

# Capacitive CO<sub>2</sub> Sensor †

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**Abstract:** The objective of the present paper is to provide a concept for a chemical sensor having a small size, a low power consumption and a high reliability for sensing CO<sub>2</sub> under different humidity levels at atmospheric pressure, while maintaining a long term stability under working conditions. A high temperature regeneration process of the sensing layer is unneeded to ensure a long term stability of the sensing material. This objective is achieved by using a hybrid organic-inorganic nanomaterial, consisting of inorganic nanoparticles functionalized with an amine-based polymer.

**Keywords:** chemical gas sensor; CO<sub>2</sub> sensor; capacitive sensor

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## 1. Introduction

Carbon dioxide (CO<sub>2</sub>) sensors for monitoring the Indoor Air Quality (IAQ) are required in modern building with ventilations to insure the wellbeing of the occupants by adapting the ventilation rates to their needs. As the continuous ventilation of thermally isolated buildings contributes to the energy consumption [1], CO<sub>2</sub> sensors will be used to optimize ventilation rates to lower the energy dissipation. Moreover, CO<sub>2</sub> sensors are desired for disease detection at early stages by patients, capnography [2] and continuous monitoring of emissions in industrial combustion processes [3]. In our daily life, the amount of exhaled CO<sub>2</sub> could be an indicator of occupancy in rooms kept under surveillance [4]. In the security field, the CO<sub>2</sub> detector is used to localize the presence of human activity, e.g., to stop human rights violations due to human trafficking and to deliver emergency aid to localized earthquake victims. Although several applications for the monitoring of CO<sub>2</sub> are possible, there are only few existing devices to detect CO<sub>2</sub> in the desired environments, these devices using either optical or resistive methods. Optical detection based on non-dispersive infrared (NDIR) method is one well-known way to detect gases [5]. CO<sub>2</sub> sensors based on the NDIR principle are accurate, allow fast measurements and have a good long-term stability. However, their high price, large device size and high power consumption are clear disadvantages. Conventional CO<sub>2</sub> sensors based on solid state electrolytes, metal oxides, were also studied [6]. These materials inevitably show a huge cross sensitivity to other gases and require an operating temperatures higher than 100 °C to reach an acceptable sensitivity. Today, there is only a limited effort dedicated by the scientific community to the development of alternative polymer materials for sensing CO<sub>2</sub> [7,8]. This is principally due to the lack of selective, sensitive, reversible, stable sensing materials for low power sensors.

## 2. Experimental Details

A chemical sensor is a device that transforms chemical information, i.e., the analyte concentration, into an electrically useful signal. Basically, it has two parts: a transducer and a sensing layer. In our study, we fabricated capacitive CO<sub>2</sub> sensors, which measure any changes in the dielectric

properties of the appropriate sensing material. The transducer is a pair of planar interdigitated electrodes. The sensing materials were Ormocer based materials and a new developed hybrid organic-inorganic material [9].

### 2.1. Transducer Configuration

A pair of interdigitated microelectrodes was produced by standard photolithography on a 620  $\mu\text{m}$  thick glass substrate. After cleaning the glass substrate wafer, a thin adhesion layer of TiW (40 nm) followed by a thick gold layer (140 nm) were deposited by sputtering technique. The electrodes were patterned by photolithography technique using the desired mask. A resistive heater is made around the gold fingers. Each chip featured two interdigitated gold electrodes, each of them consisting of 83 fingers, filling an area of  $3 \times 3 \text{ mm}^2$ . Finger widths and pitches were set to 6 and 12  $\mu\text{m}$ , respectively. The wafer was diced into  $4.7 \times 3.9 \text{ mm}^2$  large individual chips. Each chip was mounted on an adapted PCB and then gold wire bonded thereto. A layer of sensing material was spin coated on top of the planar electrodes. In the case of Ormocer, the layer thickness was 0.4  $\mu\text{m}$ . For the hybrid organic-inorganic material, 4  $\mu\text{m}$  thick layer was used.

### 2.2. Sensing Materials Preparation

The hybrid organic-inorganic material was prepared by a wet-impregnation method. An amine based polymer, polyimine, was dissolved in ethanol. Silica nanoparticles were added to the previously prepared polymer solution. The slurry was continuously stirred at room temperature for about 10 min. Then, the slurry was kept under air to remove the solvent excess. The Ormocer material was synthesized via a sol-gel process from 3-aminopropyltrimethoxysilane and propyltrimethoxysilane in a molar ratio of 70:30.

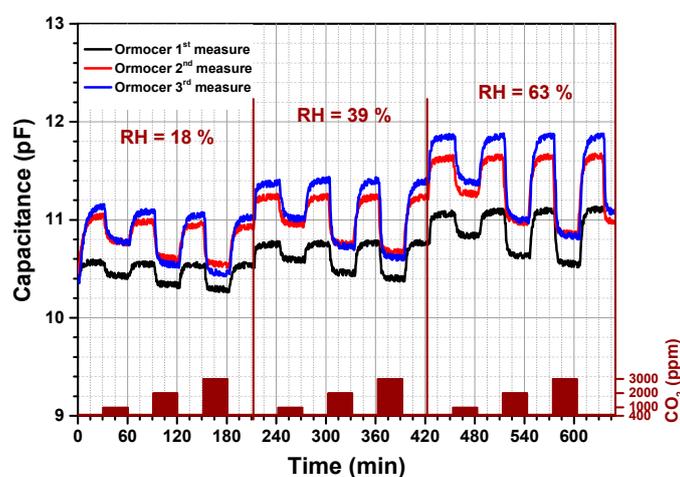
### 2.3. Electrical Measurements

The electrical properties of the sensors were monitored by impedance spectroscopy using a Solartron 1260 gain-phase frequency analyser model 1260 A controlled by a PC, permitting automated data collection. Up to 10 chips were characterized in the same test chamber under the same gas environments. The impedance measurements can be carried out at different temperatures (from RT to 200  $^{\circ}\text{C}$ ) by heating up the chip using the integrated heater and at different frequencies (from 1 MHz to 10 Hz). For this study, the capacitance was recorded between 40 and 100 kHz [10].

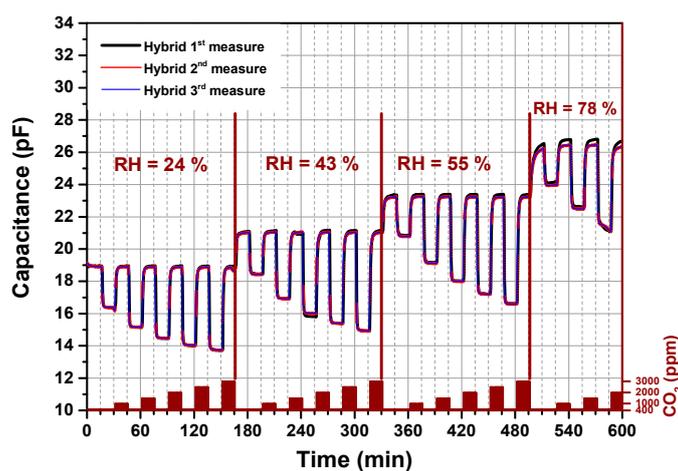
## 3. Results and Discussions

The dynamic-sensing response of the  $\text{CO}_2$  sensor was investigated at atmospheric pressure. Figures 1 and 2 show the recorded sensor signal of the interdigitated transducer coated with a 0.4  $\mu\text{m}$  thick Ormocer sensitive layer and a 4  $\mu\text{m}$  amine functionalized nanoparticles layer. Both coated IDT's were heated to 60  $^{\circ}\text{C}$  by applying a 3.3 V constant voltage to the sensor heater. The recorded signal corresponds to a change in the imaginary part of the impedance, by exposing the sensor to different  $\text{CO}_2$  concentrations mixed with synthetic air. The exposure times of the sensor to the analyte were fixed to 30 min and 15 min for the Ormocer sensing layer and hybrid organic-inorganic sensing layer respectively. On Figures 1 and 2, the capacitance change dependent on several relative humidity (RH) levels and  $\text{CO}_2$  concentrations are shown. A capacitance measured in the presence of 400 ppm  $\text{CO}_2$  is considered as the background sensor capacitance at a specific relative humidity. This  $\text{CO}_2$  concentration corresponds to the natural level in the atmosphere. The capacitance for both sensing materials increases by raising the relative humidity due to the incorporation of water molecules into the sensing film. For different RH, the sensor is alternatively exposed to different amounts of  $\text{CO}_2$ , which are varied from 400 to 3000 ppm by steps of 400 ppm, mixed in synthetic air. Regarding the amine functionalized silica nanoparticles, see Figure 2, we observed no drift in the capacitance signal at a given relative humidity level. The capacitance decreases by increasing the  $\text{CO}_2$  amount in synthetic air to reach a steady state within 1–2 min. Once the  $\text{CO}_2$  concentration is decreased to the background value (400 ppm), the sensor returns to the initial background capacitance in a reversible

way without observing any hysteresis. In contrast, thereto, the capacitance signal of the Ormocer sensing layer at a given relative humidity needs a longer time, around 10 min, to reach a signal saturation by changing the CO<sub>2</sub> concentration. The recovery time ranges between 10 and 15 min. Consequently, the adsorption process of CO<sub>2</sub> sensor is reversible for both sensing materials. However, the hybrid organic-inorganic sensitive layer shows an entire reversibility compared to the Ormocer layer. In the case of CO<sub>2</sub> concentration lower than 1500 ppm, the capacitance shows a linearity as a function of the CO<sub>2</sub> concentration. For higher CO<sub>2</sub> concentrations, this linearity is lost, because the sensitive layers have a limited number of available sites to adsorb CO<sub>2</sub>. The number of sites available for adsorption drastically decreases and implies a saturation of the capacitance change. It is well known that the interaction of CO<sub>2</sub> with the amino group containing materials is basically an acid-base reaction [11]. However, the sensing properties of these sensing materials are affected by the type of the host matrix for the amino groups. The presence of silica nanoparticles seems to stabilize the amine based polymer matrix, increases the CO<sub>2</sub> sensor sensitivity and increases the number of available and easily accessible amine groups.



**Figure 1.** Capacitance response versus time of Ormocer based CO<sub>2</sub> sensor. Capacitance change recorded under different CO<sub>2</sub> concentrations and relative humidity levels.



**Figure 2.** Capacitance response versus time of amine functionalized silica nanoparticles based CO<sub>2</sub> sensor. Capacitance change recorded under different CO<sub>2</sub> concentrations and relative humidity levels.

Both types of sensitive layers were aged at ambient conditions for several weeks. Each graph in Figures 1 and 2 contains three curves: 1st measure, 2nd measure and 3rd measure. All measurement are spaced by some weeks. The sensor signal, named 2nd measure and 3rd measure, was monitored in the same conditions as the initial measurement (1st measure). This allowed us to estimate the layer

properties regarding its durability and stability. No change in the sensor signal was observed for the hybrid organic-inorganic materials compared to the Ormocer material. These results indicate a good stability of a CO<sub>2</sub> sensor based on amine functionalized silica nanoparticles material. Consequently, the new developed sensitive layer are promising for future commercialization.

#### 4. Conclusions

Interdigitated transducers coated with amino group-functionalized silica nanoparticles react with CO<sub>2</sub> following the acid-base reaction as it is the case for Ormocer sensing material. The sensors show good selectivity, sensitivity, reversibility and reproducibility by a continuous monitoring of carbon dioxide. The response of amino functionalized silica nanoparticles towards carbon dioxide is fast and reversible. Such sensor elements show advantages because of their easy handling, low costs and fast responses. A carbon dioxide levels ranging between 400 and 2000 ppm are easily detected by amine functionalized nanoparticles at sensor working temperature lower than 60 °C. The sensors outstands operating conditions under relative humidity levels up to 80% RH. The sensing coatings show no cross sensitivity to other gases like acetone.

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**Author Contributions:** J.B. provided the main idea of using amine functionalized nanoparticles as sensing materials, designed and performed the experiments and wrote the paper. A.K and H-E.E. and I.E contributed to the discussion of the obtained data and to the final version of the manuscript.

**Conflicts of Interest:** The authors declare no conflict of interest.

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