Efficient Removal of Levofloxacin by Activated Persulfate with Magnetic CuFe$_2$O$_4$/MMT-k10 Nanocomposite: Characterization, Response Surface Methodology, and Degradation Mechanism

Junying Yang $^1$, Minye Huang $^1$, Shengsen Wang $^{2,3}$, Xiaoyun Mao $^{1,3,*}$, Yueming Hu $^1$ and Xian Chen $^1,*$

$^1$ College of Natural Resources and Environment, South China Agricultural University, Guangzhou 510642, China; docjunyingyang@163.com (J.Y.); minye_huang@163.com (M.H.); ymh@scau.edu.cn (Y.H.)
$^2$ College of Environmental Science and Engineering, Yangzhou University, Yangzhou 225127, China; wangss@yzu.edu.cn
$^3$ Guangdong Provincial Key Laboratory of Eco-Circular Agriculture, South China Agricultural University, Guangzhou 510642, China
* Correspondence: xymao@scau.edu.cn (X.M.); xianchen302@scau.edu.cn (X.C.); Tel.: +86-135-8031-0522 (X.M.); Fax: +86-20-85287672 (X.M.)

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Abstract: In this study, a magnetic copper ferrite/montmorillonite-k10 nanocomposite (CuFe$_2$O$_4$/MMT-k10) was successfully fabricated by a simple sol-gel combustion method and was characterised by X-ray diffraction (XRD), scanning electron microscopy (SEM), transmission electron microscopy (TEM), the Brunner–Emmett–Teller (BET) method, vibrating sample magnetometer (VSM), and X-ray photoelectron spectroscopy (XPS). For levofloxacin (LVF) degradation, CuFe$_2$O$_4$/MMT-k10 was utilized to activate persulfate (PS). Due to the relative high adsorption capacity of CuFe$_2$O$_4$/MMT-k10, the adsorption feature was considered an enhancement of LVF degradation. In addition, the response surface methodology (RSM) model was established with the parameters of pH, temperature, PS dosage, and CuFe$_2$O$_4$/MMT-k10 dosage as the independent variables to obtain the optimal response for LVF degradation. In cycle experiments, we identified the good stability and reusability of CuFe$_2$O$_4$/MMT-k10. We proposed a potential mechanism of CuFe$_2$O$_4$/MMT-k10 activating PS through free radical quenching tests and XPS analysis. These results reveal that CuFe$_2$O$_4$/MMT-k10 nanocomposite could activate the persulfate, which is an efficient technique for LVF degradation in water.

Keywords: magnetic; copper ferrite; montmorillonite-k10; levofloxacin; persulfate; response surface methodology

1. Introduction

In recent years, pharmaceuticals and personal care products (PPCPs), as emerging contaminants, have been detected frequently in the environment, which has caused widespread concern. Antibiotics, as one kind of PPCPs, are widely used in the treatment of pathogenic-organism diseases of humans or livestock \cite{1,2}. However, most antibiotics are not completely transformed or metabolized after administration, which means excreta maintain the state of pharmacological activity and can be further excreted into the environment \cite{3,4}. The long-term discharge of low-dose antibiotics into the environment will lead to the prompted drug resistance of sensitive bacteria. In addition, drug-resistant
genes might develop and interfere with environment, posing a potential threat to the ecological environmental security and human health [5]. Unfortunately, the traditional water treatment process may not meet the demands of effective removal of antibiotic contamination. It is important to develop an efficient and eco-friendly technique to remove antibiotics in waste water.

Based on free radicals, the advanced oxidation process (AOP) has been widely used in water treatment. Compared with hydroxyl radicals (HO·; \( E_0 = 1.9-2.7 \text{ eV} \)) in the AOP [6,7], sulfate radical (SO\(_4^{2-}\); \( E_0 = 2.5-3.1 \text{ eV} \)) has more advantages, such as higher redox potential, longer half-life, and wider pH range. Therefore, with regard to SO\(_4^{2-}\) the AOP has an advantage of pollutant removal in waste treatment. Generally, SO\(_4^{2-}\) is produced by peroxymonosulfate (PMS) and persulfate (PS). Compared with PMS, PS has a higher solubility, better stability, and lower cost, and is considered to be a better source of SO\(_4^{2-}\) [8]. Alkali [9], heat [10,11], and radiation [12,13] are good methods to activate PS and further generate SO\(_4^{2-}\). However, high cost and harsh activation conditions confine these approaches, as they are not practical for large-scale application. Instead, the heterogeneous catalytic oxidation technique is a potential countermeasure for these problems. Spinel ferrites (MFe\(_2\)O\(_4\); M=Co, Cu, Mn, Zn, Ni) are characterized by low-cost, efficient heterogeneous catalysis and easy magnetic separation from aqueous solution [14]. CoFe\(_2\)O\(_4\) is considered as the most efficient catalyst for activating PS to treat organic pollutants in water [15]. However, the International Agency for Research on Cancer (IARC) has identified cobalt as a potential human carcinogen [16]. Thus, the leaching toxicity of CoFe\(_2\)O\(_4\) damages its application in practical water treatment. It has been demonstrated that CuFe\(_2\)O\(_4\) is more effective at activating PMS during the process of di (n-butyl) phthalate degradation than other spinel ferrites, except for CoFe\(_2\)O\(_4\) [17]. Although CuFe\(_2\)O\(_4\) is not as effective as CoFe\(_2\)O\(_4\), copper is not recognized as potential carcinogen, according to IARC [8]. In other words, considering the catalytic activity and the risk of metal leaching of catalysts, CuFe\(_2\)O\(_4\) is the optimal PS activator to choose for removing LVF in this experiment. However, CuFe\(_2\)O\(_4\) nanoparticles are characterized by magnetic properties, and are likely to agglomerate together to form larger clusters, and therefore decrease the catalytic efficiency [18]. Such problems might be mostly solvable with the introduction of supporting materials.

Montmorillonite (MMT) is an abundant, typical aluminosilicate mineral with a structure of 2:1 layers consisting of one Al\(^{3+}\) octahedron sheet placed between two Si\(^{4+}\) tetrahedral sheets [19]. Due to its special structure, MMT possesses a large surface area, high cation exchange capacity, and smooth expansion capacity [20]. With its favorable properties and low cost, MMT is a suitable support material for various nanoparticles purposes. In recent years, quaternary ammonium salt (QAC)-modified organic montmorillonite has caught researchers’ attention, due to its outstanding features listed above. Researchers have utilized cetyltrimethyl–ammonium bromide-modified organic montmorillonite as a supporting material for nanoscale, zero-valent iron to remove tetrabromobisphenol-A and bisphenol-A [21]. Researchers have also used didodecyldimethyl–ammonium bromide-modified organic montmorillonite as an absorbent material for thiophanate-methyl removal [22]. However, QACs have been released in the environment extensively in recent years, and this causes serious toxicity to protozoa [23] and shrimp [24], and even induces drug resistance in bacteria [25]. This has caused great concern from environmental scientists and bacteria researchers [26]. As a green and friendly material, montmorillonite k10 (MMT-k10) has been extensively applied in aspects of catalysis [27]. Relative to other materials, MMT-k10 offers several advantages, such as non-corrosive properties, non-toxicity, low cost, ease of handling, and mild reaction conditions [28]. Fe(III) immobilized on MMT-k10 as a catalyst have been applied in an \( \text{H}_2\text{O}_2 \) Fenton-like oxidation process to effectively degrade reactive black 5 and acid red 1 dye [29,30]. In the presence of \( \text{H}_2\text{O}_2 \), the montmorillonite K10-Cu(II)ethylenediamine catalyst could efficiently catalyze the degradation of Acid blue29 and Chromotrope 2R [31,32]. We suppose that CuFe\(_2\)O\(_4\) supported via MMT-k10 provides effective PS activation and rapid degradation of LVF.

In this study, levofloxacin (LVF), as one of extensively utilized third-generation fluoroquinolones, was chosen as target antibiotic. CuFe\(_2\)O\(_4\)/MMT-k10 was characterized by X-ray diffraction (XRD),
X-ray photoelectron spectroscopy (XPS), scanning electron microscopy (SEM), transmission electron microscopy (TEM), the Brunauer–Emmett–Teller (BET) method, and a vibrating sample magnetometer (VSM). The adsorption capacity of CuFe$_2$O$_4$/MMT-k10 was examined in our study. The Box–Behnken design for the response surface methodology (RSM) model was applied to optimize LVF removal in aqueous solution. Additionally, the radicals involved in the CuFe$_2$O$_4$/MMT-k10/PS system were revealed by free radical quenching test, as well as a potential PS activation mechanism. The purpose of this study is to explore an effective, environmentally friendly, and economical method to remove antibiotics in waste water.

2. Materials and Methods

2.1. Materials

Montmorillonite-k10 (MMT-k10) was purchased from Macklin (Shanghai, China). Ferric nitrate (Fe(NO$_3$)$_3$·9H$_2$O), cupric nitrate (Cu(NO$_3$)$_2$·3H$_2$O), citric acid monohydrate (C$_6$H$_8$O$_7$·H$_2$O), and potassium persulfate (K$_2$S$_2$O$_8$) were bought from Sinopharm Chemical Reagent Company (Shanghai, China). Potassium hydroxide (KOH) and sulfuric acid (H$_2$SO$_4$) were obtained from Guangzhou Chemical Reagent Factory (Guangzhou, China). Ethanol (EtOH) and t-butanol (TBA) from Aladdin Ltd. (Shanghai, China) were used for the quenching experiments. All chemicals were of analytical grade. All solutions were prepared with ultrapure water (resistivity > 18 MΩ).

2.2. Synthesis of CuFe$_2$O$_4$/MMT-k10 and CuFe$_2$O$_4$

CuFe$_2$O$_4$/MMT-k10 was synthesized by a citrate combustion method, according to previous research [33], with slight modification. At first, Cu(NO$_3$)$_2$·3H$_2$O and Fe(NO$_3$)$_3$·9H$_2$O were dissolved in 150 mL ultrapure water at a certain stoichiometric ratio and were stirred for 30 min. Then a certain amount of MMT-k10 was added into the homogeneous solution with continuous stirring for 2 h. After adding specific amount of citric acid monohydrate, the suspension was stirred vigorously at 90 °C for 2 h, and the final solid was calcined at 500 °C for 3 h. Finally, the obtained brown products were grinded to powder with mortar, washed with ultrapure water and ethanol, and dried in an oven at 55 °C for 24 h. The preparation of pure CuFe$_2$O$_4$ was the same method as the above-mentioned synthesis approach, but without the MMT-k10 addition.

2.3. Characterization of CuFe$_2$O$_4$/MMT-k10

The crystalline phase of CuFe$_2$O$_4$, MMT-k10, and CuFe$_2$O$_4$/MMT-k10 was analyzed by X-ray diffraction (XRD; Ultima IV, Rikagu, Tokyo, Japan) with Cu Kα radiation (λ = 0.15410 nm) and a 2θ range from 10° to 90°. The internal structure and external morphology of the prepared samples were observed by scanning electron microscopy (SEM; Zeiss Sigma 500) and transmission electron microscopy (TEM; FEI Tecnai G2 F20 s-twin 200kV). The Brunauer–Emmett–Teller (BET) method with pure CuFe$_2$O$_4$ and CuFe$_2$O$_4$/MMT-k10 was determined by Micromeritics ASAP 2020 from N$_2$ adsorption–desorption isotherms. A vibrating sample magnetometer (VSM; Quantum DesignSQUID, San Diego, CA, USA) was explored for measuring the magnetic properties of CuFe$_2$O$_4$ and CuFe$_2$O$_4$/MMT-k10. The surface elements of CuFe$_2$O$_4$/MMT-k10 before and after the reaction were measured by X-ray photoelectron spectra (XPS; Thermo Fisher Scientific K-Alpha, Boston, MA, USA).

2.4. Batch Experiment

The batch experiments were carried out with the addition of 0.2 g CuFe$_2$O$_4$/MMT-k10 into 200 mL of LVF solution (1 g/L) in conical flasks. The conical flasks were placed in a constant temperature shaker at 160 rpm under 25 °C. At certain time intervals (30 min), 5 mL of the resulting reaction solution was taken from the conical flask, filtered through a 0.45 μm membrane, and immediately measured at 285 nm [34] in a UV–1800 spectrophotometer (MAPADA, Shanghai, China). In a batch experiment, the pH of the LVF solution (pH = 6) was not adjusted. For its reusability determination, CuFe$_2$O$_4$/MMT-k10 was...
separated after each run. After washing with ultrapure water, CuFe$_2$O$_4$/MMT-k10 was dried at 55 °C for the next cycle. The regenerated catalyst of heat treatment was also tested in cycle experiments. Moreover, the quench test of the scavenger was utilized for evaluation of the catalytic mechanism. In detail, 10 mL of TBA or 10 mL of EtOH was added into the reaction system before the shaker run to determine the removal rate of LVF.

2.5. Response Surface Methodology Optimization Design

The response surface methodology (RSM), a semi-empirical technology, is useful for designing the experiments, developing models by considering the interactions of parameters, and optimizing experimental procedures [35,36]. The Box–Behnken design has observable advantages, such as the estimation of quadratic model parameters, establishment of sequential design, investigation of the lack-of-fit of the model, and determination of block usage [37,38]. The Box–Behnken design is more efficient than the central composite design or three-level, full factorial design [39]. Hence, the Box–Behnken design was selected for this experiment. Parameters like temperature, pH value, CuFe$_2$O$_4$/MMT-k10 dosage, and PS dosage were considered as independent variables affecting the removal rate of LVF. As a solution pH regulator, KOH (2 mol/L) or H$_2$SO$_4$ (2 mol/L) were used in LVF solution. Before experiments, the pH value was recorded by a pH meter (PB-10, sartorius, Shanghai). All data was analyzed using statistical software Design Expert 8.0.

3. Results and Discussion

3.1. XRD Results

The phase structure of MMT-k10 and CuFe$_2$O$_4$/MMT-k10 composite was investigated by XRD pattern (Figure 1). As shown in the XRD pattern of MMT-k10, the diffraction peaks at 5.72°, 19.71°, 35.76°, 61.80°, and 73.22° were attributed to the typical crystal structure of bentonite (JCPDS No.03-0015) [40]. Moreover, the pure CuFe$_2$O$_4$ prepared by sol-gel method showed the diffraction peaks at 18.28°, 30.24°, 35.55°, 37.07°, 43.97°, 57.20°, and 62.43°, which was based on the analysis for the characteristic peaks’ positions at the (111), (220), (311), (222), (400), (511), and (440) planes of the copper ferrite (JCPDS No.25-0283) [41]. The CuFe$_2$O$_4$/MMT-k10 synthetic catalysts presented here had a two-phase composition: MMT-k10 and CuFe$_2$O$_4$. The XRD results indicated that the CuFe$_2$O$_4$ particles were successfully immobilized on MMT-k10.

Figure 1. X-ray diffraction (XRD) patterns of montmorillonite k10 (MMT-k10), CuFe$_2$O$_4$ and CuFe$_2$O$_4$/MMT-k10.
3.2. SEM and TEM Results

The morphology and microstructure of MMT-k10, CuFe$_2$O$_4$, and CuFe$_2$O$_4$/MMT-k10 were examined using SEM/EDS and TEM. As shown in Figure 2a, the irregular lamellar structure of MMT-k10 was found. This structure was favorable for loading CuFe$_2$O$_4$ on the surface of MMT-k10. Generally, the sol-gel-synthesized CuFe$_2$O$_4$ was granular, but its magnetism makes it easy to form a large chain structure (Figure 2b). Agglomeration reduces the active site of CuFe$_2$O$_4$ for the SO$_4$$^-$$^{-}$ AOP procedure. Interestingly, CuFe$_2$O$_4$ particles were seen uniformly anchored on the surface of MMT-k10 (Figure 2c). Furthermore, the EDS spectrum clearly revealed that the Cu (Figure 2d), Fe (Figure 2e), and O (Figure 2f) were uniformly distributed throughout the CuFe$_2$O$_4$/MMT-k10 composite, and the molar ratio of Fe/Cu was estimated to be 1.89 (close to 2.00; Figure S1). Therefore, the information of the SEM/EDS results confirmed the immobilization of CuFe$_2$O$_4$ on the surface of MMT-k10, which was consistent with the XRD results. In addition, TEM was used to further reveal the morphology and structure of as-prepared samples, as depicted in Figure 3. Here, as observed in Figure 3a, MMT-k10 sheets with smooth and well-defined edges were stacked together. Clearly, the CuFe$_2$O$_4$ particles with a size of about 10–20 nm were uniformly distributed on the MMT-k10 (Figure 3b). These results were well-suited to those from the SEM and XRD analyses.

![Figure 2. Scanning electron microscopy (SEM) images of (a) MMT-k10, (b) CuFe$_2$O$_4$, (c) CuFe$_2$O$_4$/MMT-k10, and EDS mapping images of Cu (d), Fe (e), and O (f) for CuFe$_2$O$_4$/MMT-k10.](image-url)
The magnetic property of CuFe2O4 and CuFe2O4/MMT-k10 was measured by VSM (Quantum Design SQUID) at room temperature. As can be seen in Figure 4, CuFe2O4 and CuFe2O4/MMT-k10 showed symmetrical S-type magnetization curves, indicating the super para-magnetic behavior and nanosized dimension behavior of the samples [42]. The saturation magnetization of pure CuFe2O4 and CuFe2O4/MMT-k10 were 27.1 emu·g$^{-1}$ and 13.0 emu·g$^{-1}$, respectively. The saturation magnetization value of CuFe2O4 was larger than that of CuFe2O4/MMT-k10, and this was due to the introduction of non-magnetic MMT-k10 for a hybrid catalyst. From the inset of Figure 4, CuFe2O4/MMT-k10 might be completely separated from the water by an external magnet.
3.5. LVF Removal

3.5.1. Adsorption Studies

Adsorption equilibrium isotherms provide the most paramount parameter for designing a desirable adsorption system [43]. The isotherm for LVF adsorption on CuFe$_2$O$_4$/MMT-k10 is shown in Figure 5. Langmuir and Freundlich isotherm models were used to fit the adsorption isotherms (Figure 5). In Table S2, the results showed that it was fitted to both Langmuir ($R^2 = 0.994$) and Freundlich ($R^2 = 0.952$) isotherm models with high determination coefficients. The $R^2$ of Langmuir was higher than that of Freundlich. Hence, LVF adsorption by CuFe$_2$O$_4$/MMT-k10 tended to be monolayer adsorption. The maximum theoretical adsorption capacity of LVF was 35.8 mg/g (Table S2). Clearly, good adsorption capacity of the catalysts effectively improves the efficiency to activate PS to degrade organic pollutants [44]. The adsorption process could contribute to the removal efficiency of LVF.

3.5.2. LVF Removal in Different Systems

The LVF removal curves were displayed in different reaction systems in Figure 6. It can be seen that only 9.43% of the LVF was degraded within 120 min by PS alone; this indicates that single persulfate oxidant barely remove organic pollutant in aqueous solution [6]. Besides, LVF can hardly be effectively removed by CuFe$_2$O$_4$ and MMT-k10 (12.67% and 15.75%, respectively). Instead, 37.47% of the LVF was removed by CuFe$_2$O$_4$/MMT-k10, meaning that CuFe$_2$O$_4$/MMT-k10 had higher adsorption capacity.
compared to CuFe$_2$O$_4$ and MMT-k10. Figure 5 also shows that 45.64% of the LVF was degraded by adding CuFe$_2$O$_4$ and PS, indicating that PS under the activation of CuFe$_2$O$_4$ generates many radicals for degradation. Interestingly, 85.55% of LVF was degraded in the CuFe$_2$O$_4$/MMT-k10/PS system, meaning this system was more effective than other systems in Figure 6.

![Figure 6. Effects of different reaction systems on the removal of LVF. Reaction conditions: $C_0$ [LVF] = 10 mg/L, $C_0$ [persulfate (PS)] = 1.0 g/L, $C_0$ [catalyst] = 1 g/L, $T = 25 \degree C$ and initial pH = 6 (unadjusted).](image)

3.5.3. RSM Analysis of LVF Removal

In total, 29 experiments were conducted in a random order. The experimental data were analyzed by factorial regression, and the quadratic model was expressed by second-order polynomial equation.

$$Y = -20.186 + 0.185A + 1.798B + 62.587C + 61.287D + 0.021AB + 1.375AC + 2.075AD - 0.170BC - 0.370BD - 3.700CD - 0.592A^2 - 0.015B^2 - 22.627C^2 - 18.827D^2$$

where $Y$ is the LVF removal rate (%), and $A$, $B$, $C$, and $D$ are independent variables that represent pH value, temperature ($\degree C$), catalyst dosage (g/L), and PS dosage (g/L), respectively. To verify accuracy of the model, a normal plot of the residuals, and a residuals vs. predicted map were adopted. As shown in Figures S3 and S4, the normal distribution of residuals was in a straight line, and the map of residuals vs. predicted was scattered, implying that the model was suitable. According to the RSM analysis, the optimal experimental conditions were compatible, as the Cu$_2$Fe$_2$O$_4$/MMT-k10 dosage was 1.5 g/L, PS dosage was 1.5 g/L, temperature was 25 $\degree$C, and pH value was 6.0. Under optimal conditions, the maximum degradation rate of LVF was 95.47%.

Analysis of variance (ANOVA) was used to test the significance and effectiveness of the second-order model, in order to predict LVF in the Cu$_2$Fe$_2$O$_4$/MMT-k10/PS system. The results are shown in Table S3. The $F$-value of the model was 21.77, and the $p$-value was less than 0.0001, indicating that the fitting result of the model was significant. In addition, the correlation coefficient $R^2$ was used to effectively evaluate the variability and applicability of the model. The correlation coefficient $R^2$ in the Cu$_2$Fe$_2$O$_4$/MMT-k10/PS system was 0.9561, representing 95.61% of the variation explained by this model. However, $R^2$ is considered a misleading statistical value, because in some cases, a high $R^2$ does not necessarily mean that the model is suitable [36]. To avoid such biases, the adjusted $R^2$ was used. Adjusted $R^2$ is a modified version of $R^2$ that is adjusted for the different number of factors in the model [36]. The adjusted $R^2$ was 0.9122 in this model, which was similar to
were evaluated. As shown in Figure 7a,b, with the increase of CuWater

The LVF removal rate of the second and third cycles reached 72.0% and 62.43%, respectively, This leads to the increase of Brownian motion and the improvement of catalytic efficiency, due to thermally activated persulfate.

3.6. Reusability and Stability of CuFeO/MMT-k10

The stability and reusability of catalyst plays an important role in actual water treatment. Therefore, cyclic experiments were conducted to evaluate the stability and reusability of CuFeO/MMT-k10. Figure S5a showed the removal rate of CuFeO/MMT-k10 for LVF, which was reused three times. The LVF removal rate of the second and third cycles reached 72.0% and 62.43%, respectively, and CuFeO/MMT-k10 still maintained high efficiency. The LVF removal rate decrease may be attributed to two aspects. On the one hand, inevitable metal element consumption in a catalyst leads to the catalytic activity decrease. On the other hand, the intermediate products in the degradation process may be adsorbed on the surface of the catalyst, resulting in the reduction of absorption and catalytic activity sites. According to previous literature, the adsorbed intermediate can be removed by heat treatment, which can regenerate the catalyst [34]. Therefore, after the first cycle and the second cycle, CuFeO/MMT-k10 was calcined at 400 °C for 1 h. As shown in Figure S5a, after heat treatment, the catalytic performance of CuFeO/MMT-k10 improved significantly. Therefore, heat treatment is a kind of regeneration technology for CuFeO/MMT-k10, conducive to the recycling use of CuFeO/MMT-k10 in practical water treatment.

3.7. Mechanism Discussion

HO− and SO4− are the two main free radicals in the degradation of organic pollutants via PS activated by transition metal catalysts. To identify the major reactive radical species generated in the CuFeO/MMT-k10/PS system, free radical quenching tests were carried out. According to the previous studies, TBA reacts with HO− much more strongly than with SO4−, while EtOH reacts with both HO− and SO4− at a high rate [47]. As can be seen in Figure S5b, 85.48% of the LVF was degraded in the no-scavenger system. The LVF degradation efficiency decreased to 58.98% and 30.99% while adding TBA or EtOH into the system, respectively. The results clearly reveal that both HO− and SO4− are involved in the CuFeO/MMT-k10/PS system, and participate in the LVF degradation process.
Figure 7. With regard to the LVF removal efficiency parameters, three-dimensional (3D) response surfaces and two-dimensional (2D) contours of Cu$_2$Fe$_2$O$_4$/MMT-k10 dosage and PS dosage (a,b), Cu$_2$Fe$_2$O$_4$/MMT-k10 dosage and temperature (c,d), Cu$_2$Fe$_2$O$_4$/MMT-k10 dosage and pH value (e,f), and temperature and PS dosage (g,h) are provided.
To better understand the surface composition and chemical states of CuFe$_2$O$_4$/MMT-k10 before and after use, the chemical compositions and the elemental state were characterized by XPS spectra (Figure 8). The XPS spectra of Cu 2p before and after use are shown in Figure 8a. For CuFe$_2$O$_4$/MMT-k10 before use, the XPS peaks at 933.8 eV and 953.8 eV were assigned to Cu 2p$_3/2$ and Cu 2p$_1/2$, respectively. The splitting width between Cu 2p$_3/2$ and Cu 2p$_1/2$ was about 20.0 eV, which agreed with the standard spectrum of Cu$^{2+}$ in copper oxides, suggesting the existence of Cu$^{2+}$ in CuFe$_2$O$_4$/MMT-k10 [8]. In addition, it reveals that there were two obvious satellite peaks at 942.0 eV and 962.1 eV in Figure 8a, which might correspond to the open 3d9 shell of Cu$^{2+}$ ions [48]. Compared with the fresh CuFe$_2$O$_4$/MMT-k10, the new peak at 933.2 eV was formed in the hybrid catalyst after use, suggesting that the valence of Cu changed, and Cu$^{2+}$ was partially transferred to Cu$^{+}$ [49]. As seen from Figure 8b, the observed Fe 2p 1/2 (724.4 eV) and Fe 2p 3/2 (711.4 eV) peaks implied that the presence of Fe$^{3+}$ and Fe$^{2+}$, respectively. At the beginning of use, Fe$^{3+}$ and Fe$^{2+}$ accounted for 63.18% and 36.82%, based on the Fe 2p signal deconvolution. After the degradation experiment, no obvious peak shifting was seen in the Fe 2p spectrum, but the intensity of each peak changed slightly. After the deconvolution of Fe 2p, Fe$^{3+}$ and Fe$^{2+}$ were detected as accounting for 70.07% and 29.93%, respectively. The results indicate that Fe$^{3+}$/Fe$^{2+}$ was involved in the CuFe$_2$O$_4$/MMT-k10/PS system. The O 1s spectrum was revealed in Figure 8c as well. The peak at about 530.0 eV, 531.4 eV, and 532.2 eV were ascribed to surface hydroxyls (M·(OH)$_2$ or MO·OH), physic- and chemisorbed H$_2$O on the surface, and the lattice oxygen (O$_2^-$), respectively. For fresh CuFe$_2$O$_4$/MMT-k10, the proportions of -OH, H$_2$O, and O$_2^-$ were 51.65%, 12.4%, and 35.87%, respectively. After use, the proportions of -OH and H$_2$O decreased to 53.67% and 10.46%, while the proportion of O$_2^-$ was not significantly changed. The results of O 1s showed that the water adsorbed on the catalyst surface was partially converted to -OH, while the composition variation was not significant. According to the above results and previous researchers, the reaction mechanism was proposed for PS activation by CuFe$_2$O$_4$/MMT-k10 (reactions (1–11)) [50–53], and the concept map of the proposed mechanism is shown in Figure S6. Firstly, SO$_4^{2-}$ was produced by PS activated with Cu$^{2+}$ and Fe$^{2+}$ (reactions (1–2)), while HO- was produced through the H$_2$O and SO$_4^{2-}$ reaction (reaction (3)). SO$_4^{2-}$ and HO- probably destroy the absorbed LVF to the degraded products (reactions (4–5)). In addition, S$_2$O$_8^{2-}$ possibly produces HSO$_5^{-}$ by means of hydrolysis (reaction (6)), and Cu$^{3+}$, Cu$^{2+}$, and Fe$^{2+}$ possibly react with HSO$_5^{-}$ to produce SO$_5^{2-}$ (reactions (7–9)). Meanwhile, Cu$^{3+}$ likely is restored to Cu$^{+}$ (reaction (10)), while Cu$^{+}$ reacts with Fe$^{3+}$ to realize the regeneration of Cu$^{2+}$ and Fe$^{2+}$ (reaction (11)).

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\begin{align*}
\text{Cu(II)} + S_2O_8^{2-} &\rightarrow \text{Cu(III)} + SO_4^{-} + SO_4^{2-} \quad (1) \\
\text{Fe(II)} + S_2O_8^{2-} &\rightarrow \text{Fe(III)} + SO_4^{-} + SO_4^{2-} \quad (2) \\
H_2O + SO_4^{2-} &\rightarrow H^{+} + HO^- + SO_4^{2-} \quad (3) \\
SO_4^{2-} + \text{LVF} &\rightarrow \text{degraded products} \quad (4) \\
\text{HO}^- + \text{LVF} &\rightarrow \text{degraded products} \quad (5) \\
S_2O_8^{2-} + H_2O &\rightarrow \text{HSO}_5^{-} + \text{HSO}_4^- \quad (6) \\
\text{Cu(III)} + \text{HSO}_5^{-} &\rightarrow \text{Cu(II)} + \text{SO}_5^{-} + H^{+} \quad (7) \\
\text{Cu(II)} + \text{HSO}_5^{-} &\rightarrow \text{Cu(I)} + \text{SO}_5^{-} + H^{+} \quad (8) \\
\text{Cu(II)} + \text{HSO}_5^{-} &\rightarrow \text{Cu(I)} + \text{SO}_5^{-} + H^{+} \quad (9) \\
\text{Cu(III)} + H_2O &\rightarrow \text{Cu(II)} + H^{+} + \text{HO}^- \quad (10) \\
\text{Fe(III)} + \text{Cu(I)} &\rightarrow \text{Fe(II)} + \text{Cu(II)} \quad (11)
\end{align*}
\]
Cu(III) + H₂ → O   Cu(II) + H⁺ + HO· (10)
→ Fe(III) + Cu(I)   Fe(II) + Cu(II)  (11)

Figure 8. X-ray photoelectron spectroscopy (XPS) of (a₁, a₂) Cu 2p, (b₁, b₂) Fe 2p, and (c₁, c₂) O 1s enveloping Cu₂Fe₂O₄/MMT-k10 (1) before and (2) after use.

4. Conclusions

The CuFe₂O₄/MMT-k10 nanocomposite was successfully synthesized by a simple citric acid combustion method. CuFe₂O₄/MMT-k10 effectively activates PS to remove LVF in aqueous solution. In the removal process, the adsorption of LVF on CuFe₂O₄/MMT-k10 promotes this reaction. By establishing an RSM model, where the Cu₂Fe₂O₄/MMT-k10 dosage was 1.5 g/L, PS dosage was 1.5 g/L, temperature was 45 °C, and pH value was 4.0, the CuFe₂O₄/MMT-k10/PS system achieves the best LVF removal efficiency. The cyclic experiments confirmed the good reusability and stability of CuFe₂O₄/MMT-k10. To disclose the underlying activation mechanism, XPS was used to analyze the change of CuFe₂O₄/MMT-k10 before and after use, and the active radicals were identified by free radical quenching tests. Overall, CuFe₂O₄/MMT-k10 reveals great application potential in advanced oxidation technology for antibiotic waste water treatment.

Supplementary Materials: The following are available online at http://www.mdpi.com/2073-4441/12/12/3583/s1, Figure S1: EDS spectroscopy of CuFe₂O₄/MMT-k10, Table S1: Nitrogen adsorption data for CuFe₂O₄ and CuFe₂O₄/MMT-k10.

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