSNC	116.7
1.0% TiO <sub>2</sub> -MAGSNC	179.1
2.0% TiO <sub>2</sub> -MAGSNC	117.7
5.0% TiO <sub>2</sub> -MAGSNC	130.0



**Figure 6.** Scanning electron microscopy (SEM) images: (a) 5% TiO<sub>2</sub>-MAGSNC photocatalysts; (b) 2% TiO<sub>2</sub>-MAGSNC nanocomposites; and elements mapping of 2% TiO<sub>2</sub>-MAGSNC photocatalysts: (c) Si; (d) Fe; (e) Ti.





**Figure 7.** Transmission electron microscopy (TEM) images of 5% TiO<sub>2</sub>-MAGSNC photocatalysts.

After characterization, the effectiveness of TiO<sub>2</sub>-MAGSNC photocatalysts with different TiO<sub>2</sub> content was subsequently studied in the photo-oxidation of benzyl alcohol. Photocatalytic activity experiment results have been summarized on Table 4. With illumination time of 4 h, the reaction using TiO<sub>2</sub>-MAGSNC photocatalysts with low TiO<sub>2</sub> loading ( $\leq 1.0$  wt %) provided negligible (<5%) photoconversion of benzyl alcohol to benzaldehyde, with conversion only increasing with TiO<sub>2</sub> loading. The magnetically-separable support (MAGSNC) or SBA-15 itself did not provide any photoactivity under otherwise identical reaction conditions. Bare iron oxides can promote the recombination of photogenerated electron-hole pairs, resulting in inactive materials. Interestingly, a titania loading as low as 5% onto MAGSNC containing the iron oxide phase could significantly decrease the band gap of the TiO<sub>2</sub> as well as improve the photoconversion of benzyl alcohol (up to 20% in this work) with a remarkable 84% selectivity to the target product. No over-oxidation products, such as benzoic acid and/or CO<sub>2</sub> from mineralization, were observed in the photo-oxidation of benzyl alcohol photocatalyzed by TiO<sub>2</sub>-MAGSNC. Under the same photocatalytic conditions, the photoconversion of P25 Evonik was obviously quantitative but with an extremely low selectivity to benzaldehyde (32%, over 65% to mineralization), almost comparable in terms of product yield. The enhancement of the photocatalytic properties of the TiO<sub>2</sub>-MAGSNC catalysts, especially in terms of selectivity, makes very attractive this type of magnetically separable nanocomposite containing low titania content, as compared to pure P25 commercial photocatalysts.

**Table 4.** Photocatalytic oxidation of benzyl alcohol to benzaldehyde <sup>1</sup>.

Catalyst	Conversion [%]	Selectivity BHA <sup>2</sup> [%]	Yield BHA <sup>3</sup> [%]
Blank (no catalyst)	-	-	-
SBA-15	-	-	-
MAGSNC	-	-	-
0.5% TiO <sub>2</sub> -MAGSNC	<5	94	-
1.0% TiO <sub>2</sub> -MAGSNC	<5	80	-
2.0% TiO <sub>2</sub> -MAGSNC	<10	73	-
5.0% TiO <sub>2</sub> -MAGSNC	20	84	17
P25 Evonik	>95	32	30

<sup>1</sup> Reaction conditions: C<sub>0</sub> benzyl alcohol = 1.5 mM, 125 W lamp, loading: 1 g/L. (solvent: acetonitrile, air flow: 25 mL/min, temperature: 30 °C, reaction time: 4 h). <sup>2</sup> BHA: benzaldehyde. <sup>3</sup> The selectivity of a reaction was estimated as the ratio of the required product to the undesirable product formed during reaction. Yields were calculated as the ratio of the desired product formed to the total stoichiometric amount. Amount of substance (in mol) were determined using high performance liquid chromatography (HPLC) analysis.

#### 4. Conclusions

Magnetically-separable catalysts with different content of TiO<sub>2</sub> were synthesized in a one-pot mechanochemical approach. The synthesized TiO<sub>2</sub>-MAGSNC photocatalysts showed great improvement in light absorption into the visible light range (around 700 nm), with an interesting performance in the

photocatalytic conversion of benzyl alcohol to benzaldehyde, particularly at higher loadings (5% Ti). The proposed systems will pave the way to further investigations currently ongoing in our group to the design of photoactive nanomaterials for selective oxidations, which will be reported in due course.

**Acknowledgments:** Rafael Luque gratefully acknowledges Consejería de Ciencia e Innovación, Junta de Andalucía for funding project P10-FQM-6711. Funding from Marie Curie Actions under Innovative Training Networks Project Photo4Future (H2020-MSCA-ITN-2014-641861), especially for funding Weiyi Ouyang Ph.D. studies. Juan Carlos Colmenares, Alina M. Balu and Rafael Luque gratefully acknowledge support from COST Action FP1306 for networking and possibilities for meetings and future students exchange. Juan Carlos Colmenares would like to thank for the support from the National Science Centre (Poland) within the project Sonata Bis Nr. 2015/18/E/ST5/00306.

**Author Contributions:** Weiyi Ouyang was responsible for the synthesis and characterization of the catalysts, also writing and revising the manuscript; Ewelina Kuna was in charge of the photocatalytic activity test; Alfonso Yepes offered his help in the material synthesis and characterization; Alina M. Balu and Antonio A. Romero supervised the work and lead the discussion while Juan Carlos Colmenares supervised the work in Poland and offered information on the photocatalytic experiments; Rafa Luque provided to project concept and was in charge of completing and revising the manuscript from submission to acceptance.

**Conflicts of Interest:** The authors declare no conflict of interest.

## Abbreviations

The following abbreviations are used in this manuscript:

BA	Benzyl alcohol
BE	Binding energy
BHA	Benzaldehyde
ca.	Circa
EDX	Energy-dispersive X-ray spectroscopy
MAGSNC	Magnetically separable nanocomposites
P	Partial vapor pressure of adsorbate gas in equilibrium with the surface at 77.4 K
$P_0$	Saturated pressure of adsorbate gas
P25	Pure commercial TiO <sub>2</sub> from Evonik Industries
SEM	Scanning electron microscopy
TEM	Transmission electron microscopy
UV- Vis	Ultraviolet- Visible
XPS	X-ray photoelectron spectroscopy
XRD	Powder X-ray diffraction

## References

1. Herrmann, J. Heterogeneous photocatalysis: Fundamentals and applications to the removal of various types of aqueous pollutants. *Catal. Today* **1999**, *53*, 115–129. [[CrossRef](#)]
2. Colmenares, J.C.; Luque, R. Heterogeneous photocatalytic nanomaterials: Prospects and challenges in selective transformations of biomass-derived compounds. *Chem. Soc. Rev.* **2014**, *43*, 765–778. [[CrossRef](#)] [[PubMed](#)]
3. Lang, X.; Chen, X.; Zhao, J. Heterogeneous visible light photocatalysis for selective organic transformations. *Chem. Soc. Rev.* **2014**, *43*, 473–486. [[CrossRef](#)] [[PubMed](#)]
4. Chen, D.; Zhang, X.; Lee, A.F. Synthetic strategies to nanostructured photocatalysts for CO<sub>2</sub> reduction to solar fuels and chemicals. *J. Mater. Chem. A* **2015**, *3*, 14487–14516. [[CrossRef](#)]
5. Adachi, K.; Ohta, K.; Mizuno, T. Photocatalytic reduction of carbon dioxide to hydrocarbon using copper-loaded titanium dioxide. *Sol. Energy* **1994**, *53*, 187–190. [[CrossRef](#)]
6. Fu, Y.; Sun, D.; Chen, Y.; Huang, R.; Ding, Z.; Fu, X.; Li, Z. An amine-functionalized titanium metal-organic framework photocatalyst with visible-light-induced activity for CO<sub>2</sub> reduction. *Angew. Chem. Int. Ed.* **2012**, *51*, 3364–3367. [[CrossRef](#)] [[PubMed](#)]
7. Roy, S.C.; Varghese, O.K.; Paulose, M.; Grimes, C.A. Toward Solar Fuels: Photocatalytic Conversion of Carbon Dioxide to Hydrocarbons. *ACS Nano* **2010**, *4*, 1259–1278. [[CrossRef](#)] [[PubMed](#)]
8. Yu, J.; Low, J.; Xiao, W.; Zhou, P.; Jaroniec, M. Enhanced Photocatalytic CO<sub>2</sub>-Reduction Activity of Anatase TiO<sub>2</sub> by Coexposed {001} and {101} Facets. *J. Am. Chem. Soc.* **2014**, *136*, 8839–8842. [[CrossRef](#)] [[PubMed](#)]
9. Parkin, I.P.; Palgrave, R.G. Self-cleaning coatings. *J. Mater. Chem.* **2005**, *15*, 1689–1695. [[CrossRef](#)]

10. Blossey, R. Self-cleaning surfaces-virtual realities. *Nat. Mater.* **2003**, *2*, 301–306. [[CrossRef](#)] [[PubMed](#)]
11. Sakthivel, S.; Neppolian, B.; Shankar, M.V.; Arabindoo, B.; Palanichamy, M.; Murugesan, V. Solar photocatalytic degradation of azo dye: Comparison of photocatalytic efficiency of ZnO and TiO<sub>2</sub>. *Sol. Energy Mater. Sol. Cells* **2003**, *77*, 65–82. [[CrossRef](#)]
12. Hoffmann, M.R.; Martin, S.T.; Choi, W.; Bahnemannt, D.W. Environmental Applications of Semiconductor Photocatalysis. *Chem. Rev.* **1995**, *95*, 69–96. [[CrossRef](#)]
13. Peral, J.; Ollis, D.F. Heterogeneous photocatalytic oxidation of gas-phase organics for air purification: Acetone, 1-butanol, butyraldehyde, formaldehyde, and *m*-xylene oxidation. *J. Catal.* **1992**, *136*, 554–565. [[CrossRef](#)]
14. Ohno, T.; Tokieda, K.; Higashida, S.; Matsumura, M. Synergism between rutile and anatase TiO<sub>2</sub> particles in photocatalytic oxidation of naphthalene. *Appl. Catal. A* **2003**, *244*, 383–391. [[CrossRef](#)]
15. Higashimoto, S.; Kitao, N.; Yoshida, N.; Sakura, T.; Azuma, M.; Ohue, H.; Sakata, Y. Selective photocatalytic oxidation of benzyl alcohol and its derivatives into corresponding aldehydes by molecular oxygen on titanium dioxide under visible light irradiation. *J. Catal.* **2009**, *266*, 279–285. [[CrossRef](#)]
16. Ni, M.; Leung, M.K.H.; Leung, D.Y.C.; Sumathy, K. A review and recent developments in photocatalytic water-splitting using TiO<sub>2</sub> for hydrogen production. *Renew. Sustain. Energy Rev.* **2007**, *11*, 401–425. [[CrossRef](#)]
17. Kudo, A.; Miseki, Y. Heterogeneous photocatalyst materials for water splitting. *Chem. Soc. Rev.* **2009**, *38*, 253–278. [[CrossRef](#)] [[PubMed](#)]
18. Chen, X.; Shen, S.; Guo, L.; Mao, S.S. Semiconductor-based Photocatalytic Hydrogen Generation. *Chem. Rev.* **2010**, *110*, 6503–6570. [[CrossRef](#)] [[PubMed](#)]
19. Maeda, K.; Teramura, K.; Lu, D.; Takata, T.; Saito, N.; Inoue, Y.; Domen, K. Photocatalyst releasing hydrogen from water. *Nature* **2006**, *440*. [[CrossRef](#)] [[PubMed](#)]
20. Yang, X.; Cao, C.; Erickson, L.; Hohn, K.; Maghirang, R.; Klabunde, K. Synthesis of visible-light-active TiO<sub>2</sub>-based photocatalysts by carbon and nitrogen doping. *J. Catal.* **2008**, *260*, 128–133. [[CrossRef](#)]
21. Han, C.; Luque, R.; Dionysiou, D.D. Facile preparation of controllable size monodisperse anatase titania nanoparticles. *Chem. Commun.* **2012**, *48*, 1860–1862. [[CrossRef](#)] [[PubMed](#)]
22. Zhu, J.; Chen, F.; Zhang, J.; Chen, H.; Anpo, M. Fe<sup>3+</sup>-TiO<sub>2</sub> photocatalysts prepared by combining sol-gel method with hydrothermal treatment and their characterization. *J. Photochem. Photobiol. A* **2006**, *180*, 196–204. [[CrossRef](#)]
23. Wang, X.H.; Li, J.G.; Kamiyama, H.; Moriyoshi, Y.; Ishigaki, T. Wavelength-sensitive photocatalytic degradation of methyl orange in aqueous suspension over iron(III)-doped TiO<sub>2</sub> nanopowders under UV and visible light irradiation. *J. Phys. Chem. B* **2006**, *110*, 6804–6809. [[CrossRef](#)] [[PubMed](#)]
24. Ohno, T.; Mitsui, T.; Matsumura, M. Photocatalytic Activity of S-doped TiO<sub>2</sub> Photocatalyst under Visible Light. *Chem. Lett.* **2003**, *32*, 364–365. [[CrossRef](#)]
25. Virkutyte, J.; Baruwati, B.; Varma, R.S. Visible light induced photobleaching of methylene blue over melamine-doped TiO<sub>2</sub> nanocatalyst. *Nanoscale* **2010**, *2*, 1109–1111. [[CrossRef](#)] [[PubMed](#)]
26. Shishido, T.; Miyatake, T.; Teramura, K.; Hitomi, Y.; Yamashita, H.; Tanaka, T. Mechanism of Selective Photooxidation of Hydrocarbons over Nb<sub>2</sub>O<sub>5</sub>. *J. Phys. Chem.* **2009**, *113*, 18713–18718.
27. Liu, J.; Yang, S.; Wu, W.; Tian, Q.; Cui, S.; Dai, Z.; Ren, F.; Xiao, X.; Jiang, C. 3D Flowerlike  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>@TiO<sub>2</sub> Core-Shell Nanostructures: General Synthesis and Enhanced Photocatalytic Performance. *ACS Sustain. Chem. Eng.* **2015**, *3*, 2975–2984. [[CrossRef](#)]
28. Cui, H.; Liu, Y.; Ren, W. Structure switch between  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>,  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and Fe<sub>3</sub>O<sub>4</sub> during the large scale and low temperature sol-gel synthesis of nearly monodispersed iron oxide nanoparticles. *Adv. Powder Technol.* **2013**, *24*, 93–97. [[CrossRef](#)]
29. Li, W.; Yang, J.P.; Wu, Z.X.; Wang, J.X.; Li, B.; Feng, S.S.; Deng, Y.H.; Zhang, F.; Zhao, D.Y. A Versatile Kinetics-Controlled Coating Method to Construct Uniform Porous TiO<sub>2</sub> Shells for Multifunctional Core-Shell Structures. *J. Am. Chem. Soc.* **2012**, *134*, 11864–11867.
30. Ojeda, M.; Pineda, A.; Romero, A.A.; Barrón, V.; Luque, R. Mechanochemical Synthesis of Maghemite/Silica Nanocomposites: Advanced Materials for Aqueous Room-Temperature Catalysis. *Chem. Sustain. Chem. Energy Mater.* **2014**, *7*, 1876–1880. [[CrossRef](#)] [[PubMed](#)]
31. Colmenares, J.C.; Ouyang, W.; Ojeda, M.; Kuna, E.; Chernyayeva, O.; Lisovytskiy, D.; De, S.; Luque, R.; Balu, A.M. Mild ultrasound-assisted synthesis of TiO<sub>2</sub> supported on magnetic nanocomposites for selective photo-oxidation of benzyl alcohol. *Appl. Catal. B* **2015**, *183*, 107–112. [[CrossRef](#)]

32. Zhang, M.; Chen, C.; Ma, W.; Zhao, J. Visible-Light-Induced Aerobic Oxidation of Alcohols in a Coupled Photocatalytic System of Dye-Sensitized TiO<sub>2</sub> and TEMPO. *Angew. Chem. Int. Ed. Engl.* **2008**, *120*, 9876–9879. [[CrossRef](#)]
33. Jarry, B.; Launay, F.; Nogier, J.P.; Montouillout, V.; Gengembre, L.; Bonardet, J.L. Characterisation, acidity and catalytic activity of Ga-SBA-15 materials prepared following different synthesis procedures. *Appl. Catal. A* **2006**, *309*, 177–186. [[CrossRef](#)]
34. Ojeda, M.; Balu, A.M.; Barrón, V.; Pineda, A.; Coletto, Á.G.; Romero, A.Á.; Luque, R. Solventless mechanochemical synthesis of magnetic functionalized catalytically active mesoporous SBA-15 nanocomposites. *J. Mater. Chem. A* **2014**, *2*, 387–393. [[CrossRef](#)]
35. Qi, K.; Fei, B.; Xin, J.H. Visible light-active iron-doped anatase nanocrystallites and their self-cleaning property. *Thin Solid Films* **2011**, *519*, 2438–2444. [[CrossRef](#)]
36. Pham, M.H.; Dinh, C.T.; Vuong, G.T.; Ta, N.D.; Do, T.O. Visible light induced hydrogen generation using a hollow photocatalyst with two cocatalysts separated on two surface sides. *Phys. Chem. Chem. Phys.* **2014**, *16*, 5937–5941. [[CrossRef](#)] [[PubMed](#)]



© 2016 by the authors; licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC-BY) license (<http://creativecommons.org/licenses/by/4.0/>).